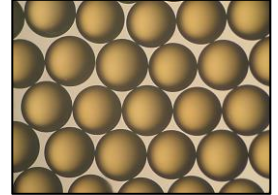


**AMBERLITE™ IRN77 H Ion Exchange Resin**

Nuclear-grade, Uniform Particle Size, Gel, Strong Acid Cation Exchange Resin for Water Treatment Applications in the Nuclear Power Industry

**Description**

AMBERLITE™ IRN77 H Ion Exchange Resin is designed specifically for use in nuclear loops where highest resin purity and stability are required, and where the "as supplied" resin must have a minimum of ionic and non-ionic contamination. These high standards of resin purity enable plants to achieve reliable and safe production whilst reducing the need for equipment maintenance and minimizing the impact of unscheduled outages.



AMBERLITE IRN77 H is a high capacity, 8% DVB cation resin used to remove cations for purification and pH control in primary water treatment. It contains a minimum of 99% of its exchange sites in the hydrogen form. The uniform particle size and the absence of fine resin beads results in a lower pressure drop compared to conventional resins.

**Applications**

- Primary water treatment:
  - Primary coolant purification
  - Treatment of primary coolant blowdown
  - Control of reactor coolant chemistry by removing excess <sup>7</sup>Li, potassium, or ammonium
- Fuel pool purification in single bed VVER systems
- Rad waste treatment and decontamination:
  - Removal of radioactive cations such as <sup>137</sup>Cs and cobalt isotopes
- PWR steam generation blowdown (APG)

**Purity**

AMBERLITE™ IRN Ion Exchange Resins are manufactured as nuclear-grade using specific procedures throughout the manufacturing process to keep the inorganic impurities at the lowest possible level. Special treatment procedures are also utilized to remove traces of soluble organic compounds to meet the rigorous demands of the nuclear industry. These high standards of resin purity will help keep nuclear systems free of contaminants and deposits, and prevent increases in radioactivity levels due to activation of impurities in the reactor core. IRN resins are recommended in both non-regenerable and regenerable single bed or mixed bed applications where reliable production of the highest quality water is required and where the "as supplied" resin must have an absolute minimum of ionic and non-ionic contamination.

**Historical Reference**

AMBERLITE™ IRN77 H Ion Exchange Resin has previously been sold as AMBERLITE™ IRN77 Ion Exchange Resin.

## Typical Physical and Chemical Properties\*\*

<b>Physical Properties</b>	
Copolymer	Styrene-divinylbenzene
Matrix	Gel
Type	Strong acid cation
Functional Group	Sulfonic acid
Physical Form	Amber, translucent, spherical beads
<b>Chemical Properties</b>	
Ionic Form as Shipped	H <sup>+</sup>
Total Exchange Capacity	≥ 1.90 eq/L (H <sup>+</sup> form)
Water Retention Capacity	49.0 – 55.0% (H <sup>+</sup> form)
Ionic Conversion	
H <sup>+</sup>	≥ 99%
<b>Particle Size</b>	
Particle Diameter §	650 ± 50 µm
Uniformity Coefficient	≤ 1.20
< 300 µm	≤ 0.2%
< 425 µm	≤ 5.0%
> 1180 µm	≤ 2.0%
<b>Purity</b>	
Metals, dry basis:	
Na	≤ 20 mg/kg
K	≤ 20 mg/kg
Fe	≤ 20 mg/kg
Cu	≤ 5 mg/kg
Co	≤ 5 mg/kg
Ca	≤ 10 mg/kg
Mg	≤ 10 mg/kg
Al	≤ 10 mg/kg
Hg	≤ 20 mg/kg
Heavy Metals (as Pb)	≤ 10 mg/kg
<b>Stability</b>	
Whole Uncracked Beads	≥ 95%
Friability:	
Average	≥ 400 g/bead
> 200 g/bead	≥ 95%
Solubility in Water	≤ 0.10%
<b>Density</b>	
Shipping Weight	800 g/L

§ For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 177-01775).

## Suggested Operating Conditions\*\*

Temperature Range (H <sup>+</sup> form)	5 – 150°C (41 – 302°F)
pH Range (Stable)	0 – 14

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for [mixed beds](#) (Form No. 177-03705) or [separate beds](#) (Form No. 177-03729) in water treatment, please refer to our Tech Facts.

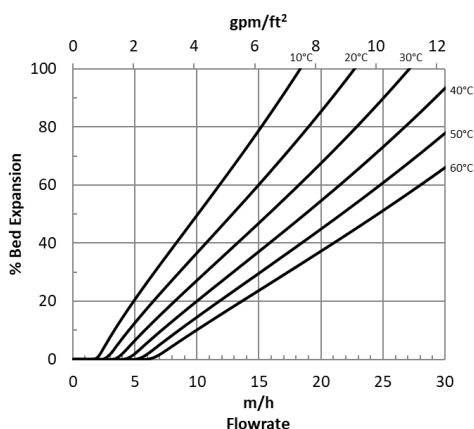
## Hydraulic Characteristics

Estimated bed expansion of AMBERLITE™ IRN77 H Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AMBERLITE IRN77 H as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water.

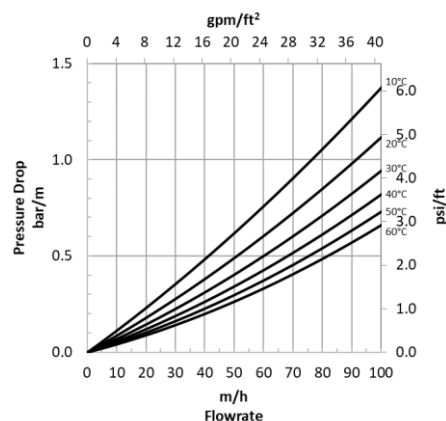
**Figure 1: Backwash Expansion**

Temperature = 10 – 60°C (50 – 140°F)



**Figure 2: Pressure Drop**

Temperature = 10 – 60°C (50 – 140°F)



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Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

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**WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

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