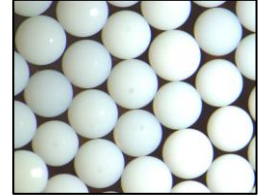


**AMBERLITE™ IRN9725 OH Ion Exchange Resin**

Nuclear-grade, Uniform Particle Size, Macroporous, Strong Base Anion Exchange Resin for Water Treatment Applications in the Nuclear Power Industry

Description

AMBERLITE™ IRN9725 OH Ion Exchange Resin is designed specifically for use in nuclear loops where highest resin purity and stability are required, and where the "as supplied" resin must have a minimum of ionic and non-ionic contamination. These high standards of resin purity enable plants to achieve reliable and safe production whilst reducing the need for equipment maintenance and minimizing the impact of unscheduled outages.



AMBERLITE IRN9725 OH has a high capacity to remove radioactive colloidal material, especially ^{110m}Ag and antimony, in all nuclear applications. It can operate in short beds at high linear velocity due to the fast kinetics enabled by its macroporous pore structure. Therefore, it is often used as an overlay above a mixed bed or a cation resin.

The uniform particle size and the absence of fine resin beads result in a lower pressure drop and better kinetics compared to conventional resins.

Applications

- Primary water treatment:
 - Primary coolant purification
 - Treatment of primary coolant blowdown
 - Pre-outage clean-up
- Fuel pool:
 - Purification in single bed VVER systems

Purity

AMBERLITE™ IRN Ion Exchange Resins are manufactured as nuclear-grade using specific procedures throughout the manufacturing process to keep the inorganic impurities at the lowest possible level. Special treatment procedures are also utilized to remove traces of soluble organic compounds to meet the rigorous demands of the nuclear industry. These high standards of resin purity will help keep nuclear systems free of contaminants and deposits, and prevent increases in radioactivity levels due to activation of impurities in the reactor core. IRN resins are recommended in both non-regenerable and regenerable single bed or mixed bed applications where reliable production of the highest quality water is required and where the "as supplied" resin must have an absolute minimum of ionic and non-ionic contamination.

Historical Reference

AMBERLITE™ IRN9725 OH Ion Exchange Resin has previously been sold as DOWEX MONOSPHERE™ MP-725A (OH) Ion Exchange Resin.

Typical Physical and Chemical Properties**

Physical Properties	
Copolymer	Styrene-divinylbenzene
Matrix	Macroporous
Type	Strong base anion
Functional Group	Trimethylammonium
Physical Form	White, opaque, spherical beads
Chemical Properties	
Ionic Form as Shipped	OH ⁻
Total Exchange Capacity	≥ 0.80 eq/L (OH ⁻ form)
Water Retention Capacity	65.0 – 75.0% (OH ⁻ form)
Ionic Conversion	
OH ⁻	≥ 95%
CO ₃ ²⁻	≤ 5.0%
Cl ⁻	≤ 0.15%
SO ₄ ²⁻	≤ 0.10%
Particle Size	
Particle Diameter §	690 ± 50 μm
Uniformity Coefficient	≤ 1.10
< 300 μm	≤ 0.2%
> 850 μm	≤ 5.0%
Purity	
Metals, dry basis:	
Na	≤ 25 mg/kg
K	≤ 40 mg/kg
Fe	≤ 50 mg/kg
Cu	≤ 30 mg/kg
Ca	≤ 10 mg/kg
Mg	≤ 10 mg/kg
Al	≤ 50 mg/kg
Hg	≤ 20 mg/kg
Heavy Metals (as Pb)	≤ 10 mg/kg
Other, dry basis:	
SiO ₂	≤ 100 mg/kg
Stability	
Whole Uncracked Beads	≥ 95%
Density	
Shipping Weight	625 g/L

§ For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 177-01775).

Suggested Operating Conditions**

Temperature Range (OH ⁻ form) †	5 – 100°C (41 – 212°F)
pH Range (Stable)	0 – 14

† Operating at elevated temperatures, for example above 60 – 70°C (140 – 158°F), may impact the purity of the loop and resin life. Contact our technical representative for details.

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for [mixed beds](#) (Form No. 177-03705) or [separate beds](#) (Form No. 177-03729) in water treatment, please refer to our Tech Facts.

Hydraulic Characteristics

Estimated bed expansion of AMBERLITE™ IRN9725 OH Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AMBERLITE IRN9725 OH as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water.

Figure 1: Backwash Expansion

Temperature = 10 – 60°C (50 – 140°F)

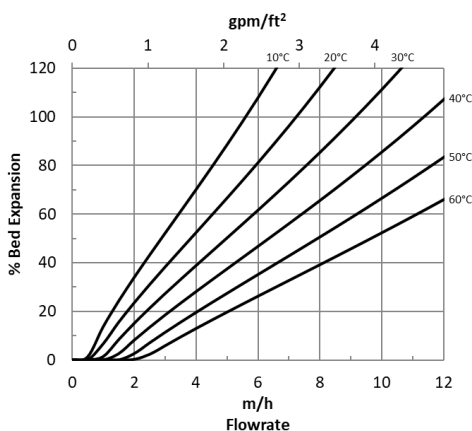
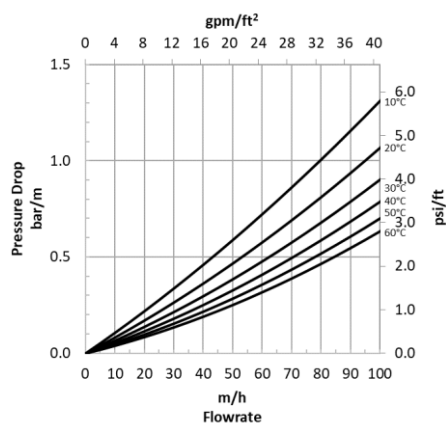


Figure 2: Pressure Drop

Temperature = 10 – 60°C (50 – 140°F)



Product Stewardship

Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

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LENNTECH

info@lennotech.com Tel. +31-152-610-900

www.lennotech.com Fax. +31-152-616-289

WARNING: Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

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