

# TP 32-80/4-A-F-A-BQQE 400Y 50HZ

Grundfos pump 96086739



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https://www.lenntech.com/grundfos/TP000/96086739/TP-32-80-4-A-F-A-BQQE.html

info@lenntech.com

tel. +31 152 610 900 fax. +31 152 616 289

#### Position | Qty. | Description

1

#### TP 32-80/4 A-F-A-BQQE



Product No.: On request

Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

The pump is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via PN 16 DIN flanges (EN 1092-2 and ISO 7005-2).

The pump is fitted with a fan-cooled asynchronous motor.

#### Further product details

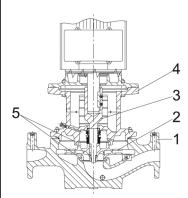
The product's minimum efficiency index (MEI) is greater or equal to 0.70. This is by the Commission Regulation (EU) considered as an indicative benchmark for best-performing water pump available on the market as from 1 January 2013.

### **Pump**

Pump housing and pump head are electrocoated to improve the corrosion resistance.

Electrocoating includes:

- 1) Alkaline-based cleaning.
- 2) Pretreatment with zinc phosphate coating.
- 3) Cathodic electrocoating (epoxy).
- 4) Curing of paint film at 200-250 °C.



- 1: Pump housing
- 2: Impeller
- 3: Stub shaft
- 4: Pump head/motor stool
- 5: Wear rings

The pump housing is provided with a replaceable brass neck ring to reduce the amount of liquid running from the outlet side of the impeller to the inlet side. The impeller is secured to the shaft with a nut.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

#### Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

# Position | Qty. | Description

A circulation of liquid through the duct of the air vent screw ensures lubrication and cooling of the shaft seal.

The flanges have tappings for mounting of pressure gauges.

The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring.

The central part of the motor stool is provided with guards for protection against the shaft and coupling. The pump shaft is fastened directly on the motor shaft with key and set screws.

#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5, IM V 1 (Code I) / IM 3001, IM 3011 (Code II).

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

#### **Technical data**

#### Liquid:

Pumped liquid: Water
Liquid temperature range: -25 .. 120 °C
Liquid temperature during operation: 20 °C
Density: 998.2 kg/m³

#### Technical:

Rated flow: 8.65 m³/h
Rated head: 5.87 m
Actual impeller diameter: 152 mm
Primary shaft seal: BQQE

Curve tolerance: ISO9906:2012 3B

### **Materials:**

Pump housing: Cast iron

EN-JL1040

**ASTM A48-40 B** 

Impeller: Cast iron

EN-JL1030 ASTM A48-30 B

## Installation:

Range of ambient temperature: -30 .. 40 °C Maximum operating pressure: 16 bar Flange standard: DIN Pipe connection: **DN 32** Pump inlet: **DN 32** Pump outlet: **DN 32** PN 16 Pressure rating: (@):340 mm Flange size for motor: FF130

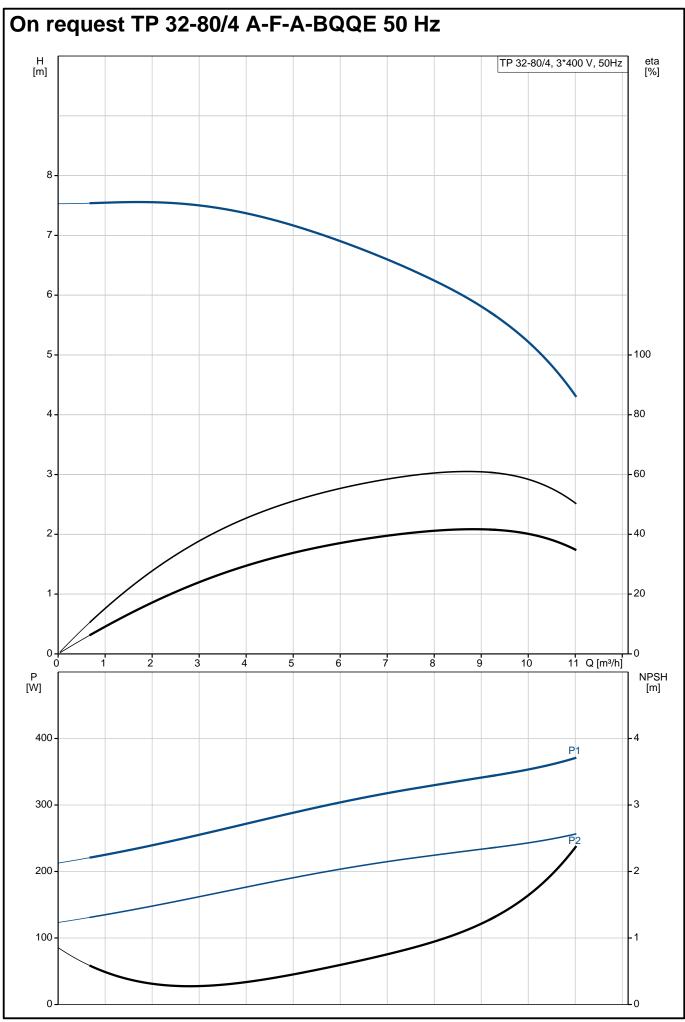
#### **Electrical data:**

Motor type: 71A
Rated power - P2: 0.25 kW
Power (P2) required by pump: 0.25 kW
Mains frequency: 50 Hz

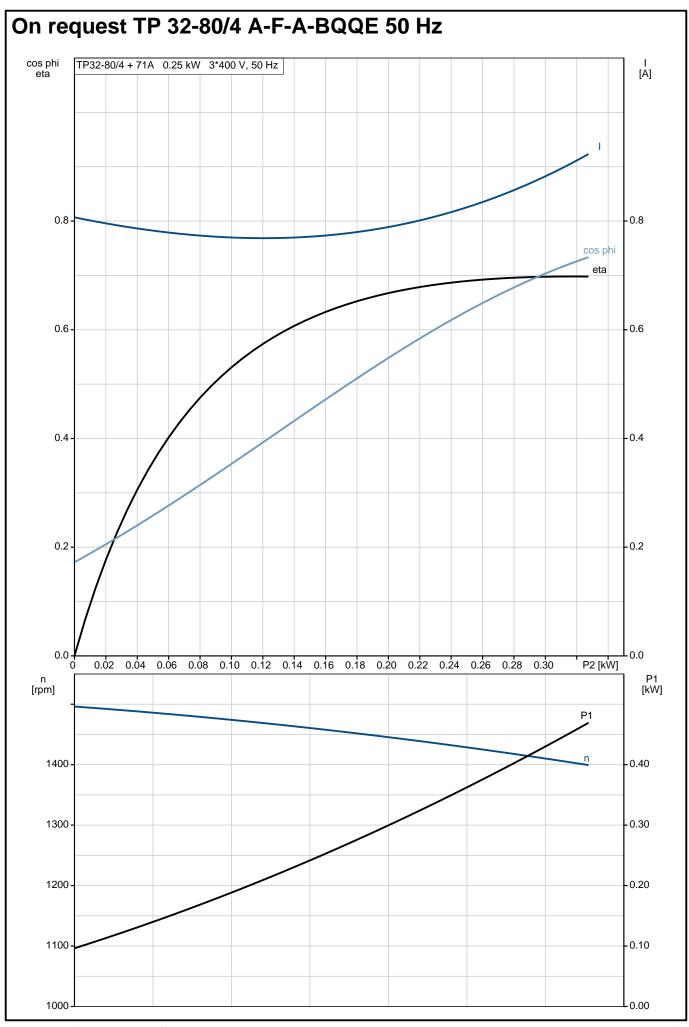
Rated voltage: 3 x 220-240D/380-415Y V

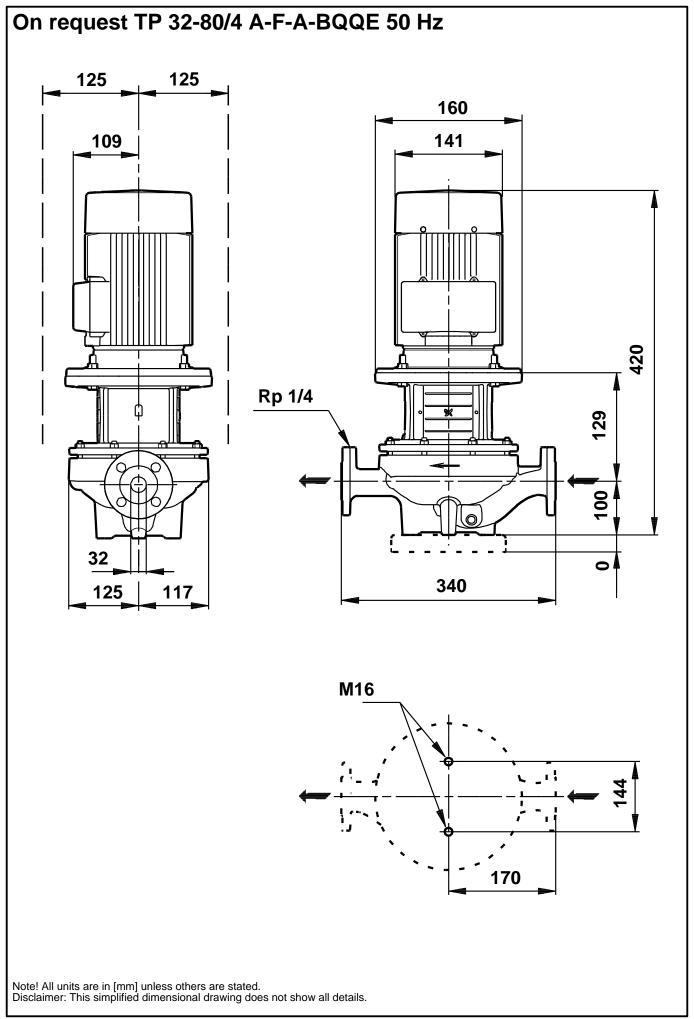
Rated current: 1.48/0.85 A
Starting current: 400-440 %
Cos phi - power factor: 0.75-0.65

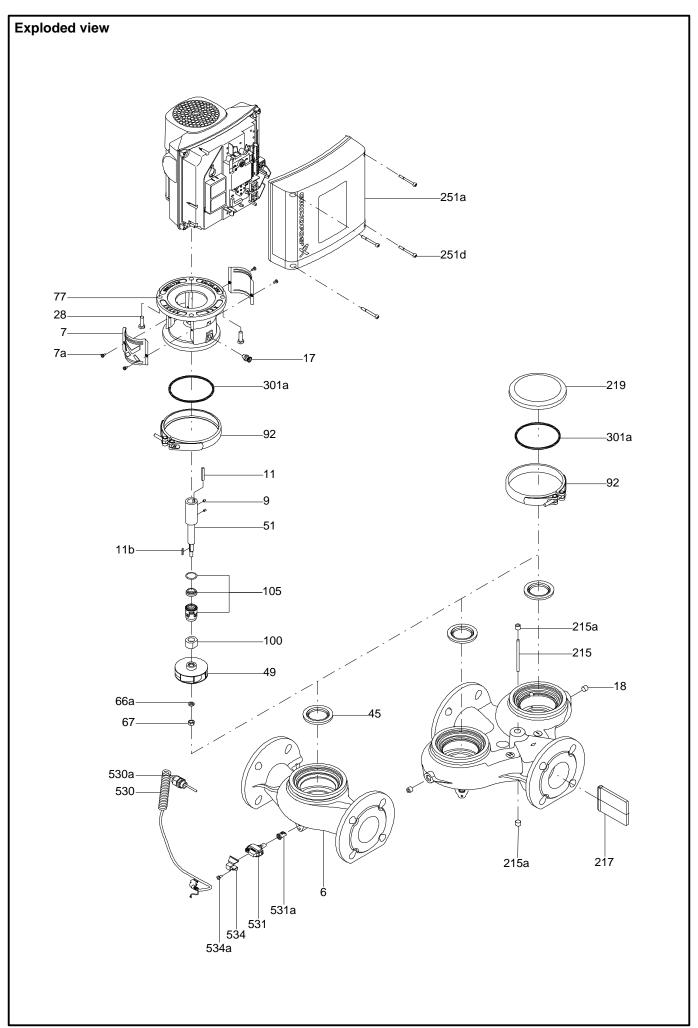
Position	Qty.	Description	
	, <b>.</b> , .	Rated speed:	1400-1420 rpm
		Efficiency:	61,5% - 68,5%
		Motor efficiency at full load: Motor efficiency at 3/4 load:	61.5-68.5 % 70 %
		Motor efficiency at 1/2 load:	63.9 %
		Number of poles:	4
		Enclosure class (IEC 34-5):	55 Dust/Jetting
		Insulation class (IEC 85):	F
		Others:	
		Minimum efficiency index, MEI	
		ErP status: Net weight:	EuP Standalone/Prod. 35 kg
		Gross weight:	49 kg
		Shipping volume:	0.13 m³
		Danish VVS No.: Norwegian NRF no.:	381711080 9043517
		Norwegian inti no	3043317
	1	ı	

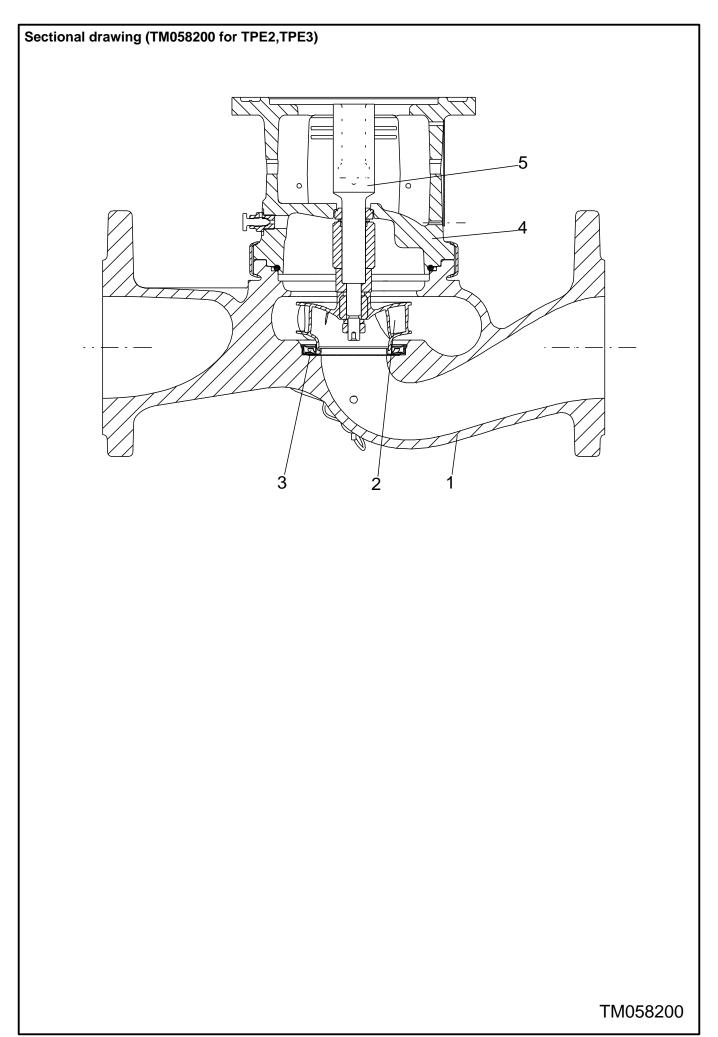


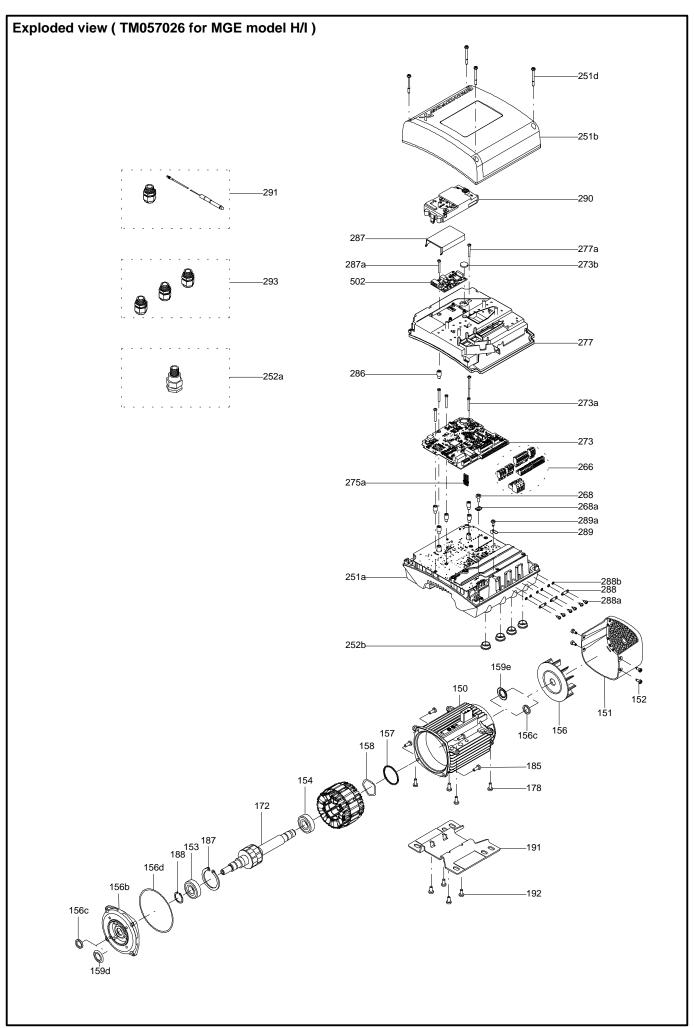
Description	Value	H [m]			TP 32-80/4,	3*400 V, 50Hz	eta [%]
General information:							
Product name:	TP 32-80/4 A-F-A-BQQE	_					
Product No:	On request	8 -					
EAN number:	On request	_					
Technical:		7-					
Rated flow:	8.65 m³/h	_					
Rated head:	5.87 m	6 -					-
Head max:	80 dm						
Actual impeller diameter:	152 mm	5 -				$\overline{}$	100
Primary shaft seal:	BQQE	_					
Curve tolerance:	ISO9906:2012 3B	4 -					- 80
Pump version:	A	_					
Model:	A	3-				$\overline{}$	60
Materials:							
Pump housing:	Cast iron	2 -					40
	EN-JL1040						
	ASTM A48-40 B	1-					20
Impeller:	Cast iron						
	EN-JL1030	0 /					<b>1</b> 0
	ASTM A48-30 B	- 0 - P	2 4	6	8	10 Q [m³/h	NPSH
Material code:	A	[W]					[m]
Installation:		400 -				- P.	L <sub>4</sub>
Range of ambient temperature:	-30 40 °C					P1	
Maximum operating pressure:	16 bar	300 -					_3
Flange standard:	DIN	300					
Pipe connection:	DN 32	200				P2	
Pump inlet:	DN 32	200 -					-2
Pump outlet:	DN 32						
Pressure rating:	PN 16	100					<del> </del> 1
(@)	340 mm						
Flange size for motor:	FF130	0 1					10
Connect code:	F	125 125	-				
Liquid:		109		160			
Pumped liquid:	Water			+			
Liquid temperature range:	-25 120 °C						
Liquid temperature during operation:	20 °C						
Density:	998.2 kg/m³				450		
Electrical data:			∃ Rp 1/4		1		
Motor type:	71A		ş i } 💒		129		
Rated power - P2:	0.25 kW		-		<del>-</del> 8		
Power (P2) required by pump:	0.25 kW	32	ميان [		#		
Mains frequency:	50 Hz	125 117		340	Ĭ		
Rated voltage:	3 x 220-240D/380-415Y V						
Rated current:	1.48/0.85 A		M1 <u>6</u>	L			
Starting current:	400-440 %		:	<b></b> .			
Cos phi - power factor:	0.75-0.65		← 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	<del>\</del>	<b>←</b> ½		
Rated speed:	1400-1420 rpm		# N	1			
Efficiency:	61,5% - 68,5%			170			
Motor efficiency at full load:	61.5-68.5 %						
Motor efficiency at 3/4 load:	70 %	60	HIGH VOLT	AGE ROTATION			
Motor efficiency at 1/2 load:	63.9 %	100		-;			
Number of poles:	4						
Enclosure class (IEC 34-5):	55 Dust/Jetting		kg =	· ~			
Insulation class (IEC 85):	F	_   🚾		T			
Motor protec:	NONE	-		. <del>j -</del> 2			
Motor No:	87100304	-					
Others:			<u>@</u>	4			
Minimum efficiency index, MEI :	0.70	(C)	LOW VOLT. DIRECTION OF F	AGE ROTATION			
ErP status:	EuP Standalone/Prod.	100		7			
Net weight:	35 kg	-   ^J					
Gross weight:	35 kg 49 kg	E T	(B)				
Shipping volume:	49 kg 0.13 m <sup>3</sup>	-   🕶 '		<del> </del> "			
Danish VVS No.:	381711080	-		. <del>;</del>			
Norwegian NRF no.:	9043517	-		<u> </u>	98.3169		
MODWEGISH NRF NO:	9U430 I /	4	( <u>0</u> )	•	ò		











# Parts list TP 32-80/4, Product No. On request Valid from 20.6.2010 (1024)

Pos	Description	Annotation	Données de classification	Référence	Quantité	Unité
+	Motor				1	pcs
-	Nut				1	pcs
66	Washer				1	
66a	Spring lock washer				1	
67	Nut		Thread: M14		1	
-	Motor stool cpl.				1	pcs
1a	Motor stool				1	
9	Hex socket head cap screw		Length (mm): 35		4	
			Thread: M8			
-	Pump housing cpl.				1	pcs
6	Pump housing				1	
19	Pipe plug		Thread: R 3/8		2	
20	Plug				1	
36	Nut		Thread: M10		6	
-	Shaft seal cpl.				1	pcs
72a	O-ring		Diameter: 177,39		1	
			Material type: EPDM			
			Thickness: 3,53			
105	Shaft seal				1	
-	Stub shaft				1	pcs
9	Socket set screw		Length (mm): 10		2	
			Thread: M5			
11	Parallel key		Dimension: 6X6X35		1	
51	Pump shaft				1	
19	Plug				2	pcs
49	Impeller		Outer diameter: 152		1	pcs

Disclaimer: The information about the Grundfos pump in this document may be outdated. Data may be subject to alterations without further notice.

Please contact us to verify the data above is still accurate/up-to-date.

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info@lenntech.com https://www.lenntech.com tel. +31 152 610 900 fax. +31 152 616 289