



## SGA-550 (OH)

SuperGel Strong Base

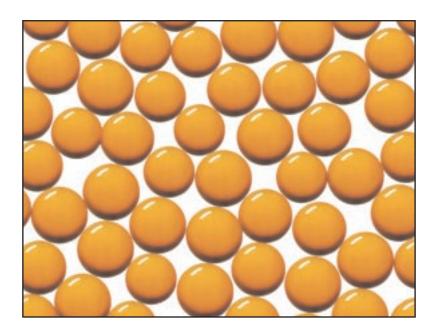
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Anion Resin

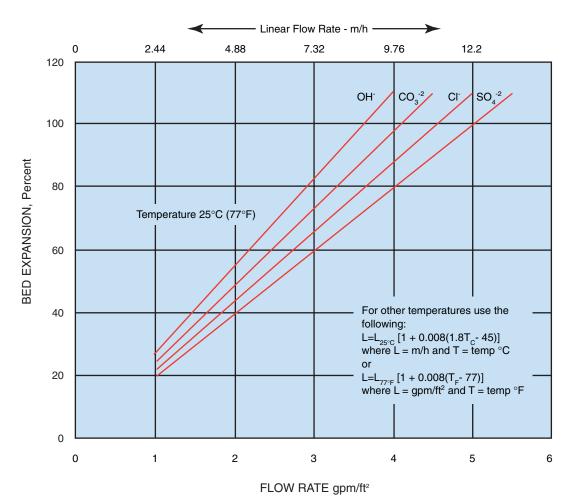
Uniform Size for Condensate Polishing and Mixed Bed Demineralization

Typical Physical & Chemical Characteristics		
Ionic Form, as shipped	OH <sup>-</sup> /CO <sub>3</sub> <sup>-2</sup>	
Polymer Matrix Structure	Crosslinked Styrene-DVB Gel	
Functional Groups	Quaternary Amine	
Physical Form and Appearance	Hard Amber Spherical beads	
Total Exchange Capacity OH <sup>-</sup> form	≥1.1 eq/l min.	24.0 kgr/ft <sup>3</sup> as CaCO <sub>3</sub>
Moisture Retention OH <sup>-</sup> /CO <sub>3</sub> <sup>-2</sup> form	55 - 65%	
Crush Strength	Average min. 700 g/bead	
	> 200 g/bead 99% min.	
Shipping Weight (approx.)	670 - 700 g/l (42 lb/ft <sup>3</sup> )	
Mean Particle Size	$570 \pm 50$ microns	
Uniformity Coefficient	1.1	
Whole Perfect Beads	95% min.	
Reversible Swelling $Cl^{\bullet} \rightarrow OH^{\bullet}$	24% max.	
CO <sub>3</sub> . <sup>-</sup> → OH <sup>-</sup>	14% max.	
pH Limits	0 - 14	
Particle Density (approx.)		
CO <sub>3</sub> <sup>-2</sup> form	1.09 g/ml	
OH <sup>-</sup> form	1.07 g/ml	



Recommended Operating Conditions		
Operating Temperature: OH form	60°C (140°F) max.	
Cl <sup>-</sup> form	100°C (212°F) max.	
Bed Depth, Minimum	450 mm / 1.5 ft	
Flow Rate: Service/Fast Rinse	5 - 60 m/h (2 - 24 gpm/ft <sup>2</sup> )	
Service Condensate Polishing	110 - 150 m/h (45 - 60 gpm/ft <sup>2)</sup>	
Backwash	See Backwash Data	
Co-current regeneration / Displacement Rinse	1 - 10 m/h (0.4 - 4 gpm/ft <sup>2</sup> )	
Total Rinse Requirement	2 - 5 Bed Volumes	
Regeneration Type	4 - 8% NaOH	
Regeneration Temperature	50°C (120°F) Max.	

## Fig. 1 SGA-550 BACKWASH EXPANSION DATA



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