

Data Sheet



LG Water Solutions



Seawater Reverse Osmosis (RO) Membranes

LG SW 440 GR G2

Overview

The next generation LG SW G2 membranes have achieved record-breaking salt rejection, improving the product quality up to 45% compared with the conventional technology. With enhanced Thin Film Nanocomposite (TFN) technology, LG SW G2 membranes can significantly reduce the cost of desalination.

LG SW GR (Great Rejection) membranes offer a combination of high rejection and low energy requirements to reduce the total cost of desalination; suitable for high salinity seawater applications.

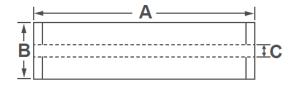
LG SW G2 Benefits

- ▶ Improved permeate quality without increasing operating pressure
- ▶ Reduced energy cost without sacrificing the permeate quality
- ▶ Reduced capital and operation costs for multi-pass SWRO systems

Product Specifications

A	ctive Membrane	Permeate Flow	Stabilized Salt	Minimum Salt	Boron	Feed Spacer,
	Area, ft² (m²)	Rate, GPD (m³/d)	Rejection, %	Rejection, %	Rejection, %	mil
	440 (41)	8,250 (31.2)	99.89	99.75	93	28

Test Conditions: 32,000 ppm NaCl, 5 ppm boron at 25°C (77°F), 800 psi (55 bar), pH 8, Recovery 8%. Permeate flows for individual elements may vary +/-15%.



A, mm (in.)	B, mm (in.)	C, mm (in.)	Weight, kg (lbs.)
1,016	200	28.6	16
(40)	(7.9)	(1.125)	(35)

All dimensional information is indicative and for reference purpose only. Please contact LG Chem for detailed technical specification.

Operating Specifications

Max. Applied pressure	1,200 psi (82.7 bar)	
Max. Chlorine concentration	< 0.1 ppm	
Max. Operating temperature	45°C (113°F)	
pH Range, Continuous (Cleaning)	2-11 (2-13)	
Max. Feedwater turbidity	1.0 NTU	
Max. Feedwater SDI (15 mins)	5.0	
Max. Feed flow	75 gpm (17 m³/h)	
Min. Ratio of concentrate to permeate flow for any element	5:1	
Max. Pressure drop (ΔP) for each element	15 psi (1.0 bar)	

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