

## MD1.80.100.30.4.50D/450-2.SE

Grundfos pump 96102296



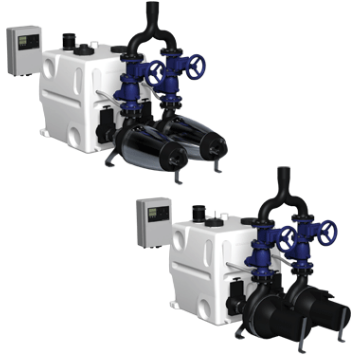
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<https://www.lenntech.com/grundfos/MULDOUB/96102296/MD1-80-100-30-4-50D-450-2-SE.html>

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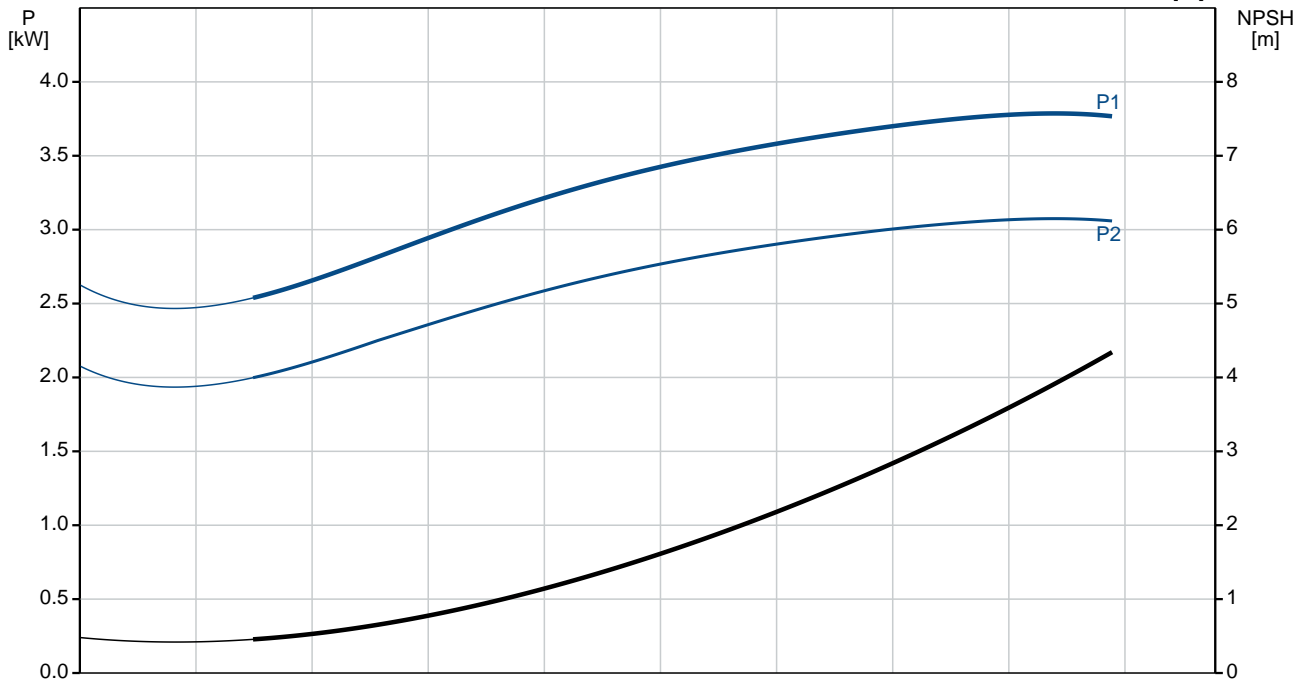
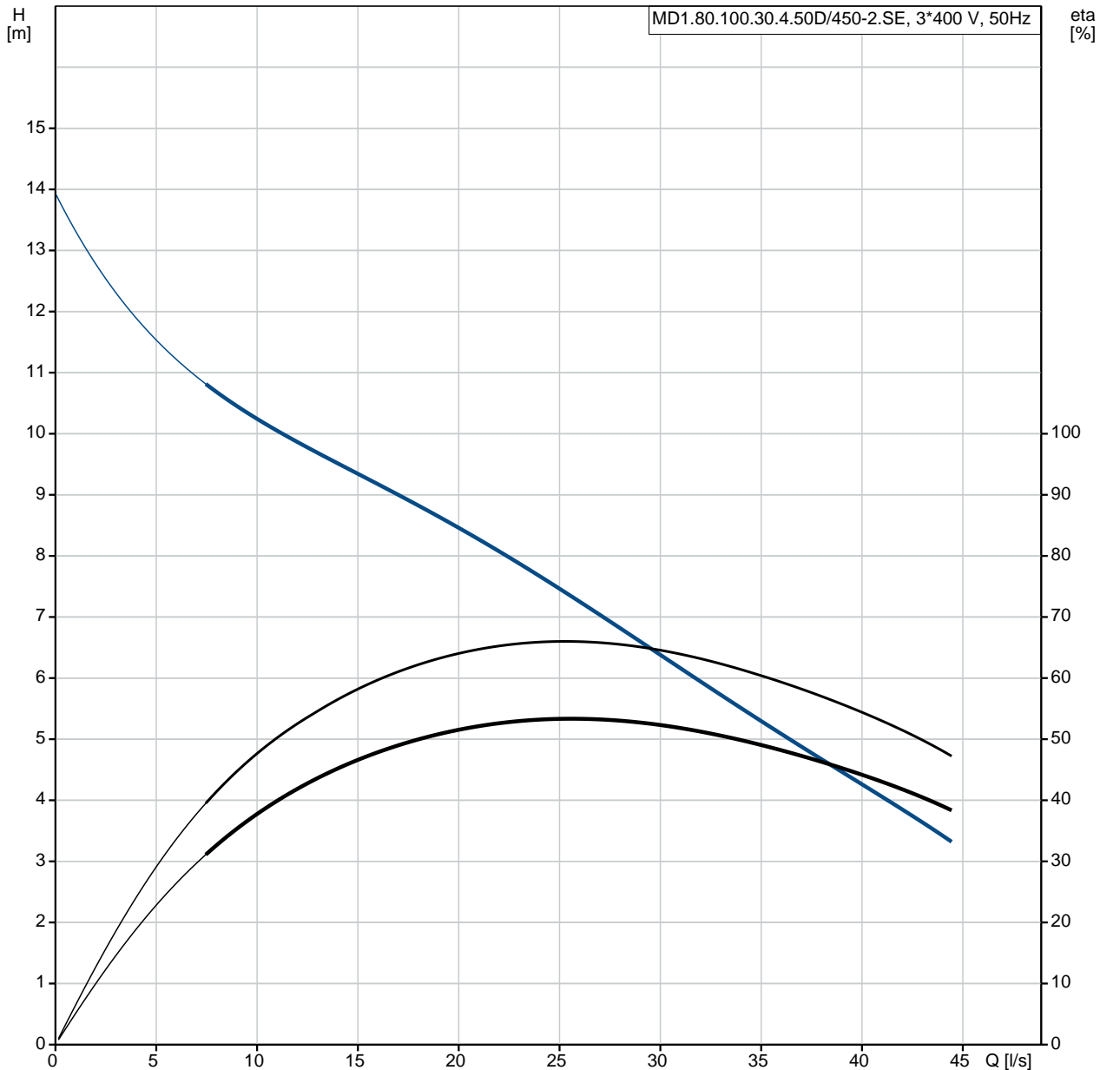
fax. +31 152 616 289

Position	Qty.	Description
	1	<p data-bbox="320 163 678 194"><b>MD1.80.100.30.4.50D/450-2.SE</b></p> <div data-bbox="331 230 683 584">  </div> <p data-bbox="711 595 1193 618" style="text-align: center;"><b>Note! Product picture may differ from actual product</b></p> <p data-bbox="320 629 600 651">Product No.: On request</p> <p data-bbox="320 685 1385 757">Compact wastewater lifting station consist a package of one or two 450 litre collecting tanks, two horizontal submersible sewage pumps of the SE range, controller incl. analogue level sensor and connection accessories.</p> <p data-bbox="320 797 1445 853">The 450 liter tank is made of airtight, corrosion free polyethylene and absolute gas and odour free. It is provided with</p> <ul data-bbox="357 860 1394 999" style="list-style-type: none"> <li>- three horizontal inlet sockets DN150 with one socket seal,</li> <li>- vertical inlet connecting piece DN100,</li> <li>- vertical connecting piece DN75 for venting with flex. connection piece and clamps</li> <li>- two horizontal connecting pieces DN40 with one connection piece and clamps for manually diaphragm pump (accessory).</li> </ul> <p data-bbox="320 1010 1437 1081">The tank is designed with an inner patented chamfer and suction bends to avoid sedimentation and to reduce residual water. In case of additional collecting tank 4 connection sockets DN150 are placed at the sides.</p> <p data-bbox="320 1122 1358 1144">Horizontal sewage pumps provides single channel impeller or vortex impeller for every request</p> <ul data-bbox="320 1151 1437 1357" style="list-style-type: none"> <li>- free passage up to 80mm for reliable and blockage free operation,</li> <li>-a unique clamp system to dismantle hydraulic and motor within a minute,</li> <li>-a watertight stainless steel cable plug for easy maintenance and service,</li> <li>-double shaft seal cartridge for easy maintenance and service,- motor with thermal switches inside the winding</li> <li>-patented cooling system for continuous duty at SE range <ul data-bbox="357 1330 906 1352" style="list-style-type: none"> <li>- motor with thermal switches inside the winding</li> </ul> </li> </ul> <p data-bbox="320 1391 1430 1440">Isolating valves, non-return valves, discharge pipes, a manually operated diaphragm pump, bolts and gaskets as well as a third 450-litre tank are available as accessories.</p> <p data-bbox="320 1507 1425 1579">An LC221 controller with microprocessor is equipped with display for full monitoring possibilities. The pump and sensor are connected to the controller with 4m or 10m cable and tube length. The power supply cable is 1,5m with plug (incl. phase inverter for 3 phase motor)</p> <p data-bbox="320 1592 1393 1641">Contactless, piezo resistive pressure sensor pluggable inside the cabinet, monitored by controller, accurate to the</p> <p data-bbox="320 1653 1437 1702">millimetre shown on display. Blockage free pressure tube inside the tank without movable parts inside wastewater.</p> <p data-bbox="320 1771 1401 1821">The controller offer thermal motor protection and monitoring of pump operation. The thermal motor protection consists of thermal switches in the winding.</p> <p data-bbox="320 1854 544 1877">Controller functions:</p> <ul data-bbox="320 1883 1437 2089" style="list-style-type: none"> <li>• start/delta operation for pumps &gt;5kW</li> <li>• on/off, regular and failure changeover of two wastewater pumps based on a continuous signal from a piezo-resistive sensor</li> <li>• motor protection via motor-protective circuit breaker and/or current measurement as well as connection of thermal switches.</li> <li>• dry running motor protection via run-time limitation with a following emergency operation</li> <li>• 24h automatic test runs during long periods of</li> </ul>

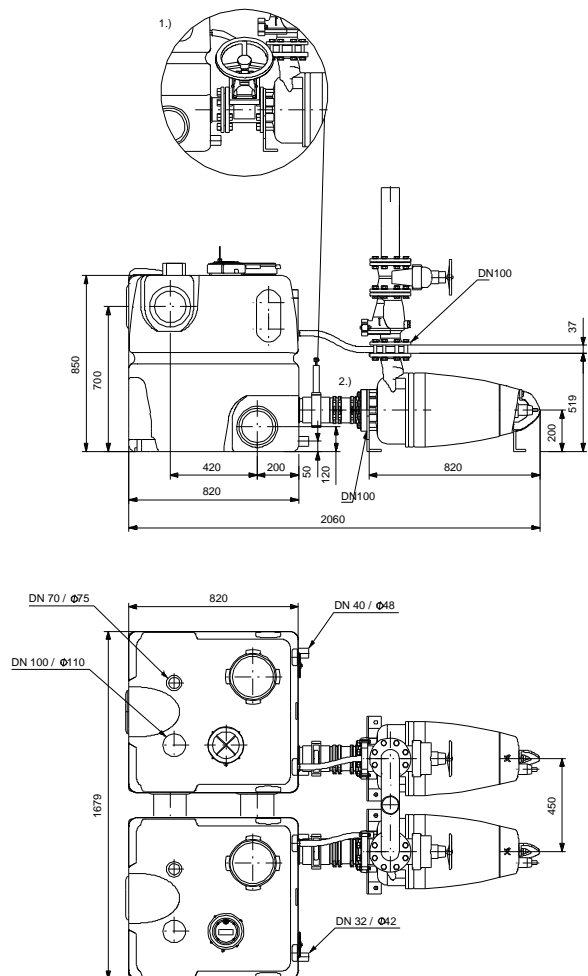
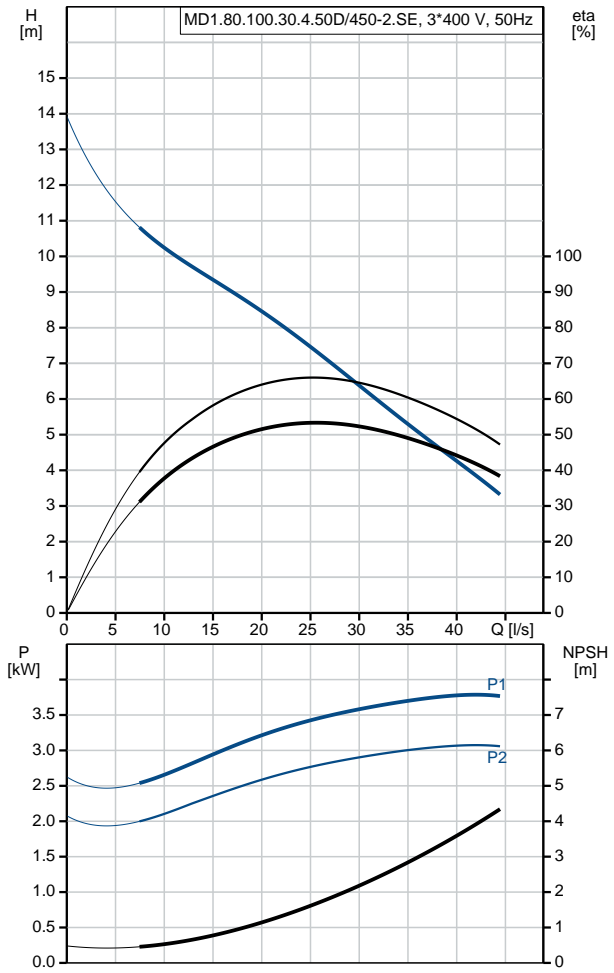
Position	Qty.	Description																										
		<p>inactivity</p> <ul style="list-style-type: none"> <li>• setting of delay times: <ul style="list-style-type: none"> <li>- stopping delay (time from the stop level is reached till the pumped is stopped)</li> <li>- starting delay (time from the start level is reached till the pumped is started)</li> <li>- alarm delay (time from a fault appears till an alarm is indicated) to prevents short-time high-level alarm in case of temporary high inflow to the tank.</li> </ul> </li> <li>• automatic current measurement for alarm indications</li> <li>• operating indication of: <ul style="list-style-type: none"> <li>- operating mode (auto, manual)</li> <li>- operating hours</li> <li>- impulses (number of starts)</li> <li>- highest measured motor current</li> </ul> </li> <li>• alarm indication of: <ul style="list-style-type: none"> <li>- pump status (running, fault)</li> <li>- phase-sequence fault and missing phase</li> <li>- thermal-switch failure</li> <li>- high-water alarm</li> <li>- time for service/maintenance (selectable).</li> </ul> </li> <li>• selection of automatic alarm resetting</li> <li>• fault log of up to 20 alarms</li> <li>• selection between different start levels</li> <li>• selection of connected sensor type</li> <li>• calibration of sensor (preset)</li> <li>• selection of maintenance interval (0, 3, 6 or 12 months).</li> </ul> <p>As standard, the LC 221 has 6 potential-free outputs for:</p> <ul style="list-style-type: none"> <li>- pump running</li> <li>- pump failure</li> <li>- high water-level alarm</li> <li>- common fault.</li> </ul> <p>6 digital inputs for the following functions:</p> <ul style="list-style-type: none"> <li>- connecting a pressure sensor board (pre-assembled)</li> <li>- connecting an analogue sensor (4-20mA or 0-5V)</li> <li>- connecting up to four level switches or pressure switches instead of analogue sensor</li> <li>- connecting a separate level switch to be used for flood detection outside the Multilift. Lifting stations are often installed in a sump inside the basement - the lowest point in the building. In case of e.g. groundwater inflow or water pipe burst, an alarm will be indicated by the controller.</li> <li>- connecting an external alarm reset</li> <li>- connecting the thermal switch of the motor.</li> </ul> <p>The Multilift range is designed due to the standard EN12050-1, approved and monitored by external institute LGA. Further approvals are VDE, GHOST, CB, EMV</p> <p><b>Technical:</b></p> <table border="0"> <tr> <td>Type of impeller:</td> <td>SINGLE CHANNEL</td> </tr> <tr> <td>Maximum particle size:</td> <td>80 mm</td> </tr> <tr> <td>Primary shaft seal:</td> <td>SIC/SIC</td> </tr> <tr> <td>Secondary shaft seal:</td> <td>CARBON/CERAMICS</td> </tr> <tr> <td>Max. hydraulic efficiency:</td> <td>65 %</td> </tr> <tr> <td>Approvals on nameplate:</td> <td>EN 12050-1</td> </tr> </table> <p><b>Materials:</b></p> <table border="0"> <tr> <td>Pump housing:</td> <td>Cast iron GG20 EN-JL1030</td> </tr> <tr> <td>Impeller:</td> <td>Cast iron GG20 EN-JL1030</td> </tr> <tr> <td>Tank:</td> <td>Polyethylene</td> </tr> </table> <p><b>Installation:</b></p> <table border="0"> <tr> <td>Maximum ambient temperature:</td> <td>40 °C</td> </tr> <tr> <td>Maximum operating pressure:</td> <td>10 bar</td> </tr> <tr> <td>Flange standard:</td> <td>DIN</td> </tr> <tr> <td>Pump outlet:</td> <td>100</td> </tr> </table>	Type of impeller:	SINGLE CHANNEL	Maximum particle size:	80 mm	Primary shaft seal:	SIC/SIC	Secondary shaft seal:	CARBON/CERAMICS	Max. hydraulic efficiency:	65 %	Approvals on nameplate:	EN 12050-1	Pump housing:	Cast iron GG20 EN-JL1030	Impeller:	Cast iron GG20 EN-JL1030	Tank:	Polyethylene	Maximum ambient temperature:	40 °C	Maximum operating pressure:	10 bar	Flange standard:	DIN	Pump outlet:	100
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Position	Qty.	Description
		Pressure rating: PN 10 Maximum installation depth: 2 m  <b>Liquid:</b> Maximum liquid temperature: 40 °C Density: 998.2 kg/m <sup>3</sup>  <b>Electrical data:</b> Power input - P1: 2 x 3.7 kW Rated power - P2: 2 x 3 kW Mains frequency: 50 Hz Rated voltage: 3 x 380-415 V Voltage tolerance: +6/-10 % Max starts per. hour: 60 Rated current: 7.8-8.0 A Rated current at 3/4 load: 6.4 A Rated current at 1/2 load: 5.6 A Starting current: 43 A Rated current at no load: 5.1 A Cos phi - p.f. at no load: 0.12 Cos phi - p.f. at 3/4 load: 0.64 Cos phi - p.f. at 1/2 load: 0.5 Rated speed: 1455 rpm Locked-rotor torque: 53 Nm Breakdown torque: 71 Nm Moment of inertia: 0.0966 kg m <sup>2</sup> Motor efficiency at full load: 81.2 % Motor efficiency at 3/4 load: 79.9 % Motor efficiency at 1/2 load: 76.4 % Number of poles: 4 Start. method: direct-on-line Enclosure class (IEC 34-5): IP68 Insulation class (IEC 85): F Length of cable: 10 m Cable type: H07RN-F  <b>Controls:</b> Moisture sensor: without moisture sensors Water-in-oil sensor: without water-in-oil sensor  <b>Tank:</b> Total volume of tank(s): 900 l Total effective volume of collecting tank at 180 mm inlet: 120 l Total effective volume of collecting tank at 250 mm inlet: 240 l

# On request MD1.80.100.30.4.50D/450-2.SE 50 Hz

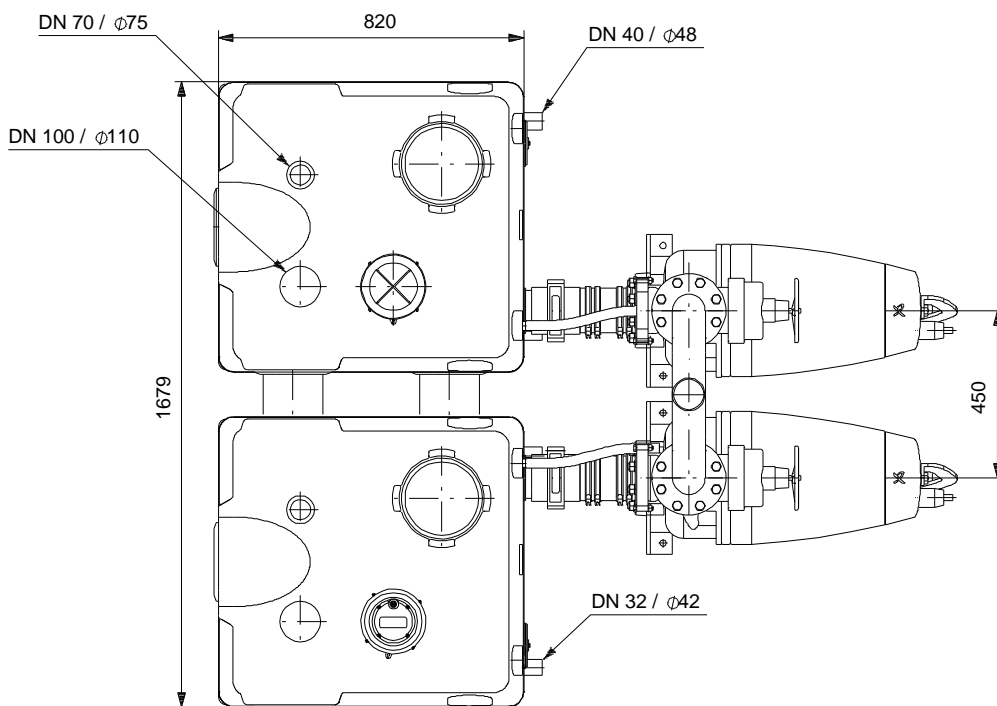
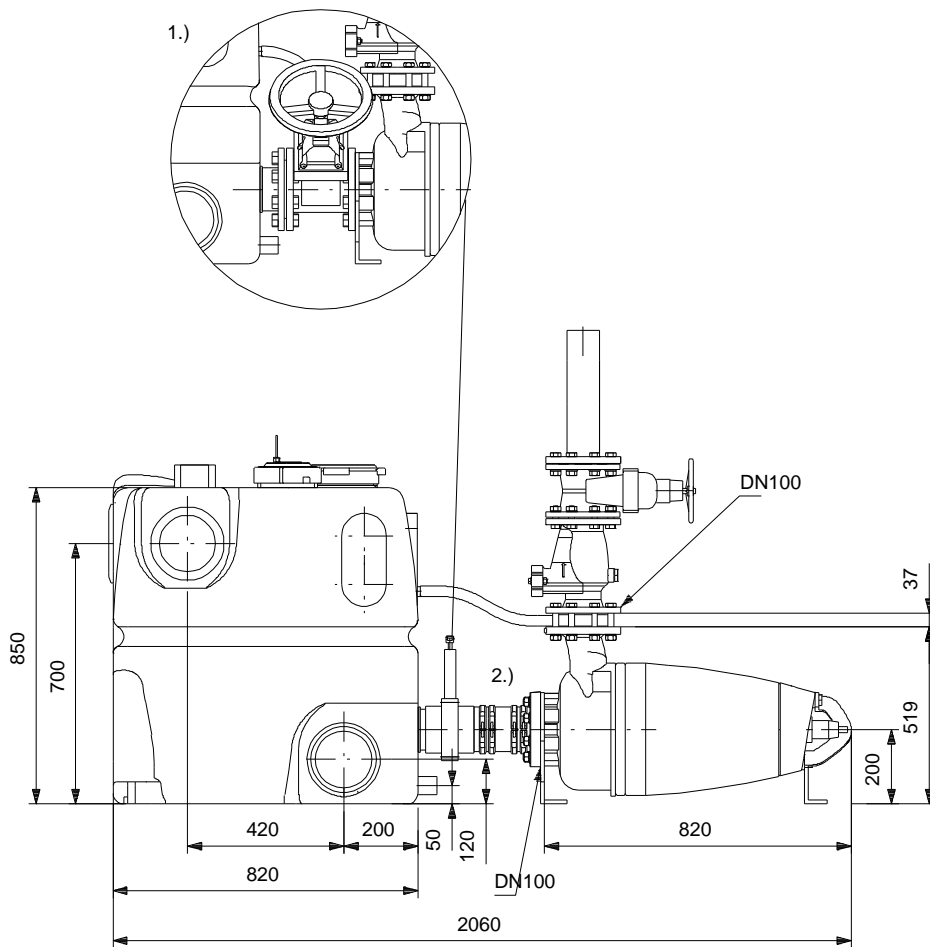


Description	Value
<b>General information:</b>	
Product name:	MD1.80.100.30.4.50D/450-2.SE
Product No:	On request
EAN number:	On request
<b>Technical:</b>	
Max flow:	44.4 l/s
Head max:	14.5 m
Type of impeller:	SINGLE CHANNEL
Maximum particle size:	80 mm
Primary shaft seal:	SIC/SIC
Secondary shaft seal:	CARBON/CERAMICS
Max. hydraulic efficiency:	65 %
Approvals on nameplate:	EN 12050-1
<b>Materials:</b>	
Pump housing:	Cast iron GG20 EN-JL1030
Impeller:	Cast iron GG20 EN-JL1030
Tank:	Polyethylene
<b>Installation:</b>	
Maximum ambient temperature:	40 °C
Maximum operating pressure:	10 bar
Flange standard:	DIN
Pump outlet:	100
Pressure rating:	PN 10
Maximum installation depth:	2 m
<b>Liquid:</b>	
Maximum liquid temperature:	40 °C
Density:	998.2 kg/m <sup>3</sup>
<b>Electrical data:</b>	
Power input - P1:	2 x 3.7 kW
Rated power - P2:	2 x 3 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-415 V
Voltage tolerance:	+6/-10 %
Max starts per. hour:	60
Rated current:	7.8-8.0 A
Rated current at 3/4 load:	6.4 A
Rated current at 1/2 load:	5.6 A
Starting current:	43 A
Rated current at no load:	5.1 A
Cos phi - p.f. at no load:	0.12
Cos phi - p.f. at 3/4 load:	0.64
Cos phi - p.f. at 1/2 load:	0.5
Rated speed:	1455 rpm
Locked-rotor torque:	53 Nm
Breakdown torque:	71 Nm
Moment of inertia:	0.0966 kg m <sup>2</sup>
Motor efficiency at full load:	81.2 %
Motor efficiency at 3/4 load:	79.9 %
Motor efficiency at 1/2 load:	76.4 %
Number of poles:	4
Start. method:	direct-on-line
Enclosure class (IEC 34-5):	IP68
Insulation class (IEC 85):	F
Motor protec:	THERMAL SWITCH
Thermal protec:	internal
Length of cable:	10 m
Cable type:	H07RN-F
<b>Controls:</b>	
Moisture sensor:	without moisture sensors
Water-in-oil sensor:	without water-in-oil sensor
Operation mode:	S1/S3 50%,1MIN.
<b>Tank:</b>	



Description	Value
Total volume of tank(s):	900 l
Total effective volume of collecting tank at 180 mm inlet:	120 l
Total effective volume of collecting tank at 250 mm inlet:	240 l

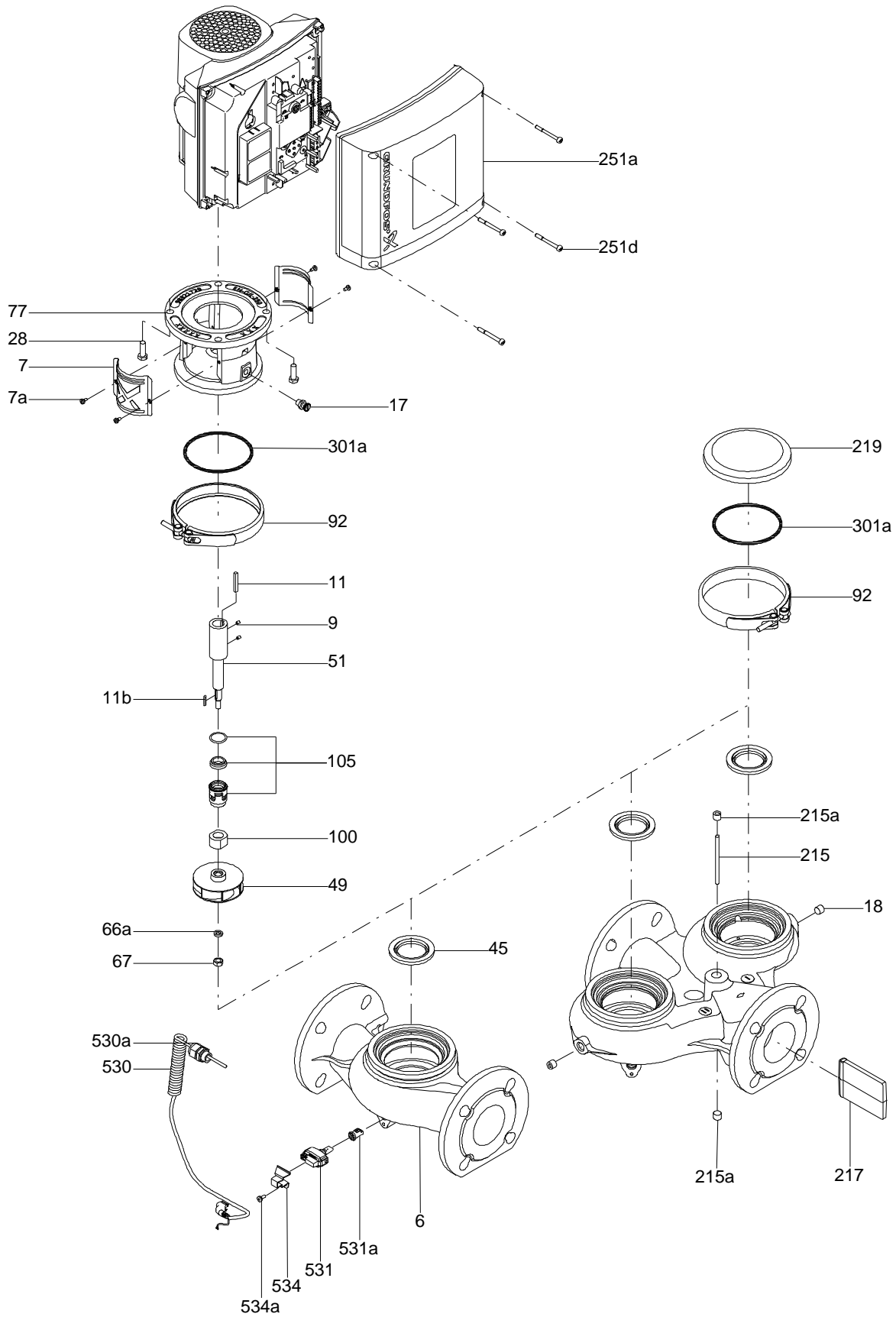
# On request MD1.80.100.30.4.50D/450-2.SE 50 Hz



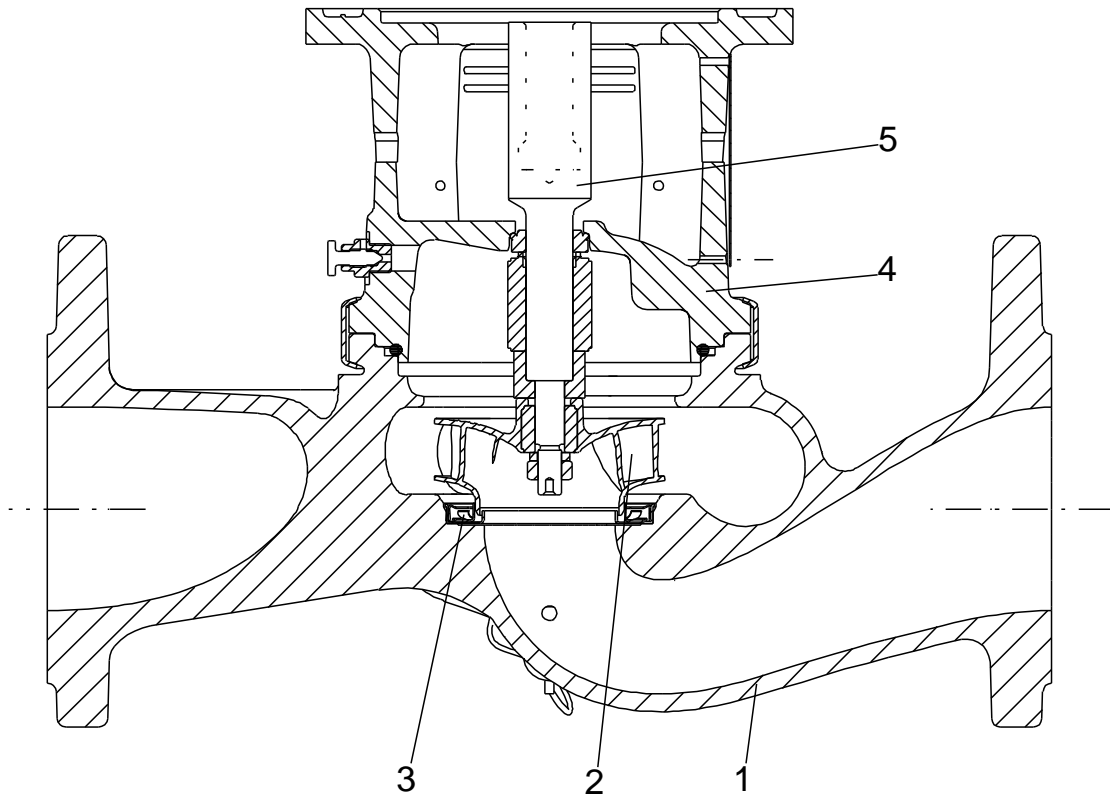
Note! All units are in [mm] unless others are stated.  
 Disclaimer: This simplified dimensional drawing does not show all details.



Exploded view



Sectional drawing (TM058200 for TPE2,TPE3)



TM058200

Exploded view ( TM057026 for MGE model H/I )



**Parts list MD1.80.100.30.4.50D/450-2.SE, Product No. On request**  
**Valid from 21.1.2013 (1304)**

Pos	Description	Annotation	Données de classification	Référence	Quantité	Unité
- 301	Pump				1	pcs
	Clamp				2	
	Earth connector				1	
	Thermotransfer foil				0	
	Thermotransfer foil				0	
6a	Pin				2	
7a	Rivet				4	
9a	Parallel key		Dimension: 8X7X28		1	
37	O-ring		Diameter: 297		1	
			Material type: NBR70			
			Thickness: 4			
37a	O-ring		Diameter: 330		2	
			Material type: NBR70			
			Thickness: 4			
37b	O-ring		Diameter: 225		1	
			Material type: NBR			
			Thickness: 4			
+ 46	Seal ring				1	
48	Stator				1	
49	Impeller				1	
49c	Wear ring				1	
50	Pump housing				1	
55	Stator housing				1	
58	Cover				1	
59	Bearing cover				1	
60	Bearing retainer				1	
61	Bearing retainer				1	
66	Washer		Internal diameter: 12.5		1	
			Outer diameter: 31			
			Thickness: 5			
76	Nameplate				1	
+ 92	Strap cpl.				1	
102	Retaining ring				1	
- 105	Shaft seal				1	
	Shaft seal				1	
	Shaft seal				1	
	Shaft seal				1	
	Retaining ring				1	
	Shaft seal, rotating part				1	
	Shaft seal, rotating part				1	
	Shaft seal, stationary part				1	
	Shaft seal, stationary part				1	
106	O-ring		Diameter: 62		2	
			Material type: NBR			
			Thickness: 3			
107	O-ring		Diameter: 134.5		1	
			Material type: NBR			
			Thickness: 3			
108	O-ring		Diameter: 100		1	
			Material type: NBR			
			Thickness: 3			
109	O-ring		Diameter: 100		1	
			Material type: NBR			
			Thickness: 3			
150	Motor sleeve				1	
151	Motor cover				1	
153	Ball bearing		Designation: 6305.2Z.C4.SYN		1	
153b	O-ring		Diameter: 28		1	
			Material type: NBR			

Pos	Description	Annotation	Données de classification	Référence	Quantité	Unité
			Thickness: 2			
154	Angular-contact bearing				1	
155	Flange				1	
157	Waved washer				1	
158	Waved washer				1	
159	O-ring		Diameter: 41		1	
			Material type: NBR			
			Thickness: 4			
172	Shaft w/rotor				1	
174a	Lock washer				1	
176	Plug				1	
177	Plug protector				1	
177	Hex socket head cap screw				1	
- 181	Cable cpl.				1	
198	O-ring				1	
183	Hex socket head cap screw		Length (mm): 50		1	
			Thread: M30			
183a	Washer		Internal diameter: 33		1	
			Outer diameter: 38			
			Thickness: 2			
184	Hex socket head cap screw		Designation: DIN 912		6	
			Length (mm): 40			
			Thread: M10			
184a	Washer		Internal diameter: 10.5		6	
			Outer diameter: 18			
			Thickness: 1.6			
186	Hex socket head cap screw				2	
187	Hex socket head cap screw				4	
188	Hex socket head cap screw				4	
188a	Hex socket head cap screw		Length (mm): 35		1	
			Thread: M12			
190	Lifting bracket				1	
190a	Rubber bush				2	
192	Cooling paste				12	
193	Hex socket head cap screw		Designation: A2-70		2	
			Length (mm): 20			
			Thread: M12			
193a	Oil				0	
194	Washer		Internal diameter: 19		2	
			Outer diameter: 12.2			
			Thickness: 4.4			
1031	Connector pin				9	

*Disclaimer: The information about the Grundfos pump in this document may be outdated.*

*Data may be subject to alterations without further notice.*

*Please contact us to verify the data above is still accurate/up-to-date.*

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