

# X-FLOW COMPACT 75G HELIX - ULTRAFILTRATION MEMBRANE

## MEMBRANE ELEMENT DATASHEET

**PRELIMINARY**

12 INCH 5.2 mm Helix Compact 75G  
ARTICLE CODE : 8181KQB990

### APPLICATIONS

- Pre-treatment RO and NF
- Surface water
- Drinking and process water production
- Recovery of sandfilter backwash water
- Effluent treatment
- Membrane bioreactor
- Wastewater treatment
- Treatment of oil-in-water emulsions

### GENERAL SOLVENT RESISTANCE

Since the resistance of the membrane to solvents strongly depends on the actual process conditions, the indications given below should only be considered as guideline.

Acids, pH >2	+
Bases, pH <11	+
Organic esters, ketones, ethers	--
Aliphatic alcohols	++
Aliphatic hydrocarbons	++
Halogenated hydrocarbons	++
Aromatic hydrocarbons	+
Polar organic solvents	--
Oils	++

### CLEANING CHEMICAL RESISTANCE

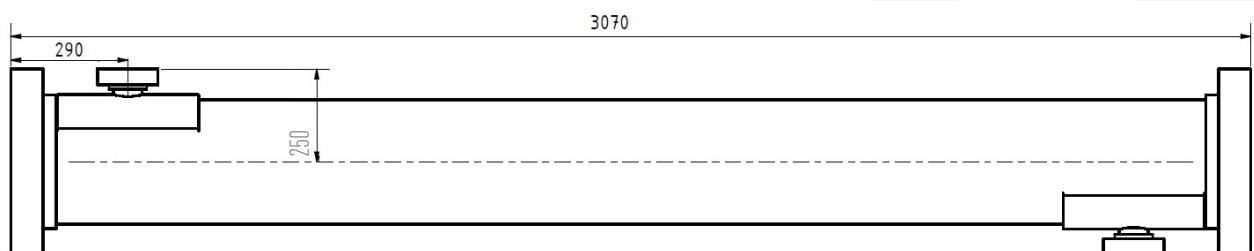
Depending on the nature of the feed solution the following cleaning agents can be chosen:

NaOCl (active chlorine)	500 ppm max.
H2O2	1000 ppm max.
NaOH	pH ≤ 11
Nitric acid	pH ≥ 1
Phosphoric acid	pH ≥ 1
EDTA	pH ≤ 11
Citric acid	
Enzymatic compounds	

It is recommended to keep the pH between 1 and 11 and not to exceed a temperature of 40 °C during cleaning and/or disinfection. If those standard cleaning techniques fail to remove the foulants, more concentrated cleaning solutions can be tried. Please contact X-Flow for recommendations. It has to be stressed, however, that no warranty can be given on the efficiency of any cleaning nor on the membrane performance after such cleaning attempts.

### ELEMENT SPECIFICATIONS

Hydraulic membrane diameter [mm]	Membrane area [m <sup>2</sup> ]	Module length [mm]	Permeate position [mm]	Permeate length [mm]	Feed connection ID [mm]	Permeate connection ID [mm]
5.2	75	3070	290	250	300	65



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### OPERATING SPECIFICATIONS

Max. feed pressure	Max. permeate pressure	Feed-permeate differential pressure	Max. temp.
[kPa]	[kPa]	[kPa]	[°C]
600 (*)	600 (*)	-100..+250 (*)	50 (*)

- Final maximum operating limits are determined by the lowest values of the membrane and element pressure and temperature specifications.
- Backwash water should be free of particulates and should be of permeate quality or better.
- Backwash pumps should preferably be made of non-corroding materials, e.g., plastic or stainless steel. If compressed air is used to pressurize the backwash water, do not allow a two-phase air/water mixture to enter the element.

- To avoid mechanical damage, do not subject the membrane module or element to sudden temperature changes, particularly decreasing. Do not exceed 50 °C process temperature. Bring the module or element back to ambient operating temperature slowly (typical value 1 °C/min). Failure to adhere to this guideline can result in irreparable damage.

### MEMBRANE CHARACTERISTICS

- Hydrophilic tubular polyvinylidene fluoride membrane cast on a polyester carrier
- Structure asymmetric
- Mean pore size of 30 nm
- Developed for use in large-scale processes for water purification
- High performance and a very good anti-fouling behaviour
- Membrane elements can be backflushed for efficient membrane cleaning resulting in a higher average product flux

### TECHNICAL SPECIFICATIONS

#### Materials of Construction

Housing Glass fibre reinforced epoxy, drinking water quality

Potting EP resin

Membrane - Material composed of polyvinylidene fluoride  
- Carrier is a composite polyester woven/non woven

#### Process Characteristics

Hydraulic membrane diameter	Crossflow flow rate (*)	Pressure-drop across module (laminar flow) (**)	Pressure-drop across module (turbulent flow) (**)
[mm]	[m <sup>3</sup> /h]	[kPa]	[kPa]
5.2	121.6 x v	1.2 x L <sub>0</sub> x v	3.6 x L <sub>0</sub> x v <sup>1.75</sup>

(\*) superficial velocity (v) in m/s

(\*\*) module length (L<sub>0</sub>) in m

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## STORAGE

New membrane modules can be stored as supplied in the original packaging. The membrane elements contain an aqueous preservation solution of glycerine (20wt%) and sodium metabisulfite (1wt%).

Membrane modules should be stored in a dry, normally ventilated place, away from sources of heat, ignition and direct sunlight. Store between 0 and 40 °C.

The membrane modules should not be subjected to any freezing temperatures.

Shelf life is a maximum of 6 months for unused modules in unopened packaging under correct storage conditions after transfer of ownership for X-Flow BV to the Client. After the maximum period of 6 months all warranties are null and void unless otherwise agreed in writing between the parties.

After use, the UF membrane modules need to be stored wet at all times. To avoid biological growth during shutdowns or storage, wet membranes could be treated with a compatible biocide. The membrane is compatible with many common disinfecting agents or biocidal preservatives.

Typically for short-term shutdowns (1 - 7 days), a daily backwash with UF permeate quality water for 30 seconds at 250 l/h, should be adequate for bacteria control. Before start of the shutdown period, the modules must be cleaned by a standard Chemical Enhanced Backwash (CEB).

In case of long-term storage (>7 days), membranes should be disinfected. The membranes should be cleaned using a CEB before the disinfection step is carried out. For disinfection, a 0,5% sodium metabisulfite solution can be used. In both short and long term storage situations, the modules should remain filled with storage solution.



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