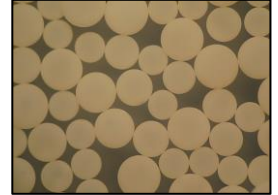


**AMBERLITE™ HPR8300 H Ion Exchange Resin**

Acrylic, Macroporous, Weak Acid Cation Exchange Resin for Industrial Demineralization, Softening, and Dealkalization Applications

Description

AMBERLITE™ HPR8300 H Ion Exchange Resin is a high-quality resin for use in industrial demineralization and softening applications when high performance and cost-effective operation is required. The exceptionally high total capacity and the particle size of the resin help yield excellent operating capacity and rinse characteristics, while reducing chemical regenerant and water usage.



When AMBERLITE HPR8300 H is operated in the Na-form, it will remove total hardness even in high salinity waters. When operated in the H-form, it will remove only the hardness associated with alkalinity—a weak acid cation resin operated in the H-form is well-suited for use with strong acid cation resins to improve overall efficiency and throughput of a demineralization system by reducing the hardness exposure on the strong acid cation resin.

In Na-form softening operation, AMBERLITE HPR8300 H enables improved operating capacity for total hardness versus other weak acid cation resins currently available, which allows more competitive vessel design or extended production capacity when installed in existing systems.

In dealkalization, AMBERLITE HPR8300 H has demonstrated improved operating capacity versus other weak acid cation resins currently available, which allows users to simultaneously minimize operating costs and environmental impacts while also preserving precious raw water resources under the right conditions.

In reverse osmosis pretreatment, AMBERLITE HPR8300 H can protect the membrane from hardness scaling, which can improve system recovery and operational reliability and can eliminate the use of chemicals such as antiscalants or acids for RO feedwater pH control. The resin's ability to soften high-salinity feedwaters enables the RO to reliably operate under extremely variable and/or harsh conditions, such as with wastewater reuse or minimal liquid discharge.

AMBERLITE HPR8300 H is compatible with all system designs and bed configurations. In layered beds, AMBERLITE HPR8300 H should be paired with gel AMBERLITE™ HPR1300 H Ion Exchange Resin for the highest operating capacity and for more challenging circumstances, AMBERLITE™ HPR2800 H Ion Exchange Resin would be the preferred option.

Applications

- Demineralization, ideally when treating water with:
 - High oxidant level (among WAC resins)
 - Total hardness to alkalinity ratio > 0.8
- Industrial softening
- High-salinity softening (operated in the Na-form)
- Dealkalization
- Reverse osmosis pretreatment

System Designs

Compatible with all system technologies and bed configurations:

- Co-current
- Counter-current / Hold-down
- Layered beds
- Packed beds

Historical Reference

AMBERLITE™ HPR8300 H Ion Exchange Resin has previously been sold as DOWEX MARATHON™ 8300 Ion Exchange Resin.

Typical Physical and Chemical Properties**

Physical Properties	
Copolymer	Crosslinked acrylic
Matrix	Macroporous
Type	Weak acid cation
Functional Group	Carboxylic acid
Physical Form	Off-white, opaque, spherical beads
Chemical Properties	
Ionic Form as Shipped	H ⁺
Total Exchange Capacity	≥ 4.7 eq/L (H ⁺ form)
Water Retention Capacity	40.0 – 50.0% (H ⁺ form)
Particle Size	
Particle Diameter §	470 – 600 µm
Uniformity Coefficient	≤ 1.4
< 300 µm	≤ 0.1%
Stability	
Whole Uncracked Beads	≥ 95%
Swelling	H ⁺ → Na ⁺ : 60%
Density	
Particle Density	1.21 g/mL
Shipping Weight	785 g/L

§ For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 177-01775).

Suggested Operating Conditions**

Temperature Range	
H ⁺ form	5 – 120°C (41 – 248°F)
Na ⁺ form	5 – 120°C (41 – 248°F)
pH Range	
Service Cycle	6 – 14
Stable	0 – 14

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for [separate beds](#) (Form No. 177-03729) in water treatment, please refer to our Tech Fact.

Hydraulic Characteristics

Estimated bed expansion of AMBERLITE™ HPR8300 H Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AMBERLITE HPR8300 H as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water and a well-classified bed.

Figure 1: Backwash Expansion

Temperature = 10 – 60°C (50 – 140°F)

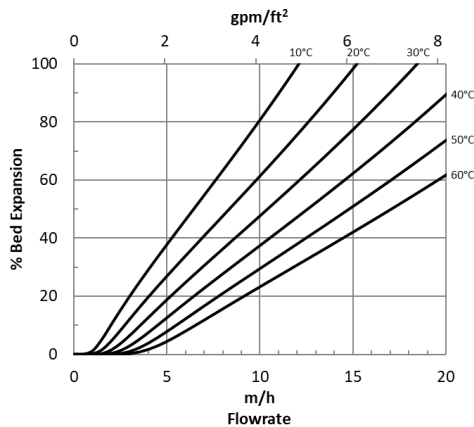
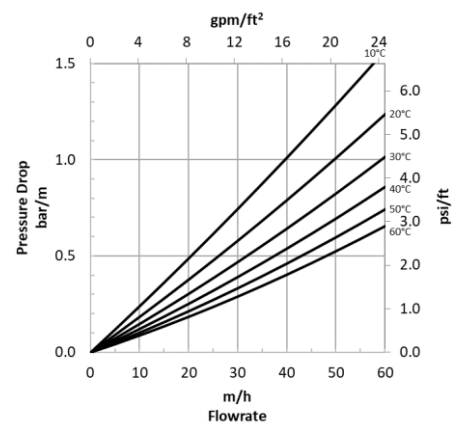


Figure 2: Pressure Drop

Temperature = 10 – 60°C (50 – 140°F)



Product Stewardship

Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

Dow strongly encourages its customers to review both their manufacturing processes and their applications of Dow products from the standpoint of human health and environmental quality to ensure that Dow products are not used in ways for which they are not intended or tested. Dow personnel are available to answer your questions and to provide reasonable technical support. Dow product literature, including safety data sheets, should be consulted prior to use of Dow products. Current safety data sheets are available from Dow.

LENNTECH

info@lennotech.com Tel. +31-152-610-900
www.lennotech.com Fax. +31-152-616-289

WARNING: Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

NOTICE: No freedom from infringement of any patent owned by Dow or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other government enactments. The product shown in this literature may not be available for sale and/or available in all geographies where Dow is represented. The claims made may not have been approved for use in all countries. Dow assumes no obligation or liability for the information in this document. References to "Dow" or the "Company" mean the Dow legal entity selling the products to Customer unless otherwise expressly noted. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

"All information set forth herein is for informational purposes only. This information is general information and may differ from that based on actual conditions. Please note that physical properties may vary depending on certain conditions and while operating conditions stated in this document are intended to lengthen product lifespan and/or improve product performance, it will ultimately depend on actual circumstances and is in no event a guarantee of achieving any specific results. Nothing in this document should be treated as a warranty by Dow.

