

Lewatit® MonoPlus SM 1015 KR is a ready-to-use mixed bed comprising strongly acidic gel-type cation and strongly basic (type I) gel-type anion exchange resin in fully regenerated form.

Lewatit® MonoPlus SM 1015 KR is a 1:1 stoichiometric mixture, premium grade and purified to meet nuclear industry specifications.

Lewatit® nuclear resins (Lewatit® KR) are noted for their outstanding mechanical and chemical stability as well as their high osmotic stability.

Because of their excellent hydrodynamic properties, Lewatit® KR resins allow particularly high flow rates. The extremely high monodispersity and very low fines content result in particularly low pressure losses compared with standard resins.

Designed for operation in radioactive water circuits, they can be used in multiple applications and provide a water quality that complies with the requirements of the nuclear power industry.

Potential applications of **Lewatit® MonoPlus SM 1015 KR**:

- » polishing in the primary and secondary sections as a mixed bed component
- » decontamination of circuits in nuclear reactor plants
- » treatment of primary coolant e.g. in pressure water reactors
- » purification of steam generator blowdown irrespective of the condition with Levoxin (hydrazine), ethanolamine or morpholine
- » removal of activated cleavage or corrosion products, including mechanical filtration of suspended impurities
- » polishing in the moderator water purification section of Candu reactor stations (gadolinium and nitrate removal).

The special properties of this product can only be fully utilized if the technology and process used correspond to the current state-of-the-art. Further advice in this matter can be obtained from Lanxess, Business Unit Liquid Purification Technologies.

Common Description

Delivery form	H ⁺ /OH ⁻
Functional group	Quaternary ammonium Typ1 /sulfonic acid
Matrix	Styrenic
Structure	Gel
Appearance	Black/ Light brown translucent

Specified Data

Mean bead size (SAC component)	d50	mm	0.60 (+-0.05)
Mean bead size (SBA component)	d50	mm	0.64 (+-0.06)
Total capacity (SAC component H ⁺ form)		min. eq/L	2.4
Total capacity (SBA component OH ⁻ form)		min. eq/L	1.2
Mixed bed test (column capacity)	0,02 MOhm*cm endpoint	min. eq/L	0.55
Mixed bed test (polishing quality)	NaCl exhaustion	min. MOhm*cm	18

This document contains important information
and must be read in its entirety.

Typical Physical and Chemical Properties

Bulk density for shipment	(+/- 5%)	g/L	720
Density		approx. g/mL	1.15
Water retention (delivery form)		approx. weight %	54-59
Volume change (during exhaustion)		max. approx. %	-15
Stability pH range			0-14
Storage temperature range		°C	-20 - +40
Friability		average g/bead	600
Friability	>200 g/bead	min. vol %	95
Ionic conversion OH ⁻		min. eq. %	95 (SBA)
Ionic conversion CO ₃ ²⁻		max. eq. %	5 (SBA)
Ionic conversion Cl ⁻		max. eq. %	0.1 (SBA)
Ionic conversion SO ₄ ²⁻		max. eq. %	0.2 (SBA)
Ionic conversion H ⁺		min. eq. %	99.9 (SAC)

Operation

Operating temperature		max. °C	60
Operating pH range	during exhaustion		0-14
Bed depth for single column		min. mm	800
Specific pressure loss kPa*h/m ² (15°C)		kPa*h/m ² (15°C)	1
Max. pressure loss during operation		kPa	200
Specific flow rate		max. BV/h	100

Trace Impurities

Na	max. mg/kg dry resin	20
Fe	max. mg/kg dry resin	25
Cu	max. mg/kg dry resin	5
Al	max. mg/kg dry resin	5
Co	max. mg/kg dry resin	5
Pb	max. mg/kg dry resin	10
Hg	max. mg/kg dry resin	5
Heavy metals	max. mg/kg dry resin	10 (as Pb)
SiO ₂	max. mg/kg dry resin	10
Cl ⁻	max. mg/kg dry resin	200

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Additional Information & Regulations

Safety precautions

Strong oxidants, e.g. nitric acid, can cause violent reactions if they come into contact with ion exchange resins.

Toxicity

The safety data sheet must be observed. It contains additional data on product description, transport, storage, handling, safety and ecology.

Disposal

In the European Community ion exchange resins have to be disposed, according to the European waste nomenclature which can be accessed on the internet-site of the European Union.

Storage

It is recommended to store ion exchange resins at temperatures above the freezing point of water under roof in dry conditions without exposure to direct sunlight. If resin should become frozen, it should not be mechanically handled and left to thaw out gradually at ambient temperature. It must be completely thawed before handling or use. No attempt should be made to accelerate the thawing process.

Packaging

The experience has shown that the packaging stability for reliable resin containment is limited to 24 months under the storage conditions described above. It is therefore recommended to use the product within this time frame; otherwise the packaging condition should be checked regularly.

LENNTECH
WATER TREATMENT SOLUTIONS

info@lennotech.com Tel. +31-152-610-900

www.lennotech.com Fax. +31-152-616-289

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