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## Micro-Klean RW Filter Cartridges Advanced cartridge filter technology for optimum RO membrane system protection

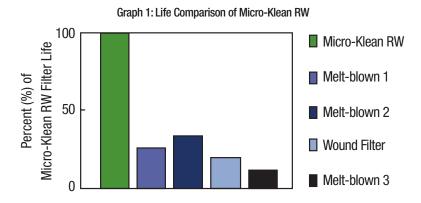
3M Purification has developed a line of filter cartridges, the Micro-Klean RW Series, formerly known as PolyKlean RW, specifically designed for greater protection of RO membrane systems.

Micro-Klean RW Series cartridges, manufactured using 3M Purification's rigid extrusion bonded technology, are all-polypropylene depth filters offering the following premium features:

- consistent particle removal efficiencies throughout the filter's life,
- · increased surface area for extended filter life and
- low initial pressure drop for enhanced flow.

# Superior contaminant holding capacity = longer service life = fewer filter change-outs

3M Purification's manufacturing process allows grooves to be machined into the upstream filter surface, without tearing or melting the filter structure, providing for more than double the effective surface area than non-grooved filters. Also, unlike soft melt-blown and string-wound filters that require core support, the Micro-Klean RW filter is self-supporting. The increase in surface area prevents premature blinding of the outer surface by large particles and promotes fuller utilisation of the depth matrix, resulting in significantly longer life than competitive filters (see graph 1).



### Consistent particle removal efficiency = improved RO membrane protection The rigid Micro-Klean RW structure resists deformation, filter by-pass, compression

and particle unloading. This allows Micro-Klean RW filters to achieve excellent filtration efficiency up to a differential pressure of 2.4 bar while other "flexible" competitive melt blown and string wound filters exhibit significant drops in removal efficiency at much lower differential pressures ( $\leq 0.68$  bar).

Lower initial differential pressure = smaller filter housing requirements
The unique design and construction of the Micro-Klean RW filter results in
significantly lower pressure drop when compared to competitive filters. For a given
differential pressure, Micro-Klean RW filters yield flows up to ten times that of
competitive melt blown and string wound filters. When sizing a system for a given
process flow rate, this translates into lower capital investment for filter housings and
fewer cartridges to purchase.



### **Features and Benefits**

#### Rigid depth filter construction

- Reduced possibility of filter unloading at higher differential pressures
- Improved protection of downstream RO membranes

#### Enhanced contaminant holding capacity

- Fewer filter change-outs
- Reduced manpower requirements

#### Coreless filter structure

Ease of disposal via incineration or shredding

#### All polypropylene construction

 Approved for use in potable water applications (ANSI/NSF Standard 61 certified)

#### 2.5" outer diameter specification

Fits through mid-plates used in large horizontal filter housings





#### Specifically for use in pre-RO Systems

Micro-Klean RW cartridges are specifically designed for use in large industrial filter housings typically used for pre-treatment before RO membrane systems. The outer diameter specification of 2.5" ensures that the filters will comfortably fit through support mid plates frequently used in large horizontal housings. Micro-Klean RW cartridges are available in double open end (DOE) and single open end (SOE) configurations. The SOE configurations include plastic flat end cap and integral plastic spring cap versions for effective sealing of the cartridges in the housings.

Micro-Klean RW filter cartridges are certified to ANSI/NSF Standard 61 making their use acceptable for use in potable water systems.



This Micro-Klean RW Series filter is tested and certified by WQA against NSF/ANSI Standard 61. For Material Requirements Only.

Table 1: Micro-Klean RW Filter Specifications					
Construction					
Filter Media, End Connector	Polypropylene				
Gaskets & O-ring Options	Nitrile				
Operating Conditions					
Maximum Operating Temperature	80 °C				
Maximum Differential Pressure	1.0 bar at 80 °C - 1.7 bar at 60 °C - 4.1 bar at 20 °C				
Recommended Change-out Differential Pressure	2.4 bar at 20 °C				
Cartridge Dimensions					
Inside Diameter (nominal)	28 mm				
Outside Diameter (nominal)	64 mm				
Length (nominal) - see ordering guide	30" - 40" (762 - 1016 mm)				
Regulatory					
Materials used in the manufacture of Micro-Klean RW filters meet the requirements of USFDA 21 CFR for food and beverage contact.					
Micro-Klean RW filters have been certified to ANSI/NSF Standard 61.					

## Micro-Klean RW Filter Cartridge Ordering Guide

Cartridge Type Leng	th Grade	Material	Surface	Packaging	Ring Support	End Modification
<b>RW</b> - Micro-Klean RW <b>30</b> - 3 <b>40</b> - 4		17 - Polypropylene	G - Grooved	2 - Bulk	0 - None	NN - None FD - 222 O-ring (Nitrile) & Flat Cap 1D - 222 O-Ring (Nitrile) & Spring Cap RN - Spring Cap

Note: Micro-Klean RW is new name for PolyKlean RW.

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