## RE8040 -BLR440



# LENNTECH

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Low pressure grade RO element for brackish water

### SPECIFICATIONS

General Features

Permeate flow rate: 9,900 GPD (37.4 m<sup>3</sup>/day)

Nominal salt rejection: 99.6%

Effective membrane area: 440 ft<sup>2</sup> (40.9 m<sup>2</sup>)

1. The stated product performance is based on data taken after 30 minutes of operationat the following test conditions:

• 1,5 00 mg/L NaCl solution at 150 psig (1.0 MPa) applied pressure

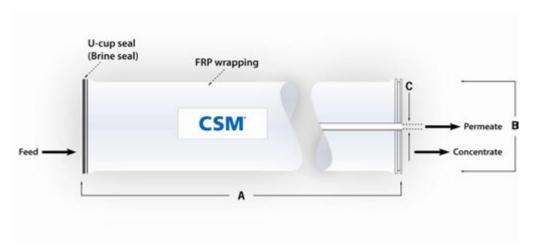
- 15% recovery
- 77 ∘F (25 ∘Ć)
- pH 6.5 -7.0
- 2. Minimum salt rejection is 995%.
- 3. Permeate flow rate for each element may vary but will be no more than 5%.
- 4. All elements are vacuum sealed in a polyethylene bag containing 1.0% SBS (sodium bisulfite) solution and individually packaged in a cardboard box.

Membrane type: Thin-Film Composite
Membrane material: Polyamide(PA)

Element configuration: Spiral-Wound, FRP W rapping

Dimensions and Weight

					Part Number	
Model Name	A	В	С	Weight	Inter - connector	Brine Seal
RE 8040 -B LR440	40.0 inch (1,016 mm)	8.0 inch (201 mm)	1.12 inch (28 mm)	15 kg	40000308	40000309



- 1. Each membrane elementsupplied with one brine seal, one interconnector (coupler) and four o-rings.
- 2. All RE8040 elementsfit nominal 8.0 inch (201 mm) I.D. pressure vessels.
- 3. RE8040-BLR440 element can be also made with a 1.5 inch (38mm) diametercentral pipe.

The information provided in this document is solely for informative purposed is the user's responsibility to ensure the appropriate usage of this productwoongjin Chemical assumes no obligation, liability or damages incurred for the misuse of the product or for the information provided in this documentThis document does not express or implies any warranty as to the merchantability or fitness of the product.

### RE8040-BLR 440



Normal low pressure grade RO element for brackish water

### APPL ICATION DATA

Operating Limits	· Max. Pressure Drop / Element	15 psi (0.1 MPa)
	· Max. Pressure Drop / 240" Vessel	60 psi (0.41 Mpa)

Max. O peratingPressure
 Max. Feed Flow Rate
 Min. C oncentrate Flow Rate
 Max. O peratingTemperature
 Operating PH Range
 CIP pH Range
 600 psi (4.14 MPa)
 75 gpm (17.0 m³/hr)
 16 gpm (3.6 m³/hr)
 113 °F (45 °C)
 2.0-11.0
 1.0-13.0

• Max.SDI (15 min) 5.0

· Max. Chlorine Concentration < 0.1 mg/L

· Max.Turbidity

Design Guidelines for Various . Waste water Conventional (SDI < 5)
Water Sources Wastewater Protected by U.E. (ME (SDI

Waste water Pretreated by UF/MF (SDI < 3)</li>
Seawater,O pen Intake (SDI < 5)</li>
Seawater,Beach Well (SDI < 3)</li>
SurfaceWater (SDI < 5)</li>
SurfaceWater (SDI < 3)</li>
Well water (SDI < 3)</li>
13–17 gfd
13–17 gfd

RO permeate (SDI < 1) 21–30 gfd

Saturation Limits (Using Antiscalants)

Langlier Saturation Index(LSI)
 Stiff and Davis Saturation Index(SDSI)
 <+0.5</li>

CaSO 4
 SrSO 4
 BaSO 4
 SiO 2
 230% saturation
 800% saturation
 6,000% saturation
 100% saturation

<sup>†</sup>The above saturation limits are typically accepted by proprietary antiscalant manufacturers. It is the user's responsibility to ensure proper chemical(s) and concentration are dosed ahead of the membrane system to prevent scale formation anywhere within the membrane system. Membrane elements fouled or damaged due to scale formation are not covered by the limited warranty.

### **GENERAL HANDLING PROCEDURES**

Elements contained in the boxe must be kept dry at room temperature (7–32°C; 40 –95°F) and should not be stored in direct sunlight. If the polyethylene bag is damaged, a new preservative solution (sodium bisulfite) must be added and air-tight seald to prevent drying and biological growth.

Permeate from the first hour of operation should be discarded to flush out the preservative solution.

Elements should be immersed in a preservative solution during storage, shipping and system shutdowns to prevent biological growth and freezing. The standard storage solution contains 1% by weight sodium bisulfite or sodium metabisulfite (food grade). For short term storage (i.e. one week or less) 1% by weight sodium metabisulfite solution is adequate for preventing biological growth.

Keep elements moist at all times after initial wetting.

Avoid excessive pressure and flow spikes.

Only use chemicals compatible with the membrane elements and components. Use of such chemicals may void the element limited warranty.

1.0 NTU

8-12 gfd

Permeate pressure must always be equal or less than the feed/concentrate pressure. Damage caused by permeate back pressure voids the element limited warranty.

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