

Lewatit® S 6328 A is a Food grade, strongly basic, macroporous type I anion exchange resin based on polystyrene. It is bead-shaped and has a special bead size distribution for use in the following processes:

- » Lewatit® WS system (fluidised bed)
- » Lewatit® VWS system (compound fluidised bed)
- » Lewatit[®] liftbed system
- » Standard co current regenerated system

Lewatit® S 6328 A is suitable in the chloride form for the decolorisation of:

- » juices from sugar production, expecially beet sugar
- » solutions of organic products, e.g. glycerin, amino acids

The macroporous structure and balanced resin matrix of **Lewatit® S 6328 A** facilitate the kinetics of adsorption and desorption. Substances adsorbed, e.g. hydrophilic high-molecular anionic organic substances and colorants from sugar solutions, can be desorbed easily by regeneration with a neutral or alkaline sodium chloride solution. **Lewatit® S 6328 A** is therefore highly recommended for use whereever complete and rapid removal of a relatively high concentration of organic substances is required. Use in combination with other Lewatit adsorption resins such as **Lewatit® OC 1074** allows simultaneous fine polishing.

When using **Lewatit® S 6328 A** to treat potable water and the aqueous solutions listed above, special care should be given to the initial cycles of the new resin. Please refer to the recommended start-up conditions available on request.

The special properties of this product can only be fully utilized if the technology and process used correspond to the current state-of-the -art. Further advice in this matter can be obtained from Lanxess, Business Unit Ion Exchange Resins.

This document contains important information and must be read in its entirety.

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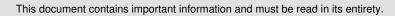
General Description

Ionic form as shipped	Cl ⁻
Functional group	quarternary amine, type I
Matrix	crosslinked polystyrene
Structure	macroporous
Appearance	beige, opaque

Physical and Chemical Properties

		metric units				
Uniformity Coefficient*		max.		1.6		
Bead size*	> 90 %	mm	0.4	-	1.2	
					5	
Effective size*		mm	0.5	(+/-	0.0)
			5		5	
Bulk density	(+/- 5 %)	g/l		660		
Density		approx. g/ml		1.06		
Water retention		wt. %	58	-	63	
Total capacity*		min. eq/l		1.0		
Volume change	Cl ⁻ > OH ⁻	max. vol. %		20		
Stability	at pH-range		0	-	14	
Storability	of the product	max. years		2		
Storability	temperature range	℃	-20	-	40	

^{*} Specification values subjected to continuous monitoring.



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Recommended Operating Conditions*

		metric units				
Operating temperature		max. ℃	85			
Operating pH-range				0	- 12	2
Bed depth		min. mm	800			
Specific pressure drop	at viscosity 1 mPa*s	approx. kPa*h/m²	1.1			
Pressure drop		max. kPa	250			
Linear velocity	operation	max. m/h			-	
Linear velocity	backwash (20 ℃)	approx. m/h		6	- 8	
Bed expansion	(20 °C, per m/h)	approx. vol. %	12			
Freeboard	backwash (extern / intern)	vol. %	80 - 100			
Regenerant			NaCl + NaOH			
Counter current regeneration	level	approx. g/l	NaCl NaO H	10	200	20
Counter current regeneration	concentration	wt. %	NaCl NaO H	1	10 -	2
Co current regeneration	level	approx. g/l	NaCl NaO H	10	200	20
Co current regeneration	concentration	approx. wt. %	NaCl NaO H	1	10	2
Linear velocity	regeneration	approx. m/h	5			
Linear velocity	rinsing	approx. m/h	5			
Rinse water requirement	slow / fast	approx. BV	5			

^{*} The recommended operating conditions refer to the use of the product under normal operating conditions. It is based on tests in pilot plants and data obtained from industrial applications. However, additional data are needed to calculate the resin volumes required for ion exchange units. These data are to be found in our Technical Information Sheets.

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Additional Information & Regulations

Safety precautions

Strong oxidants, e.g. nitric acid, can cause violent reactions if they come into contact with ion exchange resins.

Toxicity

The safety data sheet must be observed. It contains additional data on product description, transport, storage, handling, safety and ecology.

Disposal

In the European Community Ion exchange resins have to be disposed, according to the European waste nomenclature which can be accessed on the internet-site of the European Union.

Storage

It is recommended to store ion exchange resins at temperatures above the freezing point of water under roof in dry conditions without exposure to direct sunlight. If resin should become frozen, it should not be mechanically handled and left to thaw out gradually at ambient temperature. It must be completely thawed before handling or use. No attempt should be made to accelerate the thawing process.

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