



**Lewatit® MonoPlus S 200 H** is a strongly acidic, gelular cation exchange resin with beads of uniform size (monodisperse) based an a styrene-divinylbenzene copolymer, in fully regenerated form. Due to a special manufacturing process this resin type is extremely resistant to chemical, osmotic and mechanical stress.

### Lewatit® MonoPlus S 200 H is especially suitable for:

- » the demineralization of water for industrial steam generation operated with co-current or modern countercurrent systems like e.g. Lewatit WS System, Lewatit Liftbed System or Lewatit Rinsebed System
- » polishing using the Lewatit Multistep System or a conventional mixed bed
- » arrangements in combination with the following anion components: Lewatit® MonoPlus M 800 and Lewatit® MonoPlus M 800 OH.

#### Lewatit® MonoPlus S 200 H adds special features to the resin bed:

- » high flow rates during regeneration and loading
- » high operating capacity at low regenerant consumption
- » low rinse water requirement
- » homogeneous throughput of regenerants, water and solutions, resulting in a homogeneous operating zone
- » low TOC emission and high resistance to oxidative stress
- » good separation of the components in mixed bed applications.

The special properties of this product can only be fully utilized if the technology and process used correspond to the current state-of-the-art. Further advice in this matter can be obtained from Lanxess, Business Unit Liquid Purification Technologies.

This document contains important information and must be read in its entirety.





## Common Description

Delivery form	H <sup>+</sup>
Functional group	Sulfonic acid
Matrix	Styrenic
Structure	Gel
Appearance	Dark brown

## **Specified Data**

Uniformity coefficient		max.	1.1
Mean bead size	d50	mm	0.60 (+-0.05)
Total capacity (delivery		min. eq/L	2.1
form)			

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## Typical Physical and Chemical Properties

Bulk density for shipment	(+/- 5%)	g/L	790
Density		approx. g/mL	1.23
Water retention (delivery form)		approx. weight %	45-50
Volume change (H <sup>+</sup> - Na <sup>+</sup> )		max. approx. %	-8
Stability pH range			0-14
Storage time (after delivery)		max. years	1
Storage temperature range		°C	-20 - +40
Ionic conversion H <sup>+</sup>		min. eq. %	99.9

## Operation

Operating temperature		max. °C	140
Operating pH range	during exhaustion		2-14
Bed depth for single column		min. mm	800
Bed depth per component in mixed bed		min. mm	500
Back wash bed expansion per m/h (20°C)		%	3.5
Specific pressure loss kPa*h/m² (15°C)		kPa*h/m² (15°C)	1
Max. pressure loss during operation		kPa	250
Specific flow rate		max. BV/h	100

## Regeneration

HCI regeneration	concentration	approx. wt. %	4-6
HCI regeneration	quantity co-current	min. g/L resin	100
HCI regeneration	quantity counter-current	min. g/L resin	55
H <sub>2</sub> SO <sub>4</sub> regeneration	concentration	approx. wt. %	1.5-8
H <sub>2</sub> SO <sub>4</sub> regeneration	quantity co-current	min. g/L resin	120
H <sub>2</sub> SO <sub>4</sub> regeneration	quantity counter-current	min. g/L resin	80
Regeneration contact		min. minutes	20
time			
Slow rinse at		min. BV	2
regeneration flow rate			
Fast rinse at service flow		min. BV	2
rate			

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### Additional Information & Regulations

#### Safety precautions

Strong oxidants, e.g. nitric acid, can cause violent reactions if they come into contact with ion exchange resins.

#### **Toxicity**

The safety data sheet must be observed. It contains additional data on product description, transport, storage, handling, safety and ecology.

#### Disposal

In the European Community Ion exchange resins have to be disposed, according to the European waste nomenclature which can be accessed on the internet-site of the European Union.

#### Storage

It is recommended to store ion exchange resins at temperatures above the freezing point of water under roof in dry conditions without exposure to direct sunlight. If resin should become frozen, it should not be mechanically handled and left to thaw out gradually at ambient temperature. It must be completely thawed before handling or use. No attempt should be made to accelerate the thawing process.

#### **Packaging**

The experience has shown that the packaging stability for reliable resin containment is limited to 24 months under the storage conditions described above. It is therefore recommended to use the product within this time frame; otherwise the packaging condition should be checked regularly.



This information and our technical advice – whether verbal, in writing or by way of trials – are given in good faith but without warranty, and this also applies where proprietary rights of third parties are involved. Our advice does not release you from the obligation to check its validity and to test our products as to their suitability for the intended processes and uses. The application, use and processing of our products and the products manufactured by you on the basis of our technical advice are beyond our control and, therefore, entirely your own responsibility. Our products are sold in accordance with the current version of our General Conditions of Sale and Delivery.

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