

PRODUCT DATA SHEET

AMBERLITE™ IRN97 H
Nuclear Grade Strong Acid Cation Resin

AMBERLITE IRN97 H resin is a uniform particle size strongly acidic high capacity gelular polystyrene cation exchanger supplied in the hydrogen form. This resin is Nuclear Grade and processed to the highest purity standards to meet the most stringent requirements of the nuclear power industry.

AMBERLITE IRN97 H resin contains a minimum of 99 % of its exchange sites in the hydrogen form.

The uniform particle size and the absence of fine resin beads results in a lower pressure drop compared to conventional resins.

PHYSICAL CHARACTERISTICS

| | |
|--|--|
| Physical form _____ | Dark amber translucent spherical beads |
| Matrix _____ | Polystyrene divinylbenzene copolymer |
| Functional group _____ | Sulfonic acid |
| Ionic form as shipped _____ | H ⁺ |
| Total exchange capacity ^[2] _____ | ≥ 2.15 eq/L (H ⁺ form) |
| Moisture holding capacity ^[1] _____ | 45 to 51 % (H ⁺ form) |
| Shipping weight _____ | 800 g/L |
| Particle size | |
| Uniformity coefficient ^[1] _____ | ≤ 1.2 |
| < 0.300 mm ^[1] _____ | 0.1 % max |
| Whole beads _____ | ≥ 98 % |
| Breaking weight (average) _____ | ≥ 350 g/bead |
| > 200 g/bead _____ | ≥ 95 % |
| Ionic conversion ^[1] _____ | ≥ 99 % H ⁺ |

^[1] Contractual value

^[2] Average value calculated from statistical quality control

SUGGESTED OPERATING CONDITIONS

| | |
|-------------------------------------|----------------|
| Maximum operating temperature _____ | 120 °C |
| Minimum bed depth _____ | 800 mm |
| Service flow rate _____ | 8 to 50 BV*/h |
| Service velocity _____ | 60 m/h maximum |

* 1 BV (Bed Volume) = 1 m³ solution per m³ resin

PURITY

The manufacturing process for this resin is controlled to keep inorganic impurities at the lowest possible level. Special treatment procedures are also used to remove traces of soluble organic compounds. These high standards of resin purity will help keep nuclear systems free of contaminants and deposits, and prevent increases in radioactivity levels due to activation of impurities in the reactor core.

| Purity | mg/kg dry resin |
|--------|-----------------|
| Al | ≤ 50 |
| Cu | ≤ 10 |
| Fe | ≤ 50 |
| Na | ≤ 50 |

APPLICATIONS

AMBERLITE IRN97 H resin has proved highly effective in the following applications:

Primary water treatment:

Removal of fission products, activated corrosion products, and suspended matter. It is also used to control the pH of the reactor coolant stream by removing the excess ⁷Lithium.

Radwaste treatment:

Removal of radioactive cations such as ¹³⁷Cesium from waste streams.

Decontamination:

Removal of cationic radioactive material from spent decontaminating solutions.

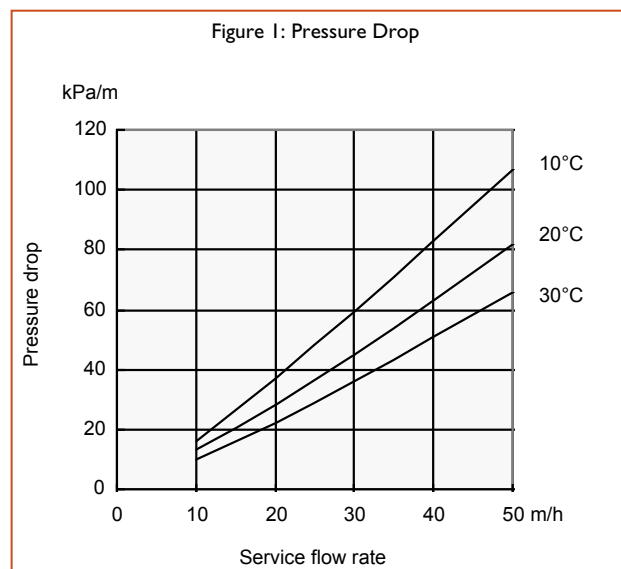
Stream generators blowdown purification:

The high capacity of AMBERLITE IRN97 H resin provides a long service cycle in the removal of cationic impurities in the presence of ammonia.

HYDRAULIC CHARACTERISTICS

Pressure drop

The approximate pressure drop for each meter of bed depth of AMBERLITE IRN97 H resin in normal downflow operation at various temperatures and flow rates is shown in the graph below. Pressure drop data are valid at the start of the service run with a clear water.



LIMITS OF USE

AMBERLITE IRN97 H resin is suitable for industrial uses. For other specific applications such as pharmaceutical, food processing or potable water applications, it is recommended that all potential users seek advice from Rohm and Haas in order to determine the best resin choice and optimum operating conditions.



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Ion exchange resins and polymeric adsorbents, as produced, contain by-products resulting from the manufacturing process. The user must determine the extent to which organic by-products must be removed for any particular use and establish techniques to assure that the appropriate level of purity is achieved for that use. The user must ensure compliance with all prudent safety standards and regulatory requirements governing the application. Except where specifically otherwise stated, Rohm and Haas Company does not recommend its ion exchange resins or polymeric adsorbents, as supplied, as being suitable or appropriately pure for any particular use. Consult your Rohm and Haas technical representative for further information. Acidic and basic regenerant solutions are corrosive and should be handled in a manner that will prevent eye and skin contact. Nitric acid and other strong oxidising agents can cause explosive type reactions when mixed with Ion Exchange resins. Proper design of process equipment to prevent rapid buildup of pressure is necessary if use of an oxidising agent such as nitric acid is contemplated. Before using strong oxidising agents in contact with Ion Exchange Resins, consult sources knowledgeable in the handling of these materials.

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