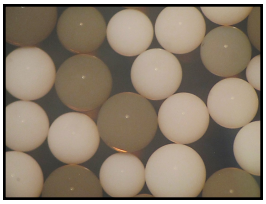
Product Data Sheet

AmberLite™ IRN9882 H/OH Ion Exchange Resin

Mixture of Nuclear-grade, Macroporous, Strong Acid Cation and Strong Base Anion Exchange Resins for Water Treatment Applications in the Nuclear Power Industry

Description



AmberLite™ IRN9882 H/OH Ion Exchange Resin is designed specifically for use in nuclear loops where highest resin purity and stability are required, and where the "as supplied" resin must have a minimum of ionic and non-ionic contamination. These high standards of resin purity enable plants to achieve reliable and safe production whilst reducing the need for equipment maintenance and minimizing the impact of unscheduled outages.

AmberLite™ IRN9882 H/OH is a mixed bed composed of 40% cation resin (12% DVB) and 60% AmberLite™ IRN9766 OH Ion Exchange Resin on a volume basis.

Both components are characterized by a macroporous polystyrenic structure which gives the mixed bed an exceptional physical stability. AmberLite™ IRN9882 H/OH offers high exchange kinetics and the ability to remove colloids to achieve the fastest decontamination pre-outage. AmberLite™ IRN9882 H/OH resin is specifically designed for the treatment of the storage pond effluents where the linear velocity can exceed 50 m/h.

Pre-mixed resin also allows for faster change-out and initial rinse-up prior to service, which minimizes start-up time and rinse wastewater volume.

Applications

- Primary water treatment:
  - Treatment of primary coolant blowdown
  - Pre-outage cleanup
- Fuel pool purification
- Rad waste treatment and decontamination:
  - Removal of radioactive cations such as ^{137}Cs and cobalt isotopes
  - Removal of radioactive colloids
  - Removal of silver
- PWR steam generation blowdown (APG) when solids are present

Purity

AmberLite™ IRN Ion Exchange Resins are manufactured as nuclear-grade using specific procedures throughout the manufacturing process to keep the inorganic impurities at the lowest possible level. Special treatment procedures are also utilized to remove traces of soluble organic compounds to meet the rigorous demands of the nuclear industry. These high standards of resin purity will help keep nuclear systems free of contaminants and deposits, and prevent increases in radioactivity levels due to activation of impurities in the reactor core. IRN resins are recommended in both non-regenerable and regenerable single bed or mixed bed applications where reliable production of the highest quality water is required and where the "as supplied" resin must have an absolute minimum of ionic and non-ionic contamination.

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Historical Reference

AmberLite™ IRN9882 H/OH Ion Exchange Resin has previously been sold as AmberLite™ IRN9882 Ion Exchange Resin.

Typical Properties

	12% DVB Cation Resin	AmberLite™ IRN9766 OH Anion Resin
Physical Properties		
Copolymer	Styrene-divinylbenzene	Styrene-divinylbenzene
Matrix	Macroporous	Macroporous
Type	Strong acid cation	Strong base anion
Functional Group	Sulfonic acid	Trimethylammonium
Physical Form	Brown, opaque, spherical beads	Beige, opaque, spherical beads
Volume Ratio	40%	60%
Chemical Properties		
Ionic Form as Shipped	H^+	OH^-
Total Exchange Capacity	≥ 1.65 eq/L (H^+ form)	≥ 0.85 eq/L (OH^- form)
Water Retention Capacity	52.0 – 58.0% (H^+ form)	66.0 – 75.0% (OH^- form)
Ionic Conversion		
H^+	≥ 99%	
OH^-		≥ 95%
CO_3^{2-}		≤ 5.0%
Cl^-		≤ 0.15%
SO_4^{2-}		≤ 0.10%
Particle Size [§]		
Particle Diameter	650 – 850 µm	600 – 840 µm
Uniformity Coefficient	≤ 1.70	≤ 1.70
< 300 µm	≤ 0.2%	≤ 0.2%
> 1180 µm	≤ 3.0%	≤ 3.0%
Purity		
Metals, dry basis:		
Na	≤ 60 mg/kg	≤ 25 mg/kg
K	≤ 20 mg/kg	≤ 40 mg/kg
Fe	≤ 100 mg/kg	≤ 50 mg/kg
Cu	≤ 30 mg/kg	≤ 30 mg/kg
Co	≤ 30 mg/kg	≤ 30 mg/kg
Ca		≤ 10 mg/kg
Mg		≤ 10 mg/kg
Al	≤ 50 mg/kg	≤ 50 mg/kg
Hg	≤ 20 mg/kg	≤ 20 mg/kg
Heavy Metals (as Pb)	≤ 30 mg/kg	≤ 10 mg/kg
Other, dry basis:		
Cl		≤ 520 mg/kg
SiO_2		≤ 100 mg/kg
Stability		
Whole Uncracked Beads		≥ 95%
Density		
Shipping Weight	730 g/L (AmberLite™ IRN9882 H/OH)	

[§] For additional particle size information, please refer to the Particle Size Distribution Cross Reference Chart (Form No. 45-D00954-en).

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Suggested Operating Conditions

Temperature Range (H^+/OH^- form) ‡	5 – 100°C (41 – 212°F)
pH Range (Stable)	0 – 14

‡ Operating mixed beds at elevated temperatures, for example above 60 – 70°C (140 – 158°F), may impact the purity of the loop and resin life. Contact our technical representative for details.

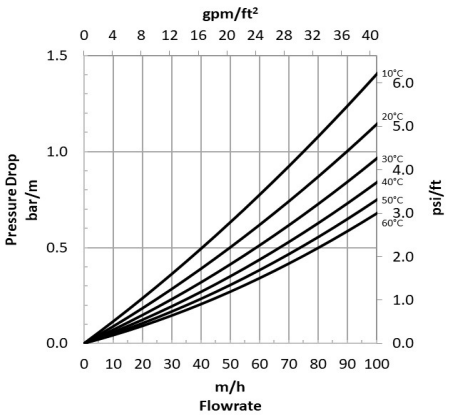
For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for mixed beds (Form No. 45-D01127-en) or separate beds (Form No. 45-D01131-en) in water treatment, please refer to our Tech Facts.

Hydraulic Characteristics

Estimated pressure drop for AmberLite™ IRN9882 H/OH Ion Exchange Resin as a function of service flowrate and temperature is shown in Figure 1. These pressure drop expectations are valid at the start of the service run with clean water and a well-classified bed.

Figure 1: Pressure Drop

Temperature = 10 – 60°C (50 – 140°F)



Product Stewardship

DuPont has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with DuPont products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

DuPont strongly encourages its customers to review both their manufacturing processes and their applications of DuPont products from the standpoint of human health and environmental quality to ensure that DuPont products are not used in ways for which they are not intended or tested. DuPont personnel are available to answer your questions and to provide reasonable technical support. DuPont product literature, including safety data sheets, should be consulted prior to use of DuPont products. Current safety data sheets are available from DuPont.

Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

LENNTECH
Water Treatment Solutions
info@lenntech.com Tel. +31-152-610-900
www.lenntech.com Fax. +31-152-616-289

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