

Lewatit® MonoPlus TP 207 XL is a weakly acidic, macroporous cation exchange resin with chelating iminodiacetate groups for the selective extraction of heavy metal cations from weakly acidic to weakly basic solutions. Divalent cations are removed from neutralized waters in the following order:

Copper > Vanadium (VO) > Uranium (UO₂) > Lead > Nickel > Zinc > Cadmium > Iron(II) > Beryllium > Manganese > Calcium > Magnesium > Strontium > Barium >>> Sodium.

Lewatit® MonoPlus TP 207 XL is of monodispersed bead size distribution, means beads of uniform size. The especially enlarged bead size is combined with a high mechanical and osmotic stability. The resin is characterized by high kinetics leading to a good utilization of the available capacity. Therefore it is in particular suitable for the use in the following application:

- » Concentration, extraction and recovery of heavy metals from hydrometallurgical solutions, especially by Resin-in-Pulp processes

The special properties of this product can only be fully utilized if the technology and process used correspond to the current state-of-the-art. Further advice in this matter can be obtained from Lanxess, Business Unit Ion Exchange Resins.

General Description

| | |
|-----------------------|-------------------------|
| Ionic form as shipped | Na+ |
| Functional group | iminodiacetic acid |
| Matrix | crosslinked polystyrene |
| Structure | macroporous |
| Appearance | beige, opaque |

Physical and Chemical Properties

| | | metric units | |
|-------------------------|-------------------|--------------|------------------|
| Total capacity* | H-Form | min. eq/l | 2.0 |
| Uniformity Coefficient* | | max. | 1.1 |
| Mean bead size* | | mm | 0.79 (+/- 0.05) |
| Bulk density | (+/- 5 %) | g/l | 720 |
| Density | | approx. g/ml | 1.1 |
| Water retention | | wt. % | 55 - 60 |
| Volume change | Na+ --> H+ | max. vol. % | -25 |
| Stability | at pH-range | | 0 - 14 |
| Storability | of the product | max. years | 2 |
| Storability | temperature range | °C | - 20 - +40 |

* Specification values subjected to continuous monitoring.

Recommended Operating Conditions*

| | | metric units | | |
|---|-------------------------------|------------------------------|------|-----------------------------------|
| Operating temperature | | max. °C | 80 | |
| Operating pH-range | | | 1.5 | 9 |
| For Regeneration, Conditioning and Washing | | | | |
| Bed depth | | min. mm | 1000 | |
| Specific pressure drop | (15 °C) | approx. kPa*h/m ² | 1.1 | |
| Pressure drop | | max. kPa | 250 | |
| Linear velocity | backwash (20 °C) | approx. m/h | 10 | |
| Bed expansion | (20 °C, per m/h) | approx. vol. % | 4 | |
| Freeboard | backwash (extern / intern) | vol. % | 80 | |
| Regenerant | | | HCl | or H ₂ SO ₄ |
| Regenerant concentration | (depending on application) | approx. wt. % | 5 | 20 |
| Linear velocity | regeneration | approx. m/h | 5 | |
| Linear velocity | rinsing | approx. m/h | 5 | |
| Conditioning | | | NaOH | |
| Conditioning concentration | | approx. wt. % | 4 | |
| Linear velocity | conditioning | approx. m/h | 5 | |
| Linear velocity | rinsing | approx. m/h | 5 | |
| Rinse water requirement | slow / fast | approx. BV | 5 | |
| Rinse water requirement | | approx. BV | 5 | |

*e. g. for Resin-in-Pulp

Additional Information & Regulations

Safety precautions

Strong oxidants, e.g. nitric acid, can cause violent reactions if they come into contact with ion exchange resins.

Toxicity

The safety data sheet must be observed. It contains additional data on product description, transport, storage, handling, safety and ecology.

Disposal

In the European Community ion exchange resins have to be disposed, according to the European waste nomenclature which can be accessed on the internet-site of the European Union.

Storage

It is recommended to store ion exchange resins at temperatures above the freezing point of water under roof in dry conditions without exposure to direct sunlight. If resin should become frozen, it should not be mechanically handled and left to thaw out gradually at ambient temperature. It must be completely thawed before handling or use. No attempt should be made to accelerate the thawing process.

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This document contains important information and must be read in its entirety.

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