# LOFMEM<sup>™</sup> E Series

# Lenntech



# Pleated Polyethersulfone (PES) Membrane for Final Filtration of Ultrapure Water

"LOFMEM-E cartridges from Eaton are specifically engineered for ultrapure water filtration.They are inherently hydrophilic and contain no added surfactants or wetting agents." The LOFMEM-E cartridge represents the state of the art in ultrapure water filtration technology. The microelectronics-grade filters are inherently hydrophilic and contain no added surfactants or wetting agents. The polyethersulfone membrane offers superior flow characteristics, high contaminant capacity and consistent removal of submicron particles.

#### **Features and Benefits**

- Manufactured, flushed, tested and packaged in an ISO Class 7 cleanroom environment
- Filters are100% flushed with 18 MΩ-cm DI water and integrity tested.

- Resistivity rinse-up to 18 M Ω-cm and single digit ppb TOC levels in less than 30 minutes at 3 gpm per 10-inch element.
- Available in a variety of end cap/adapter configurations to fit all industry-standard housings.
- Pore size, lot and serial number are stamped on each filter element for identification and traceability.

### **Filter Specifications**

**Media** Asymmetric polyethersulfone membrane

Inner core, end caps, cage Polypropylene

Support layers Spunbond polypropylene

Gaskets/O-Rings Buna-N, EPDM, Silicone, Viton<sup>©</sup>, Teflon<sup>©</sup> encapsulated Viton O-Rings

**Micron ratings** 0.03 μm, 0.1 μm, 0.2 μm, 0.45 μm

### **Dimensions / Parameters**

Nominal lengths 9.75" 10", 20"', 30", 40" (24.7, 25.4, 50.8, 76.2, 101.6 cm)

**Outside diameter** 2.7" (6.9 cm)

Inside diameter 1.0" (2.54 cm)

Surface area 7.6 ft<sup>2</sup>. (0.72m<sup>2</sup>) per 10 inch element

Max. sustained operating temperature 180°F (82°C) at 20 psid (1.38 bar)

**Max. differential pressure** 60 psid @ 80°F (4.14bar @ 27°C) 30 psid @ 160°F (2.07 bar @ 71°C) 15 psid @ 203°F (1.03 bar @ 95°C)

Max. reverse differential pressure 40 psid @ 70°F (2.76 bar @ 21°C)

Recommended change-out pressure 35 psid (2.4 bar)



### **Performance Specifications**

#### **Hot DI Water**

Filter cartridge will withstand temperatures of 185°F (85°C) for up to 30 consecutive minutes.

## **Cleaning/Sanitization**

Compatible with most common chemical cleaning, sanitizing and sterilizing agents and with pH range from 1–14. Consult factory for specific compatibility information.

#### **Rinse-Up Volumes**

• Resistivity rinse-up to 18 MQ-cm: <30 minutes at a flow of 3 gpm per 10-inch element.

• Rinse-up to single digit ppb TOC in <120 minutes at a flow of 3 gpm per 10-inch element.

#### **Integrity Test Specifications**

Minimum Diffusive Air Flow (per 10-inch cartridge) values for LOFMEM-E filters wet with water:

0.03 µm:	≤ 50cc/min @ 45psig (3.1 bar)	
0.1 µm:	≤ 50cc/min @ 40psig (2.8 bar)	
0.2 µm:	≤ 35cc/min @ 30psig (2.1 bar)	
0.45 um:	≤ 35cc/min @ 20psig (1.4 bar)	

#### LOFMEM-E Flow Rate (70°F/21°C per 10" cartridge)





-20 Single Open End, Internal O-Ring

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