# LENNTECH

info@lenntech.com www.lenntech.com Tel. +31-15-261.09.00

Fax. +31-15-261.62.89

## **Special Construction for Organic Solvent Filtration**

Parker Fulflo® Flo-Pac®+ Cartridges are the filters of choice for many industrial filtration requirements. Flo-Pac+ Pleated Cartridges are manufactured with premium grade, phenolic impregnated cellulosic filter media for long service life, high flow rate and low pressure drop. Unique epoxy resin bonding of end caps, pleat side seal and gaskets provides excellent resistance to most organic solvents.

Flo-Pac+ Pleated Cartridges are available in 0.5 µm, 1μm, 5μm, 10μm, 20μm and 30μm pore sizes (95% removal;  $\beta = 20$ ).

## **Applications**

- Alcohols (methanol, ethanol, butanol)
- Aromatic Hydrocarbons (toluene, xylene, benzene)
- Aliphatic Hydrocarbons (hexane, pentane, naphtha)
- Ketones (acetone, isophorone, methyl ethyl ketone)
- Halogenated Hydrocarbons (methylene chloride, chloroform, perchloroethylene)
- Ethers (THF, dioxane)
- Glycols (EG, PEG, DEG)
- Amines (DEA, TEA, DMEA)
- Esters (ethyl acetate, cellosolve acetate)

# Fulflo® Flo-Pac®+ 300, 600 and 700 Series **Filter Cartridges**

■ Phenolic Resin Bonded Cellulosic Media

## **Pleated Series**



#### Features and Benefits

- Epoxy bonding of end caps, pleat side seal and gaskets provides resistance to most organic solvents.
- Premium pleated cellulosic media allow high flow capacity at low pressure drop.
- Available in a variety of sizes and configurations to fit most industrial housings.
- Impregnated phenolic resin provides strength, integrity and high contaminant capacity.
- Suitable for operating temperatures to 250°F (121°C).

- Perforated outer metal sleeve protects the media against damage.
- ETP (Electro-tin-plated) steel metal components for aqueous and oil-based applications.
- Gaskets provide positive seals and are available in Viton,\* cork and standard vellumoid.
- Recommended range is pH 4-10. Please call for specific recommendation.





### **Pleated Series**

### **Specifications**

#### **Filtration Ratings:**

95% at 0.5μm, 1μm, 5μm,10μm,20μm and 30μm pore sizes

#### **Materials of Construction:**

Filter Media: phenolic impregnated cellulose

Cores: ETP steelEnd Caps: ETP steelSleeve: ETP steel

Adhesive: epoxy

End Seals: vellumoid (standard), Viton,\* cork

#### **Recommended Operating Conditions:**

- Maximum Temperature: 250°F (121°C)
- Change Out ∆P: 35 psi (2.4 bar)
- Maximum Flow Rate per Single Length Cartridge:

 300 Series
 7 gpm

 600 Series (3-1/2 in ID)
 50 gpm

 600 Series (1-1/4 in ID)
 35 gpm

 700 Series
 50 gpm

#### **Dimensions:**

■ 300 Series -2-1/2 in OD x 1 in ID x 9-5/8 in, 19-3/4 in, 29-1/4 in, 29-5/8 in long

600 Series 6-1/4 in OD x 3-1/2 in or 1-1/4 in ID x 14-3/8 in long or 29 in long

700 Series 6-1/4 in OD x 2-5/8 in or
 2-1/8 in ID x 18 in or 36 in long

#### Packaging:

■ 300 Series -

310 - 24/carton (12 lb  $\approx$  shipping weight) 320 - 12/carton (12 lb  $\approx$  shipping weight) 330 - 12/carton (18 lb  $\approx$  shipping weight)

■ 600 Series -

614 - 6/carton (20 lb ≈ shipping weight) 629 - 6/carton (40 lb ≈ shipping weight)

700 Series -

718 - 6/carton (20 lb ≈ shipping weight) 736 - 4/carton (26 lb ≈ shipping weight)

#### FP+ Length Factor

Style	Length Factor		
310	1.0		
320	2.0		
330	3.0		
614	3.6		
629	7.2		
718	6.5		
736	13.0		

# ■ FP+ Flow Factors (psid/gpm @ 1 cks)

Rating (μm)	Flow Factor
0.5	0.0260
1	0.0170
5	0.0020
10	0.0018
20	0.0010
30	0.0009

#### Liquid Particle Retention Ratings (μm) at Removal Efficiencies of:

Cartridge	ß=5000 Absolute	ß=1000 99.9%	ß=100 99%	ß=20 95%
FPE-0.5	12	10	3	0.5
FPE-1	15	12	6	1
FPE-5	30	20	9	5
FPE-10	50	35	18	10
FPE-20	90	70	40	20
FPE-30	100	85	50	30

#### Flow Rate and Pressure Drop Formulas:

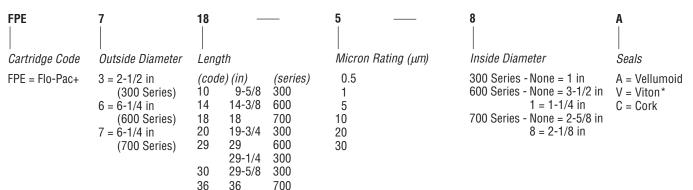
Flow Rate (gpm) =  $\frac{\text{Clean } \Delta P \times \text{Length Factor}}{\text{Viscosity } \times \text{Flow Factor}}$ 

Clean  $\Delta P = \frac{\text{Flow Rate x Viscosity x Flow Factor}}{\text{Length Factor}}$ 

#### Notes:

- 1. Clean  $\Delta P$  is  $\underline{PSI}$  differential at start.
- 2. Viscosity is centistokes. Use Conversion Tables for other units.
- 3. Flow Factor is  $\Delta P/GPM$  at 1 cks for 10 in (or single).
- Length Factors convert flow or ΔP from 10 in (single length) to required cartridge length.

## **Ordering Information**



<sup>\*</sup> A trademark of E. I. du Pont de Nemours & Co.





**Process Filtration Division** 

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