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Beta-

Absolute Rated Rigi



CanTM Effecture Filter Cartridge

To Challenging Filtration Applications

BETA-KLEAN FEATURES AND BENEFITS

FEATURE ADVANTAGE **BENEFIT** Absolute rated cartridge filters from Absolute filtration efficiency at the Consistent production yields with absolute contaminant retention 5 - 70 microns specified removal rating No by-pass or unloading at high Rigid resin bonded structure Consistent product quality differential pressure throughout the filter's life Significantly longer life Cost effective filtration with Grooved surface with true graded-density internal structure optimized yields ♦ 300°F high temperature option Inventory one product for many Choice of temperature compatible options applications No metal or plastic cores Easy disposal, suitable for Disposal cost reduction incineration or shredding Available with polypropylene or Retrofit any industrial housing Usable in existing filter housings polyester end modifications

Beta-Klean - The Clear Solution

Cuno continues an 80 year tradition of innovative cost effective solutions to challenging industrial filtration applications with Beta-Klean. Beta-Klean is a truly absolute rated, rigid (non-compressible) resin bonded filter cartridge.

Consistent quality and performance at absolute ratings from 5 to 70 m make Beta-Klean the clear choice in the confusing world of indistinguishable "me-too" cartridge filters.

Consistent Performance

Absolute rated rigid structure Beta-Klean provides consistent performance. Unlike many competitors, Beta-Klean does not unload or lose filtration efficiency throughout its usable life!

Significant Life Advantage

Beta-Klean's rigid graded density grooved structure provides a significant life advantage over the competition!

CUNO provides quality solutions worldwide for the most challenging filtration applications. CUNO filtration systems include clarifying filters, pre-filters, final filters, stainless steel housings and engineered skid-mounted systems designed and sized for specific applications.

What is Beta-Klean?

Beta-Klean is a rigid, graded-density filter cartridge constructed primarily of acrylic fibers, cellulose fibers, and a tough chemically resistant thermosetting resin. The proprietary manufacturing process results in more fibers towards the center core region creating a graded-density structure. The thermosetting resin "bonds" the fibers into a permanent rigid matrix. Beta-Klean cartridges are grooved to significantly increase the surface area and extend the service life. Beta-Klean is manufactured and tested to deliver quality, consistency, and absolute cost effective filtration performance. Cuno's in-process quality assurance provides the control that results in consistent cartridges with defined absolute ratings time-after-time.

Absolute Beta-Klean

βx

Absolute Beta-Klean removal ratings are determined for the entire cartridge life using a new filter performance test developed by CUNO that complies with the general procedure outlined in ASTM 975. A copy of Cuno's Technical Report summarizing absolute rating of Beta-Klean cartridges and the test methodology is available by requesting Cuno literature number LITTDMPC2.795.

Cuno defines Absolute Rating as "the particle size (x) providing an initial Beta Ratio (β_x) = 1000." At this Beta Ratio the removal efficiency is equal to 99.9%. Beta Ratio (β_x) is defined by the following equation:

Beta-Klean filters achieve a minimum Beta_x (β_x) value of 1000 at the specified ratings seen in Table 1.

GRADE DESIGNATION	B _x = 1000 (_x = ABSOLUTE MICRON RATING)
Z8 050	5
Z8 070	7
Z8 100	10
Z8 140	14
Z8 150	15
Z8 200	20
Z8 300	30
Z8 400	40
Z8 500	50
Z8 700	70

TABLE 1. - BETA-KLEAN ABSOLUTE RATINGS

High Temperature Beta-Klean

Standard Beta-Klean provides consistent performance at temperatures to 250°F (121°C) and differential pressures to 70 psid (4.8 bar). High temperature (HT) Beta-Klean extends the temperature rating to 300°F (149°C) for those processes that require service under extreme conditions.

Beta-Klean - Consistent Performance

The initial Beta Ratio for all grades of Beta-Klean filter cartridges is equal to or greater than 1000, and each cartridge performs at or above this initial value throughout its usable (all the way to plugging) life! This defines Beta-Klean's absolute filtration performance. The Beta Ratio vs. Differential Pressure Graphs 1 and 2 illustrate how competitive filters do not achieve the consistent performance of Beta-Klean. Filters that show a decrease in Beta Ratio as the differential pressure increases are exhibiting either unloading of previously held contaminants or a loss of filtration efficiency. This inconsistent performance results in a reduction in finished product quality, product yield, and an increase in total filtration cost.





As illustrated in Graphs 1 and 2, the performance of melt-blown polypropylene (Competitor P) degrades rapidly after a small (0.5 psi) increase in differential pressure, indicating contaminant unloading and a loss of filtration efficiency typical of a compressible structure. In Graph 1, the generic cotton wound, Competitor C, exhibits erratic performance caused by media movement under increasing pressure, and, in Graph 2, it exhibits minimal ability to retain contaminant throughout the test. In Graph 1, melt-blown Competitor O never approaches a Beta Ratio of 1000, and it shows a decreasing Beta Ratio at high differential pressure. Resin bonded Competitor F, as shown in Graph 2, exhibits very low Beta Ratios at low differential pressures indicating poor performance. Above 1.0 psid, the contaminant builds a cake which accounts for the subsequent increase in Beta Ratio. **Beta-Klean exhibits consistent Beta Ratios at all differential pressures.**

Rigid Graded-Density Beta-Klean

Rigid Graded-Density Beta-Klean

Beta-Klean filter cartridges are manufactured using an exclusive proprietary process that achieves a true "graded-density" fiber structure with a clean and smooth inside diameter. Each fiber is locked in this arrangement by a thermosetting resin binder to create a rigid structure, eliminating the need for a metal or plastic center core. Larger particles are trapped in the outer area and finer particles towards the inner area. Figure 1 illustrates how in a graded-density structure the overall effect is to classify and retain particles by size as they progress through the cartridge.



FIGURE 1. - BETA-KLEAN GRADED-DENSITY STRUCTURE

High Surface Area Beta-Klean

Beta-Klean cartridges also feature an optimized groove pattern that increases the surface area by over 65% when compared to smooth cylindrical cartridges (see Figure 2). The grooved surface prevents premature blinding of the outer surface by large particles and allows full utilization of the depth structure. Maximum surface area with a true graded-density structure means that Beta-Klean can provide **3** times or greater service life than competitive filter cartridges.



FIGURE 2. - SURFACE AREA COMPARISON

Beta-Klean Applications

Beta-Klean provides consistent reproducible filtration performance and longer life while meeting or exceeding quality specifications in a wide variety of industrial processing applications. Beta-Klean is particularly well suited for high viscosity fluids, high temperature processes, and differential pressures to 70 psid (4.8 bar).

Applications include:

- Petroleum Products gasoline, kerosene, lube oil, fuel oil, waxes
- Chemical/Petrochemical acids, bases, organic solvents, catalysts, monomers, polymers, glycols
- Water process water, produced water, boiler feed, demineralized feed, pre-reverse osmosis system, waste water
- General Industrial paint, varnish, lacquer, inks, coatings, emulsions, magnetic media, resins, detergents, adhesives
- Brines and aqueous salt solutions

Reproducible Cost Effective Filtration

Beta-Klean is manufactured to rigid specifications and subjected to stringent process and quality controls to ensure consistency in filtration performance and, ultimately, end-user process consistency - run after manufacturing run.

Beta-Klean Product Specifications

ABSOLUTE RATING (µm)	GRADE	FIBER	RESIN	
5	Z8050			
7	Z8070			
10	Z8100	Acrylic/Glass/Cellulose	Phenolic	
14	Z8140			
15	Z8150			
20	Z8200			
30	Z8300			
40	Z8400	Acrylic/Cellulose	Phenolic	
50	Z8500			
70	Z8700			
		Cartridge End Modifications	S	
Standard Ter	mperature	Polypropylene bonding with polypropylene end modifications		
High Temp	erature	Thermoset epoxy bonding with polyester end modifications		
		Operating Parameters		
		Standard - 250°F (121°C)		
		With polyethylene gasket - 200°F (93°C)		
Maximum Operation	ng Temperature	With polypropylene end modifications - 180°F (82°C)		
		High Temperature Option - 300°F (149°C) with or without polyester end modifications		
Maximum Differe	ential Pressure	70 psid (4.	8 bar) @ 68°F (20°C)	
Recommended Change-out Differential Pressure		35 psid (2.4 bar)		
Dimensions				
Inside Diameter		1 ½° (26.9 mm)		
Outside Diameter		2 ¹⁹ / ₃₂ " (65.9 mm)		
Cartridge Length		9 ¾" through 40" (248 - 1016 mm)		

Beta-Klean - Providing Superior Performance

CARTRIDGE CROSS REFERENCE

The data in the following table was developed through extensive filter performance testing. The "Cuno Life Advantage" data is based on contaminant added values comparing filter elements of approximately equal efficiencies. The filtration efficiency/Beta Ratio performance of competitive "nominal rated" and many "absolute rated" filter cartridges vary greatly throughout their usable life (refer to Graphs 1 and 2).

Cartridge Manufacturer	Designation	Cartridge Type	Manufacturer Rating	Cuno Replacement	Cuno Absolute Rating (µm)	Cuno Life Advantage ¹	
	RBC 5		5 Nominal	BKZ8300	30	1.5	
Oceanical Destant Harriffe DDO	RBC 10	Desig handed southers	10 Nominal	BKZ8400	40	1.5	
Commercial, Parker-Hannifin RBC	RBC 25	Resin bonded, coreless	25 Nominal	BKZ8500	50	1.5	
	RBC 50		50 Nominal	BKZ8700	70	1.5	
	RPN XF	Resin bonded, coreless	1 Nominal	BKZ8200	20	1.5	
	RPN 5		5 Nominal	BKZ8500	50	1.5	
Filente / Memlec - Hiv	RPN 10		10 Nominal	BKZ8500	50	2.0	
	RPN 25		25 Nominal	BKZ8700	70	3.0	
	RM1F050		5 Absolute	BKZ8050	5	1.5	
	RM1F070		7 Absolute	BKZ8070	7	1.5	
	RM1F100		10 Absolute	BKZ8100	10	2.0	
D-II D file II	RM1F150	Melt-blown polypropylene wound on center	15 Absolute	BKZ8150	15	2.5	
Pail Profile II	RM1F200	core	20 Absolute	BKZ8200	20	2.5	
	RM1F400		40 Absolute	BKZ8400	40	2.5	
	RM1F700		70 Absolute	BKZ8700	70	1.5	
	RM1F900		90 Absolute	BKZ8700	70	2.0	
	SXE -01	Melt-blown polypropylene, coreless	1 Not clearly defined	BKZ8050	5	3.0	
	SXG-03 *		3 Not clearly defined	BKZ8070	7	2.5	
Calay / Companies	SXD -05		5 Not clearly defined	BKZ8100	10	3.0	
Selex / Osmonics	SXA -10 *		10 Not clearly defined	BKZ8140	14	2.5	
	SXC -20		20 Not clearly defined	BKZ8300	30	3.0	
	SXF-30 *		30 Not clearly defined	BKZ8400	40	2.5	
	GX-01		1 Nominal	BKZ8200	20	2.0	
	GX-03		3 Nominal	BKZ8300	30	3.0	
Hutroy II / Opmonion	GX-05	Shup polypropylong fiber corologo	5 Nominal	BKZ8300	30	2.5	
Hytrex II / Osmonics	GX-10	Spun polypropylene fiber, coreless	10 Nominal	BKZ8400	40	2.5	
	GX-20		20 Nominal	BKZ8500	50	2.5	
	GX-50		50 Nominal	BKZ8700	70	3.0	
	03 µm		3 Nominal	BKZ8100	10	2.0	
Generic Wounds (Cotton)	05 μm		5 Nominal	BKZ8150	15	2.0	
	10 µm	String wound on center core	10 Nominal	BKZ8200	20	2.0	
	25 µm		25 Nominal	BKZ8300	30	2.0	
	50 um		50 Nominal	BKZ8700	70	2.5	
	75 um		75 Nominal				
	¹ Life advantage is determined from laboratory performance tests at 3 gpm/EQSL						
		* Extrapolation from litera	ture.				
	Insignificant Beta Ratio for 70 μm particles.						

Beta-Klean Flow Rates

Table 2 provides flow information for Beta-Klean in aqueous fluids.

GRADE	ABSOLUTE RATING (µm)	SPECIFIC PRESS 10" CAR	SURE DROP PER TRIDGE ¹	RECOMMENDED MAXIMUM AQUEOUS FLOW RATE ² PER 10" CARTRIDGE		
		psi/gpm	mbar/lpm	gpm	lpm	
Z8 050	5	0.75	13.6	3	11.4	
Z8 070	7	0.33	5.98	3	11.4	
Z8 100	10	0.20	3.64	4	15.1	
Z8 140	14	0.16	2.89	4	15.1	
Z8 150	15	0.27	4.88	4	15.1	
Z8 200	20	0.13	2.34	5	18.9	
Z8 300	30	0.08	1.44	5	18.9	
Z8 400	40	0.06	1.10	6	22.7	
Z8 500	50	0.05	0.89	7	26.5	
Z8 700	70	0.03	0.55	7	26.5	
¹ Specific aqueous pressure drop at ambient temperature for a single equivalent 10° cartridge . For multiple cartridge lengths, divide total flow by the number of single length equivalents.						
² Optimal efficiency and life is achieved at aqueous flow rates less than the maximum flow indicated.						

TABLE 2. BETA-KLEAN FLOW RATES

For liquids other than water, multiply the specific pressure drop value (in column 3) by the viscosity in centipoise. The specific pressure drop values may be effectively used when three of the four variables (Viscosity, Flow, Differential Pressure, and Cartridge Grade) are set.

Examples Of Flow Or psid Calculations

Determine the initial pressure drop for water Example 1: flowing at 15 gpm per 30" (Z8300) 30 μ m cartridge

Fluid = water (1centipoise)

Flow = 15 gpm

Flow per 10" cartridge = $15 \div 3 = 5$ gpm (equal to rec. max. flow) Specific pressure drop from column 3 of Table 2 = 0.08 psi/gpm Calculate: 0.08 x 5 = 0.4 psi initial pressure drop for the 30" cartridge

Example 2: Determine the oil flow rate at an initial pressure drop of 2.0 psi per 10" (Z8500) 50 µm cartridge

Fluid = 100 centipoise oil

Initial differential pressure = 2.0 psi

Specific pressure drop from column 3 of Table 2 = 0.05 psi/gpm Multiply psi/gpm x viscosity in centipoise = 0.05 x 100 = 5 psi/gpm per 10" cartridge

Calculate: 2.0 (psi) ÷ 5 (psi/gpm per 10" cartridge) = 0.4 gpm per 10" cartridge in 100 centipoise oil

Beta-Klean - Ease of Use

Waste Management

Beta-Klean filter cartridges contain no metal or plastic cores. They can be incinerated, shredded, or crushed after use to reduce overall disposal costs. For more information about Beta-Klean disposal, refer to Cuno literature GF.TD2.

Beta-Klean Chemical Compatibility

Table 3 shows Beta-Klean's wide range of chemical compatibility. Beta-Klean exhibits excellent resistance to petroleum products, organic solvents, water, acids, brines and aqueous salt solutions. Beta-Klean is not recommended for strong acids or bases at temperatures over 100°F (38°C).

FLUID					
CATEGORY	EXAMPLE	RATING			
Petroleum	Gasoline	R			
	Kerosene	R			
	Diesel Fuel	R			
	Lube Oil	R			
	Fuel Oil	R			
	Waxes	R			
	MEK	R			
	Benzene	R			
	Toluene	R			
	Xylene	R			
Organic Solvents	Alcohols	R			
	Glycols	R			
	Dimethyl Formamide (DMF)	N			
	Amines (DEA, MDEA, MEA) 20% - 50% up to 160°F (71°C)	L			
	Process	R			
	Produced	R			
	Boiler Feed	R			
Water	Demineralizer Feed	R			
	Potable Water	N			
	WFI	N			
	Acetic (100%)	R			
Organic Acids	Tannic 10%	R			
	Hydrochloric (Muriatic) Acid 5%	R			
	Sulfuric 50%	R			
Inorganic Acids	Sulfurous 5-10%	R			
	Nitric	R			
	Sodium Chloride	R			
Brines and Aqueous Salt Solutions	Sodium Sulfate	R			
	Sodium Nitrate	R			
	Aluminum Hydroxide	R			
Weak Alkalis	Ferric Hvdroxide	R			
	Magnesium Hydroxide	R			
	Detergents	R			
Fatty Acids - Oils	Mineral Oil	R			
	Industrial Vegetable Oils	R			
	Silicone Oils	R			
Oxidizers	Hydrogen Peroxide 90%	R			
R = Generally Recommended up to 250°E (121°C) unless otherwise noted					
N = Not Recommended					
L = Likely Compatible, test before use.					

TABLE 3. - CHEMICAL COMPATIBILITY

The data presented in Table 3 is for general guidance only. Testing under specific application conditions is recommended. For various end modifications and multi-length cartridges, consult your local distributor or Cuno. Refer to Cuno publication GF.G02.788 for additional information.

INDUSTRIAL HOUSING SELECTION GUIDE						
	CTG.		INLET/OUTLET	MAXIMUM AQUEOUS FLOW RATE **		
MODEL	HEIGH13	CARTRIDGES		gpm	lpm	
1BD1	1 x 9 3/4"	2				
1BD2	2 x 9 3/4"	4	1/2" NPT	9 1/2	36	
10/151	1 X 9 3/4"	1				
1B1 1M1 CT 101	1 x 19 1/2	1				
1B2 1M2 CT 102	1 x 19 1/2"	2	3/4" NPT	16	61	
1BD1	1 x 9 3/4"	2				
1BD2	2 x 9 3/4"	4			102	
CT 101, 1H	1 x 9 3/4"	1		27		
CT 102	1 x 19 1/2"	2	41.1107			
CT 103	1 x 29 1/4"	3	1" NPI			
3WTS1	3 x 9 3/4"	3				
3WTS2	3 x 19 1/2"	6				
3WTS3	3 x 29 1/4"	9				
7WTS1	7 x 9 3/4"	7			178	
7WTS2	7 x 19 1/2"	14	1 1/4" NPT	47		
7WTS3	7 x 29 1/4"	21				
3AL1	3 x 9 3/4"	3				
3AL2	3 x 19 1/2"	6				
3AL3	3 x 29 1/4"	9	1 1/2" NPT	63 1/2	240	
4DC1	4 x 9 3/4"	4				
5DC1	5 x 9 3/4"	5				
4DC2	4 x 19 1/2"	8			397	
4DC3	4 X 29 1/4"	12				
5502 5002 5002	5 x 9 5/4	10				
5SD3 5 DC3 5VC3	5 x 29 1//	10				
5SD4 5DC4	5 x 39"	20	2" NPT	100		
6AL1	6 x 9 3/4"	6	2 10 1	100		
6AL2	6 x 19 1/2"	12				
6AL3	6 x 29 1/4"	18				
7PC1	7 x 9 3/4"	7				
7PC2	7 x 19 1/2"	14				
	6 x 9 3/4"	6		100	397	
EL 00	6 x 19 1/2"	12				
FLUO	6 x 29 1/4"	18	2" FLANGE			
	6 x 39"	24				
PL08	6 x 29 1/4"	18		220	833	
12DC2, 12SD2	12 x 19 1/2"	24				
12SD3, 12SD3	12 x 29 1/4"	36				
12SD4	12 x 39"	48				
51.40	12 x 19 1/2"	24	3" FLANGE			
FL12	12 x 29 1/4"	36				
DI 12	12 x 39	40				
22202/22003	12 X 29 1/4	50				
225D3/22DC3	22 x 23 1/4 22 x 39"	88				
2200-1/22004	18 x 29 1/4"	54	4" FLANGE	380	1440	
FL14	18 x 39"	72				
PL14	18 x 29 1/4"	54	1			
	24 x 29 1/4"	72				
FL16	24 x 39"	96		FLANGE 870	3290	
PL16	24 x 29 1/4"	72				
EL 20	36 x 29 1/4"	108				
1 L20	36 x 39"	144	6" FLANGE			
PL20	36 x 29 1/4"	108				
FI 24	52 x 29 1/4"	156				
	52 x 39"	208				
PL24	52 x 29 1/4"	156		-		
FL30	85 x 29 1/4"	255				
	85 x 39"	340	8" FLANGE	1500	5680	
PL30	85 x 29 1/4"	255	have been a sector of the sect		4h a 61+	
cartridge dictates system flow and pressure drop.						

TABLE 4. - INDUSTRIAL HOUSING SELECTION GUIDE

Industrial Filter Housings

Cuno manufactures a full line (see Table 4 on opposite page) of Beta-Klean compatible standard filter housings to meet most application requirements. Models are available for both air and liquid in a wide range of construction materials, from plastics to ASME Code with 316L stainless steel, to suit a variety of application needs. For more information about CUNO filter housings, consult your local CUNO distributor and ask for the literature listed below.



EXAMPLE USING TABLES 2 AND 4 FOR FILTER SIZING

Table 2 (BETA-KLEAN FLOW RATES) and Table 4 (INDUSTRIAL STEP 1. From Table 2, a Z8100 (10µm) Beta-Klean gives 4 HOUSING SELECTION GUIDE) can be used to determine the appropriate size housing for use with your system. After selecting the filter cartridge and calulating the number of equivalent single length (EQSL) cartridges required to achieve the desired flow and pressure drop, use Table 4 to select the housing suited to your process. Note: In most cases, the filter cartridge dictates system flow and pressure drop.

Example: Calculate Flow per EOSL and select housing

Process Parameters: FLUID: Water FLOW: 140 gpm FILTRATION REQUIRED: 10 µm ABSOLUTE PER CARTRIDGE PRESSURE DROP REQUIRED: ≤ 1.0 psi

- gpm/cartridge maximum recommended flow and a specific pressure drop of 0.2 psi/gpm for each 10" cartridge.
- STEP 2. At 4 gpm/cartridge, the initial pressure drop will be: 4 x 0.2 = 0.8 psi This is well within the specified limit of 1 psi. Therefore:

140 gpm 4gpm/EQSL = 35 EQSL A total of 35 EQSL (35 x 10", 18 x 20", 12 x 30", or 9 x 40" cartridges) will meet the suggested 4 gpm/EQSL flow rate

STEP 3. From Table 4, a FL12 housing holds 12 (30") cartridges and will easily accommodate the 140 gpm system flow. (Other housings listed in Table 4 will also meet these requirements.)

Z2 Sereis Beta-Klean Ordering Guide



* Longths are multiples of either 9 34* or 10*. ** Available in N.P.Q.R. and 8 and modifications.



WARRANTY

Selier warrants its equipment against detects in workmanship and material for a period of 12 monits from date of shipment from the factory under normal use and service and otherwise when such equipment is used in accordance with instructions furnished by Selier and to purposes disclosed in writing at the time of purphase, if any. Any unauthorized attention or modification of the equipment by Buyer will void his warranty. Selier's labitly under his warranty shall be limited to the replacement or repair, F.O.B. point of manufacture, of any detective equipment or part which, having been natured to the factory, transportation charges prepaid, has been inspected and determined by the Selier to be defective. THIS WARRANTY IS IN LIEU OF ANY OTHER WARRANTY, EITHER EXPRESSED OR IMPLED, AS TO DESCRIPTION, QUALITY, MER-CHANTABLITY, FITHERS FOR ANY PARTICULAR PURPOSE OR USE. OR ANY OTHER MATTER. Under no circumstances shall Selier be liable to Buyer or any third party for any loss of profits or other direct or indirect costs, expenses, losses or consequential damages arising out of or as a result of parts or components incorporated in Selier's equipment but not supplied by the Selier. Your Local CUNO Distributor:

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