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# Sea Water RO Elements

## TM800C

Туре	Diameter Inch	Membrane Area ft²(m²)	Salt Rejection %	Product Flow Rate gpd(m³ / d)	Feed Spacer Thickness mil
TM820C-370	8"	370(34)	99.75	6,000(22.7)	34/31
TM820C-400	8"	400(37)	99.75	6,500(24.6)	34/28

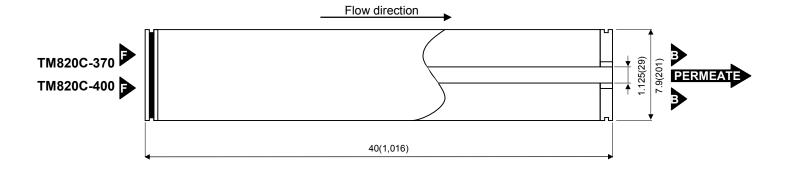
1. Membrane Type		Cross Linked Fully Aromatic Polyamide Composite
2. Test Conditions		
	Feed Water Pressure	800 psi(5.52MPa)
	Feed Water Temperature	77° F(25°C)
	Feed Water Concentration	32,000 mg/l Nacl
	Recovery Rate	8%
	Feed Water pH	8
3. Minimum Salt Rejection		99.5%
4. Minimum Product Flow Rate		4,800gpd(18.2m <sup>3</sup> /d)(TM820C-370)
		5,200gpd(19.7m <sup>3</sup> /d)(TM820C-400)
5. Boron Rejection		93% at pH 8 (5mg/l Boron added to Feed water)
(typical value)		

### Dimensions

All dimensions shown in Inches (millimeter).

Feed Water

Concentrated Brine



### **Operating Limits**

Maximum Operating Pressure	1200psi (8.3 MPa)
Maximum Feed Water Temperature —	· 113° F (45°C)
Maximum Feed Water SDI15 ————————————————————————————————————	- 5
Feed Water Chlorine Concentration ——————	Not detectable
Feed Water pH Range, Continuous Operation ——————	2-11
Feed Water pH Range, Chemical Cleaning ———————————————————————————————————	1-12
Maximum Pressure Drop per Element	20psi (0.14 MPa)
Maximum Pressure Drop per Vessel	60psi (0.4 MPa)

#### Operating Information

- 1.For the recommended design range, please consult the latest Toray technical bulletin, design guidelines,computer design program, and/ or call an application specialist. If the operating limits given in this Product Information Bulletin are not strictly followed, the Limited Warranty will be null and void.
- 2. All elements are wet tested, treated with tested feed water solution, and then vacuum packed in oxygen barrier bags with deoxidant inside. To prevent biological growth during system shutdown, it is recommended to perform 30-60 minutes flushing of Toray elements with seawater once in every two days.
- 3.The presence of free chlorine and other oxidizing agents under certain conditions, such as heavy metals which acts as oxidation catalyst in the feed water will cause unexpected oxidation of the membrane. It is strongly recommended to remove these oxidizing agents contained in feed water before operating RO system.
- 4. Permeate from the first hour of operation shall be discarded.
- 5. The customer is fully responsible for the effects of chemicals that are incompatible with the elements.

Their use will void the element Limited Warranty.

#### Notice

 Toray accepts no responsibility for results obtained by the application of this information or the safety or suitability of Toray's products, either alone or in combination with other products. Users are advised to make their own tests to determine the safety and suitability of each product combination for their own purposes.



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