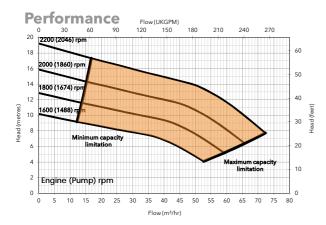
# Heidra 80 Pump

The Godwin Heidra 80 hydraulic submersible pump is a compact self-contained pumping unit featuring a diesel driven power pack and hydraulic pump end. With variable speed diesel engine power, the Heidra 80 can meet a variety of flow and head requirements up to 72 m<sup>3</sup>/hr and total dynamic head requirements up to 17 metres.

It has the ability to handle solids up to 40 mm in diameter. It also has dry running capabilities, a cast steel impeller, providing a rugged dewatering / solids handling, hydraulic submersible pump ready to go anywhere.

#### **Features**

- Optional 75 mm bauer discharge connection. The quick release lever allows pipe work to be connected & disconnected very easily.
- Hard faced mechanical seal in its own clean oil bath allows for indefinite dry running. Inboard seal: silicon carbide. Outboard seal: carbon or ceramic.
- Gear motor connections are standard SAE flange & shaft. Which allows easy connection to plug directly into bearing bracket.
- Open solid handling impellers with replaceable wearplates.
- Standard impeller is designed for general pumping, slurries and sludges.
- Safe pump end no risk of electric shock or explosion.
- Alternative powerpack options available e.g. Highway trailer, Site trolley. Electric motor drive option also available.
- Godwin Power Pack GHPU05 as standard.





TLPN: HS080-01-001

FNNTF

#### Specifications

Suction connection	75 mm with strainer
Delivery connection	3" BSP (F)
Max capacity	72 m³/hr
Max Head	17 metres
Max operating speed	2200 rpm
Max Impeller diameter	165 mm
Max operating temperature	60 °C *
Max pressure	1.9 bar
Max suction pressure	1.7 bar
Max casing pressure	2.8 bar
Max Solids handling	40 mm

\* Please contact our office for applications in excess of maximum temperature.

#### **Materials**

Pump casing & suction cover	Cast iron CI BS EN1561/EN-JL1030 (220)
Wearplates	Cast iron CI BS EN1561/EN-JL1030 (220)
Pump Shaft	Carbon Steel 080M40
Impeller	Cast Steel EN10293/A5
Mechanical Seal Face	Carbon vs SiC
Suction Strainer & Lifting Bracket	Fabrication Mild Steel tube and plate.

#### **Pump end - dimensions**

Length	405 mm
Width	355 mm
Height	600 mm
Dry Weight	70 kg

#### Hydraulic Drive data

Hydraulic Drive pressure	250 bar
Pump speed	2046 rpm
Hydraulic motor	Gear type
Hydraulic motor displacement	5 cc/rev
Hydraulic Flow	15 l/min

Please contact the factory or office for further details. A typical picture of the pump is shown. All information is approximate and for general guidance only.



# Godwin Hydraulic Power Pack

## Power Pack - GHPU05 Z482

#### **General data**

Engine: Kubota Z482 (5 kW @ 2000 rpm)	
Engine speed	2000 rpm
Hydraulic Pump	Gear type
Hydraulic pump displacement	5 cc/rev
Output flow	15 l/min
Hydraulic reservoir capacity	31 litres

## **Open set configuration**

TLPN: GHPU05-DBO-001



#### **Dimensions**

Length	1300 mm
Width	850 mm
Height	1525 mm
Wet weight	650 kg
Fuel tank capacity (Full)	72 litres

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#### **Maximum hose lengths**

Engine (rpm)	1600	1800	2000	2200
Max Length (mtrs)	35	30	25	20

#### **Hydraulic Hose**

Feed/Return	13 mm (½") Quick Disconnect
Bleed Line	6 mm (¼") Quick Disconnect.

### Hush-Pac configuration TLPN: GHPU05-DBH-001



#### **Dimensions**

Length	1520 mm
Width	735 mm
Height	1333 mm
Wetweight	800 kg
Fuel tank capacity (Full)	75 litres

### **Acoustic information**

Engine	Speed (rpm)	Average Sound Pressure rating (dbA)		
		1 m	3 m	7 m
	1400	63	58	53
Hushpac	2000	65	63	54
	2200	66	64	58

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