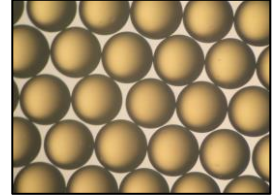


**AMBERLITE™ HPR650 H Ion Exchange Resin**

Uniform Particle Size, Gel, Strong Acid Cation Exchange Resin for Condensate Polishing and Mixed Bed Demineralization Applications for the Power Industry

Description

AMBERLITE™ HPR650 H Ion Exchange Resin is a premium-quality, high-capacity resin with uniform particle size designed specifically for use in nuclear condensate polishing mixed beds when highest resin purity and water quality are required.



This resin provides outstanding mechanical strength and very good oxidative stability. It is ideally suited to the high flowrate demands of condensate polishing applications. The bead size uniformity and dark color is tailored to complement the smaller, less dense, anionic, gel AMBERLITE™ HPR550 OH Ion Exchange Resin. The color distinction between this pair of resins allows easy visual confirmation of separation following backwash. Together, these resins offer exceptional separation in mixed beds, which combined with excellent water quality and resin purity, has made them known throughout the industry as a premium mixed bed pairing.

In systems where exceptional resistance to surface fouling is required, macroporous AMBERLITE™ HPR9000 OH Ion Exchange Resin is the recommended pairing.

Resin Pairings

Recommended pairing:

- AMBERLITE™ HPR550 OH Ion Exchange Resin (gel)
- AMBERLITE™ HPR9000 OH Ion Exchange Resin (macroporous)

Additional options:

- AMBERLITE™ HPR550 Cl Ion Exchange Resin (gel)
- AMBERLITE™ HPR9000 SO₄ Ion Exchange Resin (macroporous)

Applications

- Mixed bed condensate polishing in PWR nuclear power plants
- Mixed bed condensate polishing in fossil power plants
- Mixed bed polishing in industrial demineralization

Historical Reference

AMBERLITE™ HPR650 H Ion Exchange Resin has previously been sold as DOWEX MONOSPHERE™ 650C (H) Ion Exchange Resin.

Typical Physical and Chemical Properties**

Physical Properties	
Copolymer	Styrene-divinylbenzene
Matrix	Gel
Type	Strong acid cation
Functional Group	Sulfonic acid
Physical Form	Dark amber, translucent, spherical beads
Chemical Properties	
Ionic Form as Shipped	H ⁺
Total Exchange Capacity	≥ 2.0 eq/L (H ⁺ form)
Water Retention Capacity	46.0 – 52.0% (H ⁺ form)
Ionic Conversion	
H ⁺	≥ 99%
Particle Size	
Particle Diameter §	650 ± 50 µm
Uniformity Coefficient	≤ 1.10
< 300 µm	≤ 0.5%
> 850 µm	≤ 5.0%
Purity	
Metals, dry basis:	
Na	≤ 50 mg/kg
Fe	≤ 50 mg/kg
Cu	≤ 10 mg/kg
Al	≤ 50 mg/kg
Heavy Metals (as Pb)	≤ 10 mg/kg
Stability	
Whole Uncracked Beads	≥ 95%
Friability:	
Average	≥ 500 g/bead
> 200 g/bead	≥ 95%
Swelling	Na ⁺ → H ⁺ : 7%
Density	
Particle Density	1.22 g/mL
Shipping Weight	785 g/L

§ For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 177-01775).

Suggested Operating Conditions**

Temperature Range (H ⁺ form)	5 – 150°C (41 – 302°F)
pH Range (Stable)	0 – 14

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for [mixed beds](#) (Form No. 177-03705) or [separate beds](#) (Form No. 177-03729) in water treatment, please refer to our Tech Facts.

Hydraulic Characteristics

Estimated bed expansion of AMBERLITE™ HPR650 H Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AMBERLITE HPR650 H as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water.

Figure 1: Backwash Expansion

Temperature = 10 – 60°C (50 – 140°F)

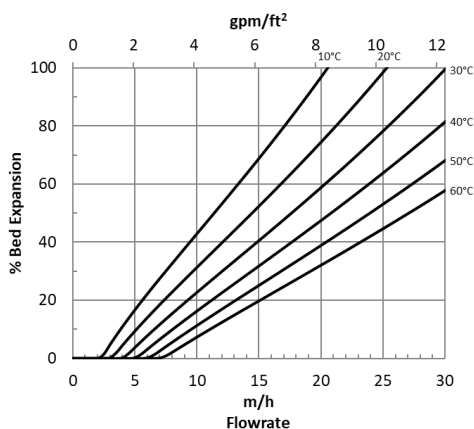
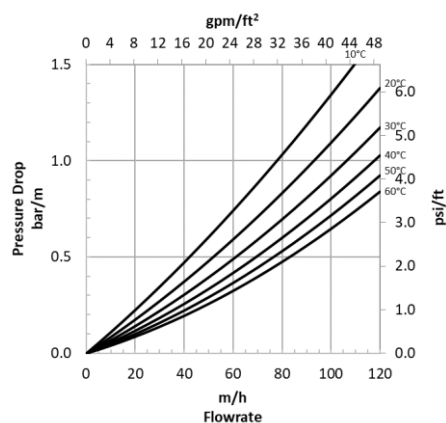


Figure 2: Pressure Drop

Temperature = 10 – 60°C (50 – 140°F)



Product Stewardship

Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

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LENNTECH

info@lennotech.com Tel. +31-152-610-900

www.lennotech.com Fax. +31-152-616-289

WARNING: Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

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