LENNTECH

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Zeta Plus[™] HB Sheets Series

Lenticular Depth Filter Sheets

Zeta Plus HB Filter Medium is made from inorganic filter aids, refined cellulose and cationic resin.

Grade Choice

The Zeta Plus HB series filter media are available in several grades that meet the different filtration needs of your applications.

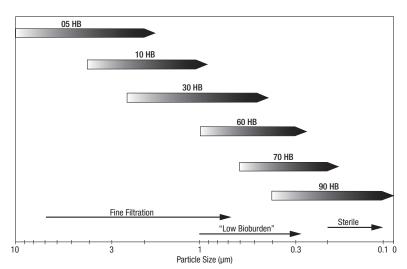
Nominal filtration ratings are given in the following table for the various grades. The optimal filtration system for your particular application can be determined by on-site testing or by sample evaluation by a member of our Scientific Application Support Services group (SASS).

Quality Control

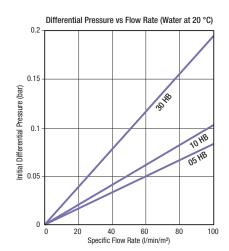
The Zeta Plus HB Sheets are manufactured following an ISO certified quality assurance scheme. All the sheets are labelled with a lot identification number to provide complete traceability.

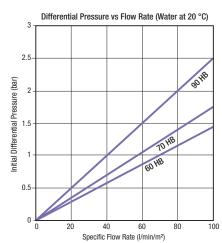
Flow Rate Characteristics

The graphs shows initial ΔP values Zeta Plus HB series filter media versus specific flow rates (1 per min/m²), obtained with clean water.



Graphic 1: Zeta Plus HB Grade Selection





Graphic 2: Zeta Plus Fow Rate Graphs



Features

Grad	ed density depth media
	tructed with materials listed by the USA n the CFR title 21
Com	oletely free of glass fibres
Low	extractables
High	tensile strength
Hot v	rater sanitisation
Wide	chemical compatibility

Applications

Wine	
Beer	
Food Products	
Water	
Spirits	





Table 1: Chemical Compatibility				
Products	Compatibility			
Acetic Acid 5% - 20%	Good			
Ethanol 10% - 98%	Good			
1% Free Chlorine (aqueous solution)	Good			
Hydrogen Peroxide 1%	Good			
Methanol	Good			
Nitric Acid 1% - 10%	Good			
Peracetic Acid	Good			
Solution Hydroxide 2%	Fair / Not recommended			
Sodium Hypochlorite 10%	Good			
Sugar Solution 10% (aqueous solution)	Good			
Water (25 °C and 82 °C)	Good			
Ambient Temperature 20 °C, unless otherwise stated				

Installation

- The rough side of the filter sheet should be placed so that it comes into contact with the solution first (upstream)
- The smooth side is inserted so that it faces downstream.

Compatibility

The compatibility with different chemicals is indicated in the table below. It is advisable to test a product under service conditions.

Operating Parameters

Table 2: Recommended Operating Parameters				
Maximum operating temperature	82 °C			
Recommended rinse volume	54 l/m²			
Sanitisation (Hot Water)	85 °C			
Steam Sterilisation for 20 min	121 °C			
Regeneration / Backwashing				
Cold rinsing	In direction of filtration			
Temperature	15 °C - 20 °C			
Duration	Approx. 5 min at 125 l per hour/m ²			
Hot rinsing	Against direction of filtration (backwash)			
Temperature	60 °C - 80 ° C			
Duration	Approx. 10 min at 125 l per hour/m ²			

Zeta Plus™ HB Sheets Ordering Guide

Media Grade	Media Type	Dimensions	Rectangular Dimensions
05	НВ	A4003*	A4003: 400 mm x 400 mm
10		A6001*	A6001: 600 mm x 615 mm
30		A10000	A10000: 1010 mm x 1020 mm
60		A10000	A10000. 1010 Hill X 1020 Hill
70		A20000	A20000: 1005 mm x 2002 mm (folded)
90		A20000	AZUUUU. 1003 IIIIII X ZUUZ IIIIII (IOIded)

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Limited Warranty

3M Purification warrants it this product to be free from defects in material and workmanship during normal use for a period of one (1) year from the date of shipment from the factory. If the Product(s) is (are) defective within this way your exclusive remedy and 3M Purification's sold obligations shall be, at 3M Purification's option, to replace or repair the Product(s) or refund the original purchase price of the Product(s) This warranty does not apply to failures that abuse, misuse, alternation or damage not caused by 3M Purification or failure to properly follow installationand use instructi

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