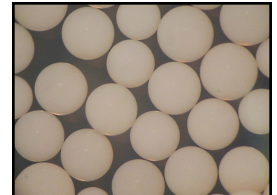


## AmberLite™ IRN9766 OH Ion Exchange Resin

Nuclear-grade, Macroporous, Strong Base Anion Exchange Resin for Water Treatment Applications in the Nuclear Power Industry

### Description

AmberLite™ IRN9766 OH Ion Exchange Resin is designed specifically for use in nuclear loops where highest resin purity and stability are required, and where the "as supplied" resin must have a minimum of ionic and non-ionic contamination. These high standards of resin purity enable plants to achieve reliable and safe production whilst reducing the need for equipment maintenance and minimizing the impact of unscheduled outages.



AmberLite™ IRN9766 OH has a high capacity to remove radioactive colloidal material, especially  $^{110m}\text{Ag}$ , in all nuclear applications. It can operate in short beds at high linear velocity due to the fast kinetics enabled by its macroporous pore structure. Therefore, it is often used as an overlay above a mixed bed or a cation resin.

### Applications

- Primary water treatment:
  - Primary coolant purification
  - Treatment of primary coolant blowdown
  - Pre-outage clean-up
- Fuel pool:
  - Purification in single bed VVER systems
  - Overlay for mixed bed systems or cation bed
- Rad waste treatment and decontamination:
  - Removal of radioactive colloids
  - Removal of silver

### Purity

AmberLite™ IRN Ion Exchange Resins are manufactured as nuclear-grade using specific procedures throughout the manufacturing process to keep the inorganic impurities at the lowest possible level. Special treatment procedures are also utilized to remove traces of soluble organic compounds to meet the rigorous demands of the nuclear industry. These high standards of resin purity will help keep nuclear systems free of contaminants and deposits, and prevent increases in radioactivity levels due to activation of impurities in the reactor core. IRN resins are recommended in both non-regenerable and regenerable single bed or mixed bed applications where reliable production of the highest quality water is required and where the "as supplied" resin must have an absolute minimum of ionic and non-ionic contamination.

### Historical Reference

AmberLite™ IRN9766 OH Ion Exchange Resin has previously been sold as AmberLite™ IRN9766 Ion Exchange Resin.

## Typical Properties

<b>Physical Properties</b>	
Copolymer	Styrene-divinylbenzene
Matrix	Macroporous
Type	Strong base anion
Functional Group	Trimethylammonium
Physical Form	Beige, opaque, spherical beads
<b>Chemical Properties</b>	
Ionic Form as Shipped	OH <sup>-</sup>
Total Exchange Capacity	≥ 0.85 eq/L (OH <sup>-</sup> form)
Water Retention Capacity	66.0 – 75.0% (OH <sup>-</sup> form)
Ionic Conversion	
OH <sup>-</sup>	≥ 95%
CO <sub>3</sub> <sup>2-</sup>	≤ 5.0%
Cl <sup>-</sup>	≤ 0.20%
SO <sub>4</sub> <sup>2-</sup>	≤ 0.10%
<b>Particle Size</b> §	
Particle Diameter	600 – 840 µm
Uniformity Coefficient	≤ 1.70
< 300 µm	≤ 0.2%
> 1180 µm	≤ 3.0%
<b>Purity</b>	
Metals, dry basis:	
Na	≤ 25 mg/kg
K	≤ 40 mg/kg
Fe	≤ 50 mg/kg
Cu	≤ 30 mg/kg
Co	≤ 30 mg/kg
Ca	≤ 10 mg/kg
Mg	≤ 10 mg/kg
Al	≤ 50 mg/kg
Hg	≤ 20 mg/kg
Heavy Metals (as Pb)	≤ 10 mg/kg
Other, dry basis:	
Cl	≤ 520 mg/kg
SiO <sub>2</sub>	≤ 100 mg/kg
<b>Stability</b>	
Whole Uncracked Beads	≥ 95%
<b>Density</b>	
Shipping Weight	700 g/L

§ For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 45-D00954-en).

Temperature Range (OH <sup>-</sup> form) ‡	5 – 100°C (41 – 212°F)
pH Range (Stable)	0 – 14

‡ Operating at elevated temperatures, for example above 60 – 70°C (140 – 158°F), may impact the purity of the loop and resin life. Contact our technical representative for details.

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for [mixed beds](#) (Form No. 45-D01127-en) or [separate beds](#) (Form No. 45-D01131-en) in water treatment, please refer to our Tech Facts.

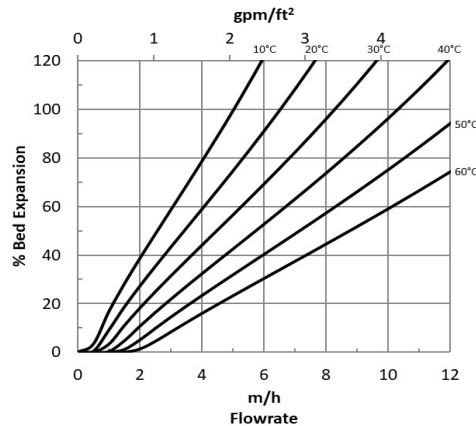
## Suggested Operating Conditions

## Hydraulic Characteristics

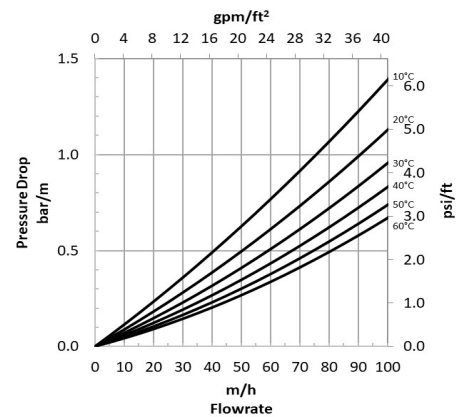
Estimated bed expansion of AmberLite™ IRN9766 OH Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AmberLite™ IRN9766 OH as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water and a well-classified bed.

**Figure 1: Backwash Expansion**  
Temperature = 10 – 60°C (50 – 140°F)



**Figure 2: Pressure Drop**  
Temperature = 10 – 60°C (50 – 140°F)



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DuPont has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with DuPont products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

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DuPont strongly encourages its customers to review both their manufacturing processes and their applications of DuPont products from the standpoint of human health and environmental quality to ensure that DuPont products are not used in ways for which they are not intended or tested. DuPont personnel are available to answer your questions and to provide reasonable technical support. DuPont product literature, including safety data sheets, should be consulted prior to use of DuPont products. Current safety data sheets are available from DuPont.

Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

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