

## Increased Flow Rate With Next Generation, All Teflon Membrane Filter Cartridges

A unique PTFE membrane provides superior flow rate and efficiency maximizing the performance of the all Teflon Advantage™ AF filter cartridge. The Advantage Mega-Pure AF Series of filter cartridges meets or exceeds the requirements for the filtration of UHP liquids used in the fabrication of state-of-the-art microelectronic devices.

The Mega-Pure Advantage AF Membrane Series is available in 0.05µm, 0.1µm, 0.2µm, 0.45µm and 1µm pore sizes.

### Applications

**UHP Water**

- Ozonated
- Cold
- Hot

**UHP Chemicals**

- Acids
- Solvents
- Photoresists
- Alkalines
- Developers

**Mixed Acids**

- Strippers

**Equipment**

- Point-of-Use Tools
- Chemical Delivery System
- Cleaning
- Etching
- Photolithography
- Wet Benches



### Features and Benefits

#### Superior Teflon Membrane Yields Maximum Filtration Results

- Unique PTFE membrane ensures high flow rates and superior retention.
- Rinsed to 18 megohm-cm resistivity with pulsed, ozonated, UHP water.
- Available pretwetted for immediate use in process.
- Advantage AF cartridges are non-fiber releasing and superior in extractable levels.
- Engineered for high temperature resistance.

#### Parker's TQM System Assures Consistent Performance and Reliable Filtration

- Strict quality control measures include rigorous testing for rinse up, shedding, flow rate and extractable levels.
- Integrity-tested and testable *in situ*.
- Thermally welded, eliminating adhesive extractables.
- Biosafe in accordance with USP Class VI-121° Plastics Tests.
- Specifically designed to ensure cleanliness.
- All materials of construction are FDA listed as acceptable for potable and edible liquid contact according to CFR Title 21.

Process Filtration Division



# Mega-Pure Membrane Series

## Specifications

### Materials of Construction:

- Membrane: hydrophobic PTFE
- Membrane Support/Drainage: PFA
- Structural Components: PFA
- O-Ring Material: various
- Sealing Method: thermal welding

### Dimensions:

- Outside Diameter: 2.5 in (63.5 mm)
- Inside Diameter: 0.875 in (22.2 mm)
- Lengths: 4-30 in (10-76 cm)

### Surface Area (10 in cartridge):

- Minimum 6.5 ft<sup>2</sup> (0.6 m<sup>2</sup>)

### Integrity Test:

- Bubble Point (Using N<sub>2</sub> and a membrane wet with 100% IPA at 73°F [23°C]):
  - 0.05µm: ≥ 50 psi (3.4 bar)
  - 0.1µm: ≥ 24 psi (1.7 bar)
  - 0.2µm: ≥ 16 psi (1.1 bar)
  - 0.45µm: ≥ 6 psi (0.4 bar)
  - 1µm: ≥ 3 psi (0.2 bar)

### Recommended Operating Conditions:

- Maximum Temperature: 302°F (150°C) at 20 ΔP (1.4 bar)
- Maximum Differential Pressure:
  - Forward:
    - 70 psi (4.8 bar) at 77°F (25°C)
    - 30 psi (2.1 bar) at 260°F (127°C)
  - Reverse:
    - 50 psi (3.4 bar) at 77°F (25°C)

## Quality Standard

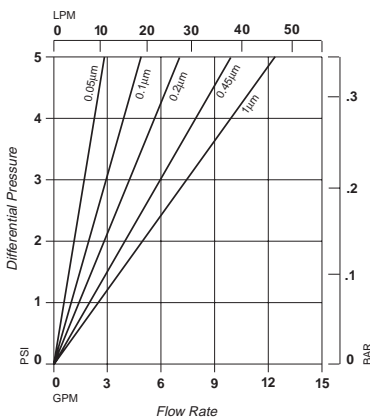
- Each cartridge is flushed with pulsed UHP ozonated water and monitored downstream for TOC and particle count.
- The release criteria are no TOC contribution (ppb) and less than 4 particles/ml at the rating or greater for 15 minutes.
- Each lot of cartridges is evaluated for metallic ion contribution in 10% HNO<sub>3</sub> after a 24-hour static soak.
- Total metals contribution cannot exceed 25 ppb.

## Flow Advantages

- Advantage™ AF cartridges offer greater flow rate while decreasing processing time and increasing recirculation, fluid cleanliness, yields and capacity.
- Maintaining the current flow rate while lowering the differential pressure allows Advantage AF cartridges to achieve longer life and lower particle counts.
- Maintaining the current flow rate and differential pressure with Advantage AF cartridges allows the use of smaller filter housings with smaller footprint.
- Maintaining the current flow rate and differential pressure with lower micron-rated Advantage AF cartridges improves yields and provides cleaner fluids.

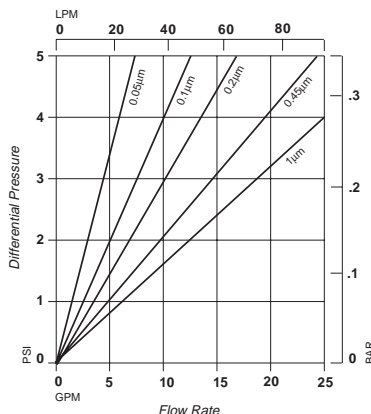
### PTFE Cartridges (4 in):

Flow rate vs. ΔP for a 1 cps liquid @ 73°F (23°C)\*\*



### PTFE Cartridges (10 in):

Flow rate vs. ΔP for a 1 cps liquid @ 73°F (23°C)\*\*



### Flow Factors (4 in cartridge):

Pore Size (µm)	GPM/1 PSID	LPM/1 Bar	PSID/1 GPM	Bar/1 LPM
0.05	0.6	33	1.7	0.031
0.1	1.0	55	1.0	0.018
0.2	1.5	82	0.7	0.013
0.45	2.0	110	0.5	0.009
1	2.4	132	0.4	0.007

### Flow Factors (10 in cartridge):

Pore Size (µm)	GPM/1 PSID	LPM/1 Bar	PSID/1 GPM	Bar/1 LPM
0.05	1.5	82	0.67	0.012
0.1	2.5	137	0.40	0.007
0.2	3.5	192	0.30	0.005
0.45	5.0	274	0.20	0.004
1	6.0	329	0.17	0.003

## Ordering Information

AF	D	A	10	T	TC	W
Cartridge Code	Pore Size (µm)	Diameter (in)	Length (in)	O-Ring Material	End Cap Configuration	Special Preparation
AF = All Teflon*	D = 0.05 S = 0.1 F = 0.2 R = 0.45 Q = 1	A = 2.5	04 = 4 10 = 10 20 = 20 30 = 30	C = CR 503 D = CR 570 E = EPR K = KR 4079 L = KR 8201 V = Viton* T = PFA/Viton* X = No O-Ring	SC = 226 O-Ring/Flat SF = 226 O-Ring/Fin TC = 222 O-Ring/Flat TF = 222 O-Ring/Fin BC = 015 O-Ring/Flat (4 in only) DC = 116 O-Ring/Flat (4 in only)	W = Prewetted With Ozonated UHP Water

Process Filtration Division

\* A trademark of E. I. du Pont de Nemours & Co.

\*\* Consult factory for gas flow data.

**LENNTECH**

info@lennotech.com Tel. +31-152-610-900  
www.lennotech.com Fax. +31-152-616-289

