| OLTREMARE         |
|-------------------|
| LIQUID SEPARATION |

## Model SEA2-4021

High Rejection, Excellent Productivity - Sea Water Element

| Туре   | Configuration:<br>Spiral Wound           |  | embrane Polymer:<br>mposite Polyamide         |                              | cer Material:<br>opylene   |  |
|--|--|--|---|------------------------------|--|--|
| Specifications                                 | Permeate<br>Flow:<br>800 gpd<br>(3 m³/d) | Salt<br>Rejection:<br>99,4% nominal<br>(99,2% minimum) |   |                              | Nominal Membrane<br>Area:<br>35ft <sup>2</sup><br>(3,2m <sup>2</sup> ) |  |
| Test Conditions<br>(After 30 min of operation) | Solution<br>NaCl<br>32000 ppm            | Applied<br>Pressure:<br>800 psi<br><i>(56 bar)</i>     | Operating<br>Temperature:<br>77 °F<br>(25 °C) | Permeate<br>Recovery:<br>10% | pH<br>Range:<br>6,5 ÷ 7,0  |  |

| Dimensions                |                           |                                 |  |   |                   |
|---------------------------|---------------------------|---------------------------------|--|---|-------------------|
| A<br>Total<br>Length      | B<br>ATD<br>Diameter      | C<br>Connection<br>Diameter     | D <sub>F</sub><br>Core Tube I<br>Feed Side | D <sub>C</sub><br>Extension<br>Conc. Side | Weight            |
| 21.0 inches<br>(533,4 mm) | 3.95 inches<br>(100,3 mm) | 0.75 inches<br><i>(19,1 mm)</i> | 1.2 inches<br><i>(30,5 mm)</i>             | 1.2 inches<br><i>(30,5 mm)</i>            | 4 lbs<br>(1,8 Kg) |
| ۲د *                      |                           | A                               |  | P Permeate<br>F Feed                      |                   |
| ·⊢⊂<br>↑<br>B             | ' <b>₽</b><br>C           |                                 | _H]C Cn                                    | Cn Concentra                              | ale               |

| Maximum Operating Limits           |                           |                            |                             |   |                             |                        |  |
|------------------------------------|---------------------------|----------------------------|-----------------------------|---|-----------------------------|------------------------|--|
| Operating Pressure<br>Fiberglassed | Temperature               | Pressure<br>Drop           | Feed<br>Flow                | Chlorine<br>Concentratic                              | Feedwater<br>on SDI (15min) | Feedwater<br>Turbidity |  |
| 1000 psi<br><i>(69 bar)</i>        | 113 °F<br><i>(4</i> 5 °C) | 10 psi<br><i>(0,7 bar)</i> | 12 gpm<br><i>(45,4 lpm)</i> | <0,1 ppm  | 5,0                         | 1,0 NTU                |  |
| Other Operating Limit              | S                         |                            | Feedwate<br>pH              | r Minimum ratio of concen<br>permeate flow for any el |                             |                        |  |
|                                    |                           |                            | 3,0 ÷ 10,0                  | )   | 5:1                         |                        |  |

The limitations shown in Operating Limits are for general use. The values may be more conservative for specific projects to ensure the best performance and longest life of the membrane.

Notice: Permeate flow for individual elements may vary + or -20 percent. Elements are vacuum sealed in a polyethylene bag containing less than 1.0% sodium meta-bisulfite.

Guidelines: Permeate obtained from first hour of operation should be discarded.

Avoid static permeate-side backpressure at all times.

These membranes may be subject to drinking water application restrictions in some countries: please check the application status before use and sale.

For element loading use only glycerine to lubricate o-rings and brine seal.

The customer is fully responsible for the effects of incompatible chemicals on elements. The presence of free chlorine and other oxidizing agents will cause membrane failure, the damage is not covered under warranty.

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