

### TP 65-30/4-A-F-A-BUBE 1X230 50HZ

Grundfos pump 96402209



Thank you for your interest in our products. Please contact us for more information, or visit our website

https://www.lenntech.com/grundfos/TP000/96402209/TP-65-30-4-A-F-A-BUBE.html

info@lenntech.com

tel. +31 152 610 900 fax. +31 152 616 289

#### Position | Qty. | Description

1

#### TP 65-30/4 A-F-A-BUBE



Product No.: On request

Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

The pump is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via PN 6/10 DIN flanges (EN 1092-2 and ISO 7005-2).

The pump is fitted with a fan-cooled asynchronous motor.

#### Further product details

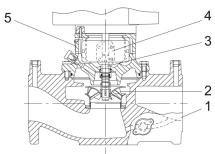
The product's minimum efficiency index (MEI) is greater or equal to 0.70. This is by the Commission Regulation (EU) considered as an indicative benchmark for best-performing water pump available on the market as from 1 January 2013.

#### **Pump**

Pump housing and pump head are electrocoated to improve the corrosion resistance.

Electrocoating includes:

- 1) Alkaline-based cleaning.
- 2) Pretreatment with zinc phosphate coating.
- 3) Cathodic electrocoating (epoxy).
- 4) Curing of paint film at 200-250 °C.



- 1: Pump housing
- 2: Impeller
- 3: Shaft
- 4: Coupling
- 5: Pump head

The pump housing is provided with a replaceable stainles steel/PTFE neck ring to reduce the amount of liquid running from the discharge side of the impeller to the suction side. The impeller is secured with a split cone with nut.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Primary seal

- Rotating seal ring material: tungsten carbide (WC)
- · Stationary seat material: carbon graphite, resin-impregnated

This is a widely used material pairing. If the pumped liquid contains particles, wear on the seal faces must be expected. Due to the favourable lubricating properties of carbon graphite, the seal is suitable for use even under poor lubricating conditions, such as hot water. However, under such conditions, wear on the carbon graphite face reduces seal life.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

#### Position | Qty. | Description

A circulation of liquid through the duct of the air vent screw ensures lubrication and cooling of the shaft seal.

The flanges have tappings for mounting of pressure gauges.

The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring.

The central part of the motor stool is provided with guards for protection against the shaft and coupling. Motor and pump shaft are connected via a shell coupling.

#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14, IM V 18 (Code I) / IM 3601, IM 3611 (Code II).

The motor has built-in thermal protection (PTO current and temperature sensors) in accordance with IEC 60034-11 and requires no further motor protection. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

As the thermal protection incorporates automatic reset, the motor must be connected in a way which ensures that the automatic reset cannot cause accidents.

#### **Technical data**

#### Liquid:

Pumped liquid: Water
Liquid temperature range: 0 .. 140 °C
Liquid temperature during operation: 20 °C
Density: 998.2 kg/m³

#### Technical:

Rated flow: 21.4 m³/h
Rated head: 2.01 m
Actual impeller diameter: 95 mm
Primary shaft seal: BUBE

Curve tolerance: ISO9906:2012 3B

#### **Materials:**

Pump housing: Cast iron

EN-JL1040

ASTM A48-40 B Stainless steel

Impeller: Stainless steel
DIN W.-Nr. 1,4301

AISI 304

#### Installation:

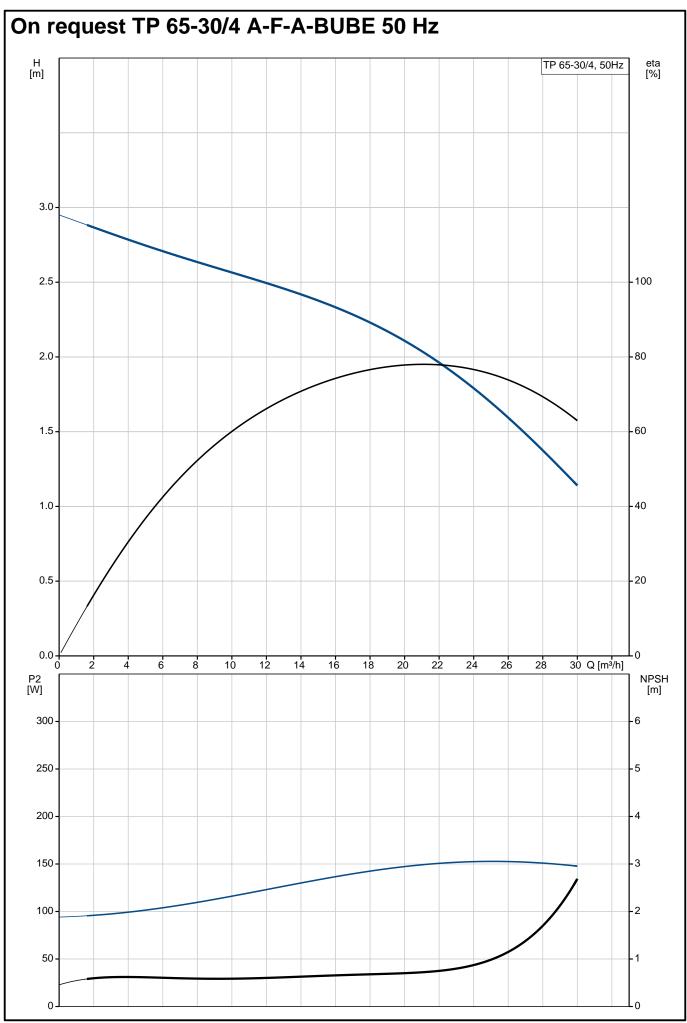
Range of ambient temperature: -30 .. 40 °C Maximum operating pressure: 10 bar Flange standard: DIN Pipe connection: **DN 65** Pump inlet: **DN 65** Pump outlet: **DN 65** Pressure rating: PN 6/10 340 mm (@):Flange size for motor: FT85

#### **Electrical data:**

Motor type: 71B
Rated power - P2: 0.25 kW
Power (P2) required by pump: 0.25 kW
Mains frequency: 50 Hz
Rated voltage: 1 x 220-230 V
Rated current: 2.14 A

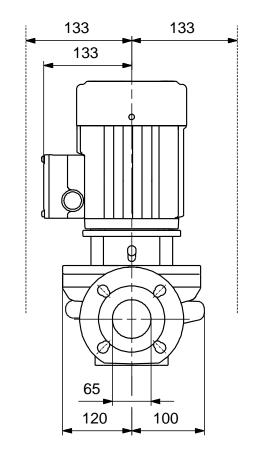
Printed from Grundfos Product Centre [2018.06.003]

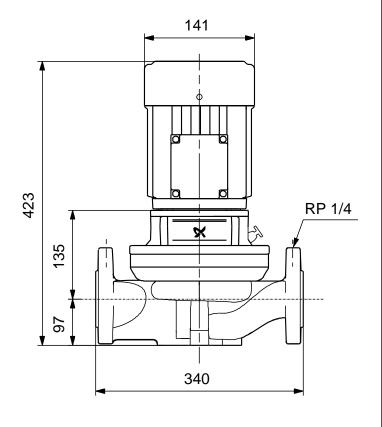
Position	Qty.	Description	
	-	Starting current: Cos phi - power factor: Rated speed: Motor efficiency at full load: Number of poles: Enclosure class (IEC 34-5): Insulation class (IEC 85):	220 % 0.97 1350-1370 rpm 57.0-55.0 % 4 55 Dust/Jetting F
		Others: Minimum efficiency index, MEI ErP status: Net weight: Gross weight: Shipping volume:	: 0.70 EuP Standalone/Prod. 35.2 kg 41.1 kg 0.16 m³

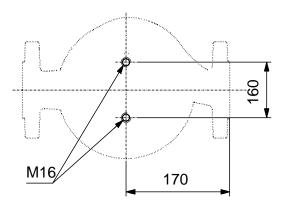


General information: Product name: Product No:		
Draduat Na	TP 65-30/4 A-F-A-BUBE	
Floduct No.	On request	
EAN number:	On request	3.0
Technical:		
Rated flow:	21.4 m³/h	
Rated head:	2.01 m	2.5
Head max:	30 dm	
Actual impeller diameter:	95 mm	
Primary shaft seal:	BUBE	2.0
Curve tolerance:	ISO9906:2012 3B	
		1.5
Pump version:	A	
Model:	A	
Materials:		1.0
Pump housing:	Cast iron	
	EN-JL1040	
	ASTM A48-40 B	0.5 - / 20
mpeller:	Stainless steel	
	DIN WNr. 1.4301	0.0
	AISI 304	0 5 10 15 20 25 Q [m³/h]
Material code:	Α	P2 [W] NPSH [m]
nstallation:	- •	
Range of ambient temperature:	-30 40 °C	
		250 -
Maximum operating pressure:	10 bar	200 - 4
Flange standard:	DIN	
Pipe connection:	DN 65	150 -
Pump inlet:	DN 65	
Pump outlet:	DN 65	100
Pressure rating:	PN 6/10	50
@)	340 mm	
Flange size for motor:	FT85	0
Connect code:	F	
iquid:	•	133 141
Pumped liquid:	Water	
Liquid temperature range:	0 140 °C	
	20 °C	
iquid temperature during operation:		
Density:	998.2 kg/m³	RP 1/4
Electrical data:		
Motor type:	71B	
Rated power - P2:	0.25 kW	
Power (P2) required by pump:	0.25 kW	65 340
Mains frequency:	50 Hz	120   100
Rated voltage:	1 x 220-230 V	
Rated current:	2.14 A	n T n
Starting current:	220 %	
Cos phi - power factor:	0.97	
Rated speed:	1350-1370 rpm	·
Motor efficiency at full load:	57.0-55.0 %	M16/
· · · · · · · · · · · · · · · · · · ·		<u></u>
Number of poles:	4	-
Enclosure class (IEC 34-5):	55 Dust/Jetting	- (AUX
nsulation class (IEC 85):	F	
Motor protec:	PTO	
Motor No:	86215101	·
Others:		-   i
Minimum efficiency index, MEI:	0.70	MAIN
ErP status:	EuP Standalone/Prod.	·       <u></u>
Net weight:	35.2 kg	
Gross weight:	41.1 kg	-
Shipping volume:	0.16 m <sup>3</sup>	
Shipping volume.	0.10 111	

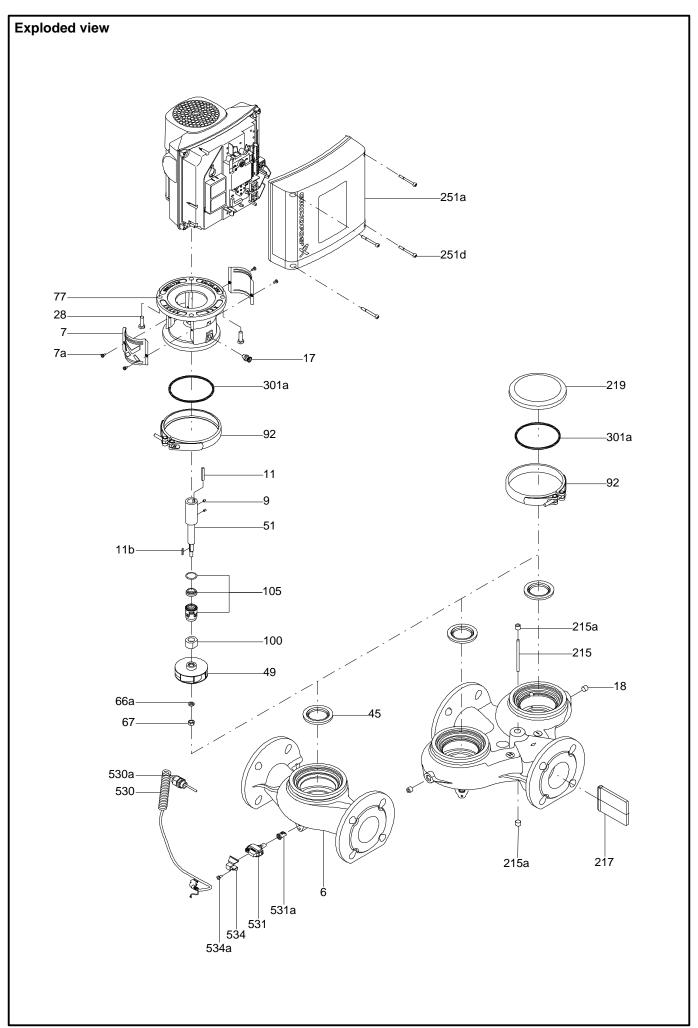
## On request TP 65-30/4 A-F-A-BUBE 50 Hz

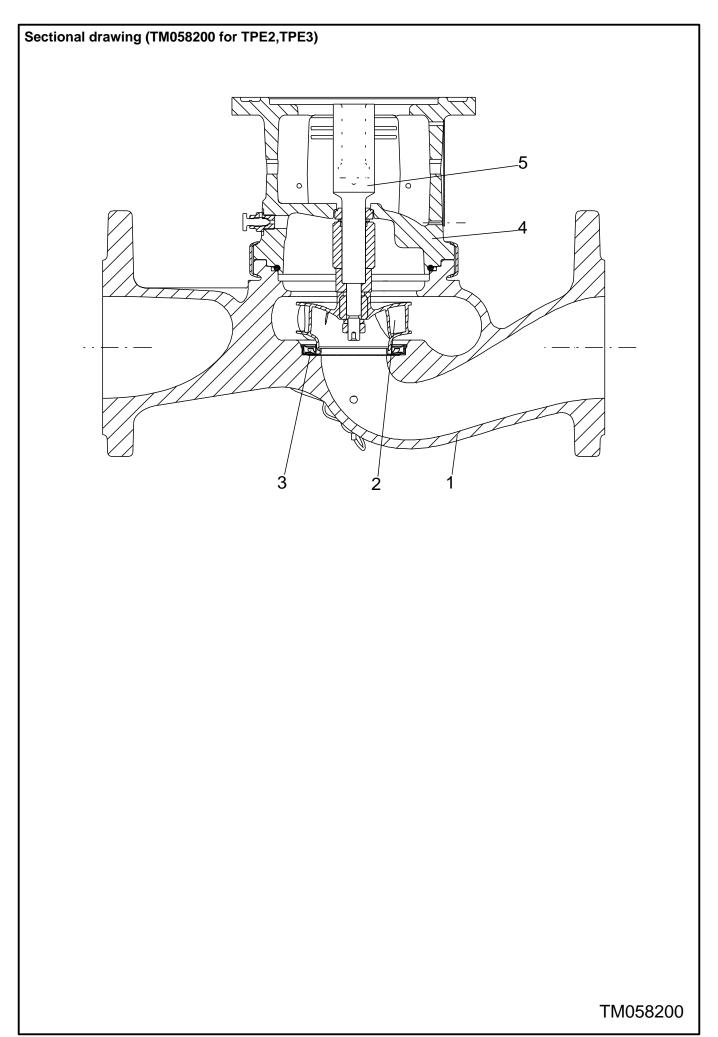


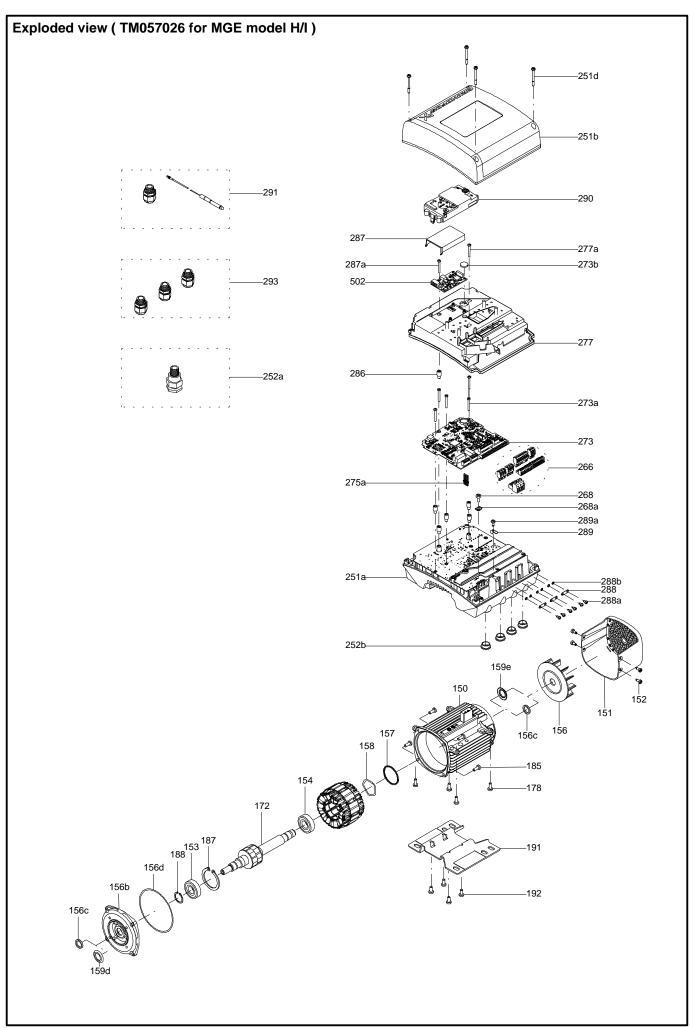




Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.







# Parts list TP 65-30/4, Product No. On request Valid from 20.6.2010 (1024)

	Pos	Description	Annotation	Données de classification	Référence	Qua	ntité	Unité
+		Motor				1		pcs
-		Coupling cpl.				1		pcs
	9	Hex socket head cap screw		Designation: DIN 912			4	
				Length (mm): 20				
				Thread: M6				
	10	Shaft pin		Diameter: 5			1	
				Length (mm): 26				
	10a	Coupling half					2	
-		Motor stool cpl.				1		pcs
	2	Motor stool					1	
	26	Hex head screw		Length (mm): 28			8	
				Thread: M10				
	28	Hex head screw		Length (mm): 20			4	
				Thread: M6				
-		Pump housing cpl.				1		pcs
-	6	Pump housing cpl.					1	
		Pump housing					1	
	45	Neck ring					1	
•		Coupling guard cpl.				1		pcs
	7	Coupling guard					2	
	7a	Pan head screw					4	
•		Shaft w/impeller cpl.				1		pcs
	49	Impeller					1	
	49b	Split cone					1	
	49b	Split cone nut					1	
	51	Pump shaft					1	
	18	Air vent screw		Thread: 1/4"		1		pcs
	19	Plug		5		2		pcs
	72a	O-ring		Diameter: 154		1		pcs
				Material type: EPDM				
				Thickness: 4				
	105	Shaft seal		Material type: EPDM		1		pcs

Disclaimer: The information about the Grundfos pump in this document may be outdated. Data may be subject to alterations without further notice.

Please contact us to verify the data above is still accurate/up-to-date.

All information is copyright Grundfos.



info@lenntech.com https://www.lenntech.com tel. +31 152 610 900 fax. +31 152 616 289