

Lewatit® K 2624 is a strongly acidic, macroporous, palladium-doped, polymer-based resin in spherical bead form, with sulfonic acid groups. It is ideally suited as a multifunctional heterogeneous catalyst for organic reactions.

A large pore structure, a high degree of crosslinking and good mechanical stability enable this catalyst to be used in both polar and non-polar media.

Lewatit® K 2624 is particularly designed for the:

- » use in the Etherol Process: Hydroisomerization and etherification reactions (Especially suited for the production of the gasoline additives MTBE and TAME, when feed streams contain small amounts of gum forming dienes and acetylenes)
- » production of MIBK

The special properties of this product can only be fully utilized if the technology and process used correspond to the current state-of-the-art. Further advice in this matter can be obtained from Lanxess, Business Unit Ion Exchange Resins.

General Description

Ionic form as shipped	H ⁺ / Pd ²⁺ (1 g Pd/l)
Functional group	sulfonic acid
Matrix	crosslinked polystyrene

Physical and Chemical Properties

		metric units	
Uniformity Coefficient*		max.	1.6
Bead size*	> 90 %	mm	0.4 - 1.2 5
Effective size*		mm	0.5 - 0.6 0 2
Fines	< 0.315 mm		typical: < 0.5 %
Bulk density	(+/- 5 %)	g/l	760
Density		approx. g/ml	1.15
Water retention		wt. %	57 - 63
Surface area	BET	approx. m ² /g	40
Pore volume		approx. cm ³ /g	0.6
Pore diameter	average	nm	65
Total capacity*		min. eq/l	1.4
Stability	temperature range	°C	-20 - 120
Storability	of the product	max. years	2
Storability	temperature range	°C	-20 - 40

* Specification values subjected to continuous monitoring.

Additional Information & Regulations

Safety precautions

Strong oxidants, e.g. nitric acid, can cause violent reactions if they come into contact with ion exchange resins.

Toxicity

The safety data sheet must be observed. It contains additional data on product description, transport, storage, handling, safety and ecology.

Disposal

In the European Community ion exchange resins have to be disposed, according to the European waste nomenclature which can be accessed on the internet-site of the European Union.

It is recommended to store ion exchange resins at temperatures above the freezing point of water under roof in dry conditions without exposure to direct sunlight. If resin should become frozen, it should not be mechanically handled and left to thaw out gradually at ambient temperature. It must be completely thawed before handling or use. No attempt should be made to accelerate the thawing process.

This information and our technical advice – whether verbal, in writing or by way of trials – are given in good faith but without warranty, and this also applies where proprietary rights of third parties are involved. Our advice does not release you from the obligation to check its validity and to test our products as to their suitability for the intended processes and uses. The application, use and processing of our products and the products manufactured by you on the basis of our technical advice are beyond our control and, therefore, entirely your own responsibility. Our products are sold in accordance with the current version of our General Conditions of Sale and Delivery.

This document contains important information and must be read in its entirety.

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