



DOWEX UPCORE Mono A-625

A Uniform Particle Size, Strong Base Anion Exchange Resin Specifically Designed for Layered Anion Beds in the UPCORE System

Product	Type	Matrix	Functional group
DOWEX* UPCORE* Mono A-625	Type 1 strong base anion	Styrene-DVB, gel	Quaternary amine

Guaranteed Sales Specifications		Cl ⁻ form
Total exchange capacity, min.	eq/l	1.3
	kgr/ft ³ as CaCO ₃	28.4
Water content	%	47 - 54
Bead size distribution†	Mean particle size	670 ± 50
	Uniformity coefficient, max.	1.1
	>850µ, max.	5
	<300µ, max.	0.5
Whole uncracked beads, min.	%	95

Typical Physical and Chemical Properties		Cl ⁻ form
Total swelling (Cl ⁻ → OH ⁻)	%	20
Particle density	g/ml	1.09
Shipping weight	g/l	690
	lbs/ft ³	43

Recommended Operating Conditions	
Maximum operating temperature:	
OH ⁻ form	60°C (140°F)
Cl ⁻ form	100°C (212°F)
pH range	0-14
Bed depth, min.	800 mm (2.6 ft)
Pressure drop design, max.	1.5 bar (22 psi)
Pressure drop, max.	2.5 bar (37 psi)
Flow rates:	
Service/fast rinse	5-60 m/h (2-24 gpm/ft ²)
Regeneration/displacement rinse	4-10 m/h (1.6-4 gpm/ft ²)
Total rinse requirement	2-4 Bed volumes
Regenerant	2-5% NaOH
Organic loading, max.	3 g KMnO ₄ /l resin

†For additional particle size information, please refer to the Particle Size Distribution Cross Reference Chart (Form No. 177-01775/CH 171-476-E).

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Typical properties and applications:

DOWEX* UPCORE* Mono A-625 strong base anion resin is a uniform particle size, gellular, type I anion resin designed for use in the UPCORE counter-current regeneration packed bed system. The particle size is specially selected to maintain excellent separation in layered beds when used with DOWEX UPCORE Mono WB-500 weak base anion resin.

The absence of large beads in DOWEX UPCORE Mono A-625 resins results in high operating capacity and good resistance to silica fouling.

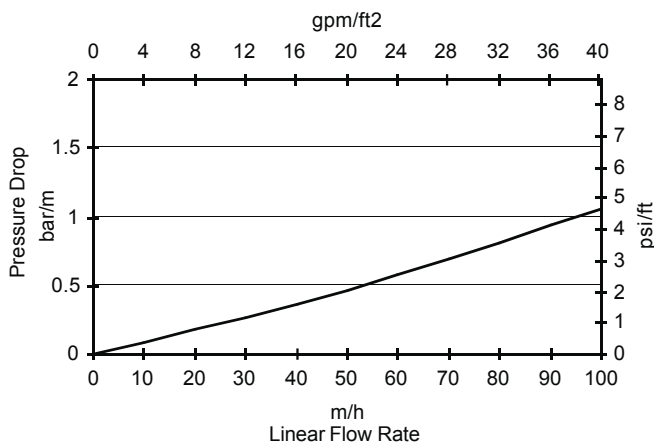
DOWEX UPCORE Mono A-625 resin has an excellent resistance to mechanical and osmotic stress which helps minimize resin attrition.

Packaging

25 liter bags or 5 cubic feet fiber drums.

Figure 1. Pressure Drop Data

Temperature = 20° C (68° F)



For other temperatures use:

$$P_T = P_{20^\circ\text{C}} / (0.026 T_{\text{C}} + 0.48), \text{ where } P \equiv \text{bar/m}$$

$$P_T = P_{68^\circ\text{F}} / (0.014 T_{\text{F}} + 0.05), \text{ where } P \equiv \text{psi/ft}$$

Warning: Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

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