

# Inline Pumps LR/LMR & LRZ/LMZ, LER & LEZ







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### **Technical Data**

#### Performance:

- o Capacity up to
- o Head up to o Speed up to
- 350m<sup>3</sup>/h (1540USgpm) 85m (280feet) 2950rpm

#### Pump sizes:

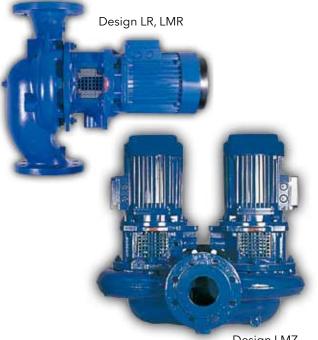
O DN 40 up to DN 150 (1 1/2" up to 6") discharge, sizes DN 200 up to DN 300 (8" up to 12"), refer to design LER / LEZ, see extension program

#### Temperature of pumped liquid:

o max. 140°C (284°F)

#### Casing pressure:

- O Design LR / LRZ: 16bar/120°C or 13bar/140°C O Design LMR/LMZ:
- 16bar/120°C or 13bar/140°C



#### Liquids:

Design LMZ

- o Clean and slightly contaminated fluids (without bigger solids)
- o Cold and hot water
- o Condensate
- Water-Glycol mixtures

#### **Applications:**

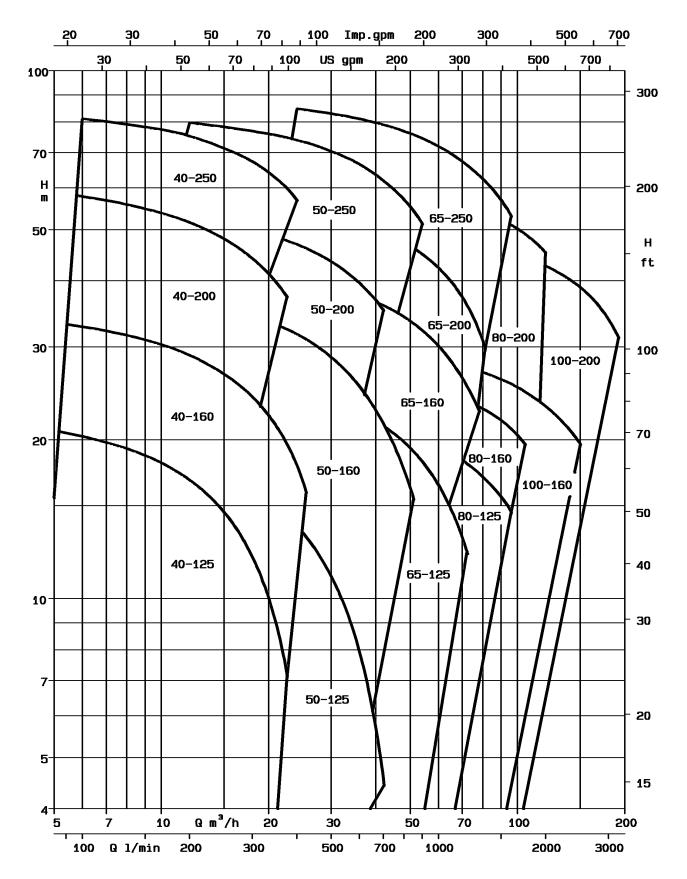
- o Water supply and water treatment
- o Cooling and hot water supply in industries and building services
- o Filter systems

C	Design	Code	Size	Impeller	Casing, Seal chamber	Wear rings	Motor adapter	Shaft
	LR LRZ	VN	40-125 up to	1.4404	0.6020	1.4402	0.6020	1.4401
			80-160					
		NN	80-200	0.6020		1)		
		SN	up to 100-250	CC 480 K				
	LMR LMZ	NN	DN 125 up to DN 150 2)	0.6025	0.6025	1)	0.6025	1.4021
		SN		CC 480 K				

#### Materials:

1) optional 0.6020 or 0.6025

#### Performance 2900rpm, Design LR



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50

70

100 Q 1/min 200

300

500

#### 50 70 100 Imp.gpm 200 500 700 1000 30 300 **5**0 100 US gpm 200 1000 1500 20 30 50 300 500 700 70 100 30 25 125-315 70 20н ft 50 H M 80-250 40-250 65-250 100-250 40 50-250 10-40-200 150 125 30 250 250 50-200 65-200 7-50-160 125 20 80-200 100 200 40-160 200 5 150-200 65-160 100-160 40-125 10 3-50-125 125-160 65-125 80-125 - 7 2 з Q m³/h 20 **30** 50 200 400 5 7 10 70 100 300

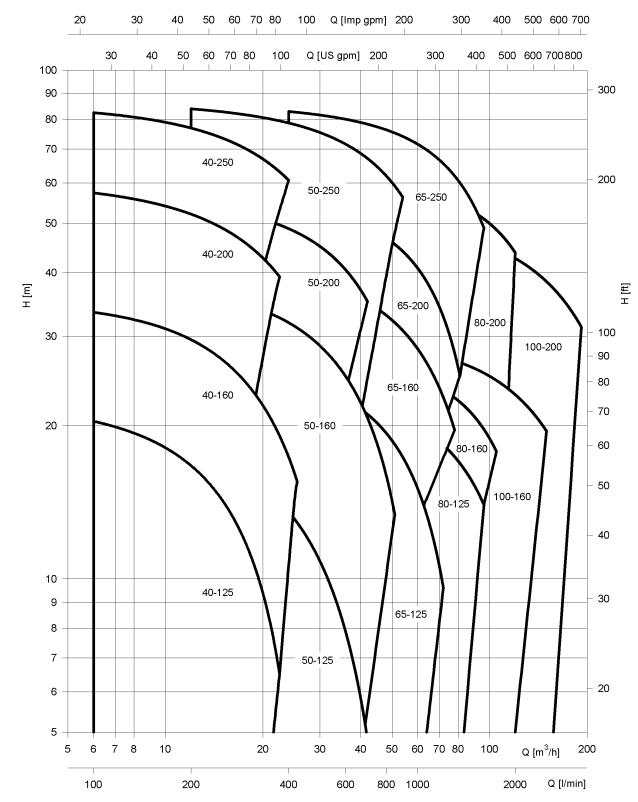
700 1000

2000

3000

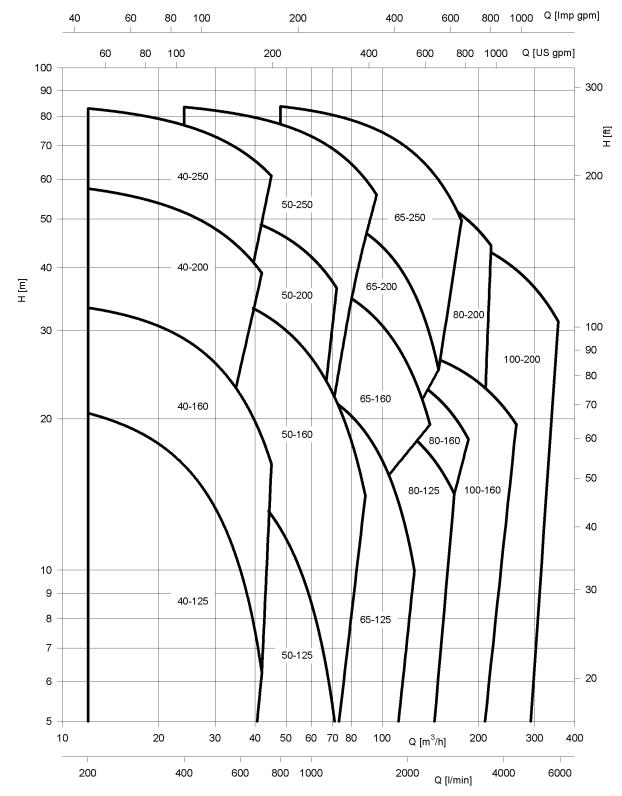
5000

#### Performance 1450rpm, Design LR / LMR

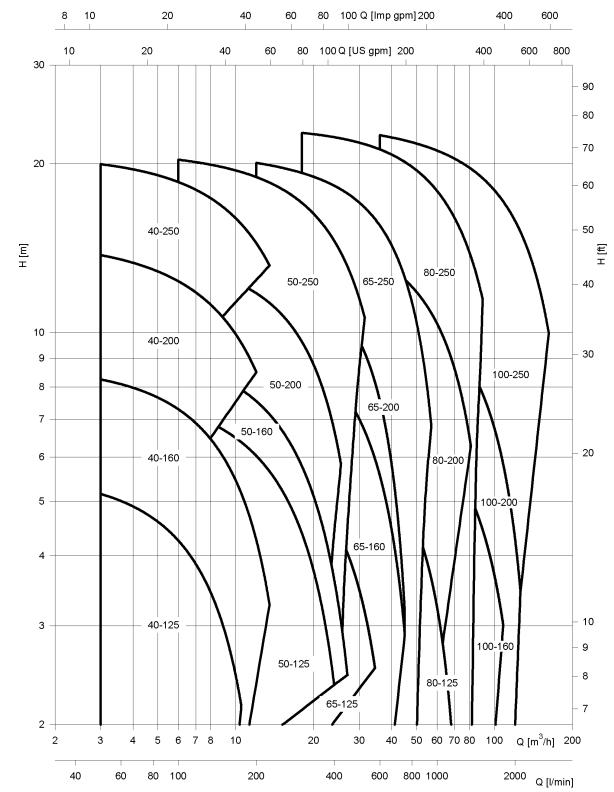


#### Performance 2900rpm, Design LRZ - Single operation

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#### Performance 2900rpm, Design LRZ - Parallel operation



#### Performance 1450rpm, Design LRZ - Single operation

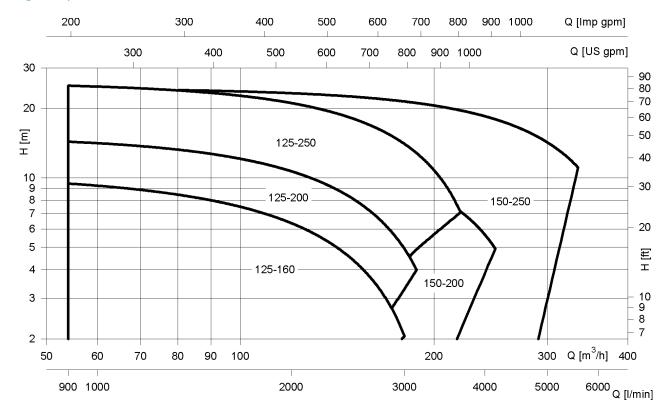
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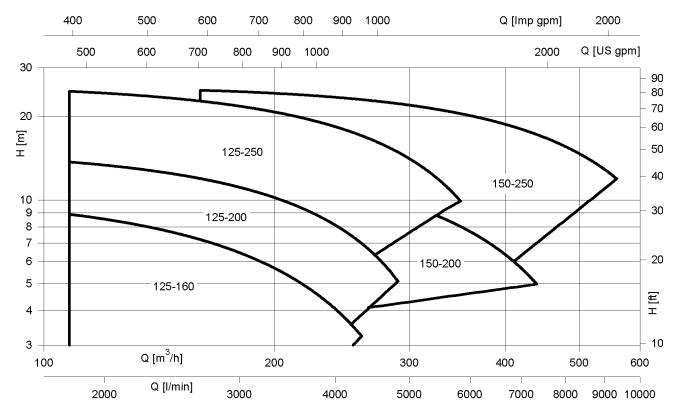
#### Performance 1450rpm, Design LRZ - Parallel operation

#### Performance 1450rpm, Design LMZ

#### Single operation

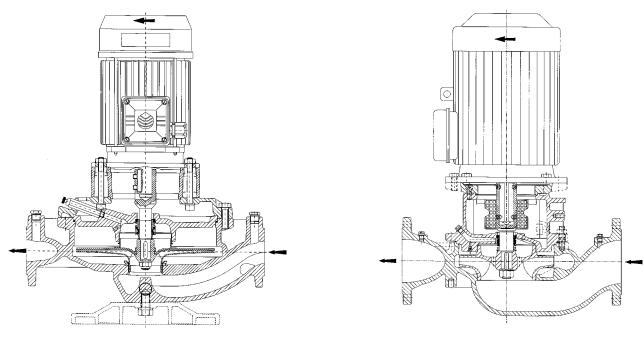


#### Parallel operation





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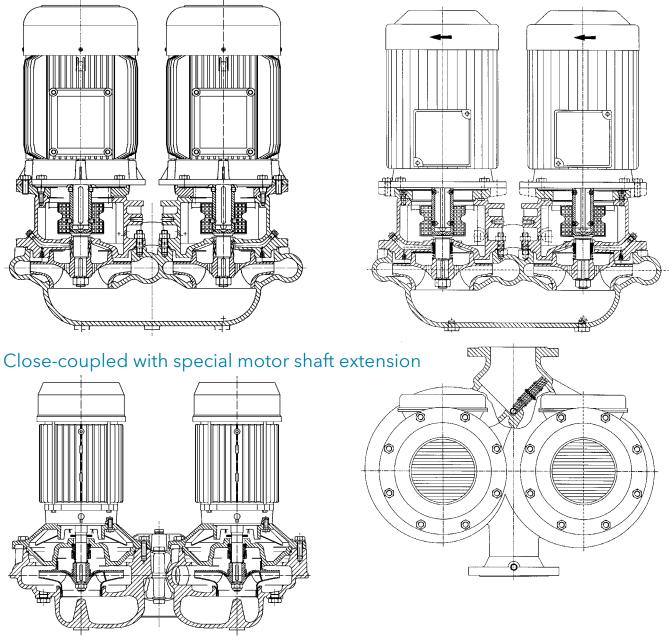
Design LR



#### Design features LR, LMR:

- Single stage volute casing pump in Inline design with direct mounted standard IEC Norm Motor.
- o Meeting the requirements according to ISO 9908
- High efficiency enclosed impeller. Sizes 40-125 up to 80-160 standard made of stainless steel 1.4404, stamped and laser welded. Sizes 80-200 up to 150-250 standard cast iron, optional bronze.
- o Casing in solid design. Suction and discharge Inline. Flanges DN 40 up to DN 150 standard PN 16.
- $\circ$  Seal chamber dimensioned according to EN 3096
- Large open conical seal chamber, selfventing with internal circulation for proper lubrication and cooling of the seal. Ribs in the seal chamber prevent the accumulation of air or gas in the area of the seal faces and reduce wear caused by solids in the fluid.
- Shaft sealing by means of single, unbalanced mechanical seal according to EN 12756, design U, version k (former DIN 24 960, l1k).
- Standard mechanical seal materials: Carbon Silicon Carbide (SiC) EPDM (BQ1EGG), optional elastomers in FPM (Viton<sup>®</sup>) (BQ1VGG). As option also available in SiC - SiC - FPM (Viton<sup>®</sup>) (Q1Q1VGG).
- o Solid motor adapter made of cast iron for direct connection to standard IEC Norm Motors, design B5/V1.
- Pump shaft designed as stub shaft and completely made of stainless steel for long lifetime, directly connected to the motor shaft.

#### With stub shaft and standard motor



Design LRZ

Design LMZ

#### Design features LRZ / LMZ:

- o Single stage volute casing pump in Inline twin design with direct mounted standard IEC Motor.
- $\sigma$   $\,$  Operation and stand-by pump in a one casing with integrated automatic reversing flap.
- o Identical drive unit for both pumps (impeller and motor) and also identical with the single Inline pump LMR.
- o Other features identical with series LMR.



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### **Extension Program**

#### Performance:

- o Capacity up to
- o Head up to
- o Speed up to
- 1000m<sup>3</sup>/h (4400USgpm) 80m (262feet) 2950rpm

### Pump Sizes:

O DN 100 up to DN 300 (4" up to 12") discharge

#### Temperature of pumped liquid:

o max. 150 °C (302 °F)

#### Casing pressure:

- o Design LER/LEZ: 10bar/120°C
- o Design LERS: 16bar/150°C

#### Liquids:

- Clean and slightly contaminated fluids (without bigger solids)
- o Cold and hot water
- o Condensate
- o Water-Glycol mixtures



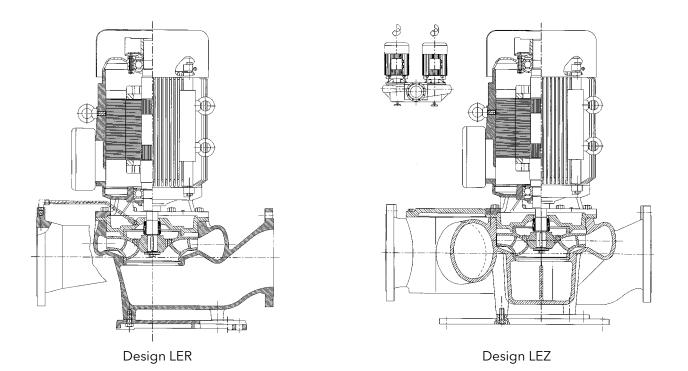
Design	Size	Code	Impeller	Casing, Seal Chamber	Wear rings	Motor adapter	Shaft
	DN 100 up to	NN	0.6020	0.6020	without	0.6020	1.4460
LER	DN 250	NL	0.6020	0.7040			
LERS	DN 300	LN	0.7040	0.6020			
		LL		0.7040			
	DN 125	NN	0.6020	0.6020			
LEZ	up to DN 250	NL		0.7040			





#### **Applications:**

- o Water supply and water treatment
- Cooling and hot water supply in industries and building services
- o Filter systems



### Design features LER / LEZ:

- o Single stage volute casing pump in Inline design with direct mounted motor with extended motor shaft.
- o Design LER Single Inline Pump
- Design LERZ Twin-Inline Pump. Operation and stand-by pump in one casing with integrated automatic reversing flap.
- o Meeting the requirements according to ISO 9908
- High efficiency enclosed impeller. Standard made of cast iron, optional bronze.
- o Casing in solid design. Flanges standard PN 10, optional for design LERS, PN 16.



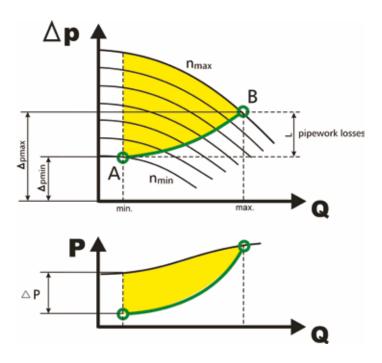
## Inline Pumps and HYDROVAR

#### HYDROVAR application example - Control along a system curve

In closed systems for heating or cooling applications most of pressure has to be built up to overcome high friction losses in the system.

By controlling the provided pressure of the pump along the system curve and the actual demand, energy savings up to 70% can be realized.

This system characteristic can be programmed in the HYDROVAR without requiring additional external flow measurement devices.



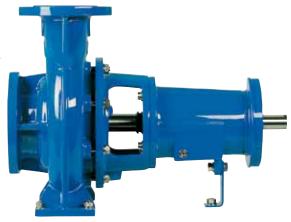
Instead of the costly differential pressure measurement the HYDROVAR can use 2 separate pressure sensors. The differential pressure for the control loop is internally calculated in the HYDROVAR.



## **Program Extension**

#### Volute Casing Pumps LN / L:

- $_{\rm O}$  Single stage volute casing pump according to EN 733 / ISO 9908
- o Sizes from DN 32 up to DN 150 (1 1/4" up to 6")
- o Capacities up to 600m<sup>3</sup>/h (2640USgpm)
- o Head up to 100m (328feet)



Design L

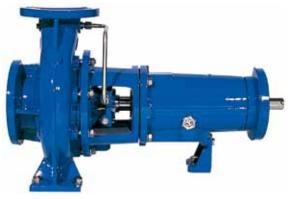
#### Blockpumps LMN / LM:

- Horizontal single stage blockpump with direct mounted IEC-Standard motor
- $\odot$  Sizes from DN 32 up to DN 150 (1 1/4" up to 6")
- o Capacities up to 500m<sup>3</sup>/h (660USgpm)
- o Head up to 95m (312feet)
- o Motor sizes up to 55kW (75hp)



#### Volute Casing Pumps LS:

- o Extension of the performance range of model LN/L
- o Horizontal design according to ISO 5199
- O Sizes from DN 125 up to DN 600 (5" up to 24")
- O Capacities up to 4600m<sup>3</sup>/h (20250USgpm)
- o Head up to 100m (328feet)



Design LS

### Xylem |'zīləm|

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a leading global water technology company.

We're 12,000 people unified in a common purpose: creating innovative solutions to meet our world's water needs. Developing new technologies that will improve the way water is used, conserved, and re-used in the future is central to our work. We move, treat, analyze, and return water to the environment, and we help people use water efficiently, in their homes, buildings, factories and farms. In more than 150 countries, we have strom, long-standing relationships with customers who know us for our powerful combination of leading product brands and applications expertise, backed by a legacy of innovation.



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