



**RATING:**

DESIGN PRESSURE.....150 PSIG at 190°F  
(1.0 MPa at 88°C)  
MIN. OPERATING TEMP.....20°F  
(-7°C)  
FACTORY TEST PRESSURE..... CE / ASME  
225 PSIG / 165 PSIG  
(1.6 MPa) (1.13 MPa)  
QUALIFICATION PRESSURE .....900 PSI  
(6.2 MPa)

**INTENDED USE:**

The CodeLine 80H15 Fiberglass RO Pressure Vessel is designed for continuous, long term use as housing for reverse osmosis membrane elements to desalt typical brackish waters at pressures up to 150 psi. Any make of eight-inch nominal diameter spiral-wound element is easily accommodated; the appropriate interfacing hardware for the element specified is furnished with the vessel.

The CodeLine 80H15 is designed in accordance with the engineering standards of the Boiler and Pressure Vessel Code of the American Society of Mechanical Engineers (ASME) Code. At small additional cost vessels can be inspected during construction by an ASME Authorized Inspector and ASME Code stamped.

The CodeLine 80H15 must be installed, operated and maintained in accordance with the listed precautions and good industrial practice to assure safe operation over a long service life.

The high performance Filament wound FRP shell must be allowed to expand under pressure; undue restraint at support points or piping connections can cause leaks to develop in the shell. This side-ported vessel requires special precautions in mounting and connection to piping so that the vessel will not be subjected to excessive stress due to bending moments acting at the side openings in the fiberglass shell. The end closure, incorporating close fitting, interlocking metal components, must be kept dry and free of corrosion; deterioration can lead to catastrophic mechanical failure of the head.

Pentair Water will assist the purchaser in determining the suitability of this standard vessel for their specific operating conditions. The final determination however, including evaluation of the standard material of construction for compatibility with the specific corrosive environment, shall be the responsibility of the purchaser. Alternate materials with enhanced corrosion resistance are available on special order.

Specifications are subject to change without notice.

**PRECAUTIONS:**

- DO...read, understand and follow all instructions; failure to take every precaution will void warranty and may result in vessel failure
- DO...mount the shell on horizontal members at span "S" using compliant vessel supports furnished; Shim saddles if required. Tighten hold down straps just snug
- DO...align and center side ports with the manifold header. Correct, causes of misalignment in a row of vessels connected to the same header
- DO...use flexible type grooved-end pipe couplings, Victaulic® Style 77 or equal, at side ports; allow full, 0.125 inch gap between port and piping, and position piping to maximize flexibility of connection.
- DO...provide flexibility in, and support for piping manifolds so that vessel can grow in length under pressure without undue restraint; provide additional flexible joints in large pipes leading to manifold header.
- DO...provide overpressure protection for vessel set at not more than 105% of design pressure
- DO...inspect end closures regularly; replace components that have deteriorated and correct causes of corrosion
- DO... Lubricate seals sparingly, using nonpetroleum Based lubricants, i.e. Parker Super O-lube®, Glycerin or suitable silicone based lubricants.
- DO NOT...work on any component until first verifying that pressure is relieved from vessel
- DO NOT...make rigid piping connections to ports or clamp vessel in any way that resists growth of fiberglass shell under pressure;  
\*\*\*ΔDIA = 0.015 in. (0.4mm) and  
\*\*\*ΔL = 0.2 in. (6mm) for a length code -8 vessel
- DO NOT... hang piping manifolds from ports or use vessel in any way to support other components
- DO NOT...tighten Permeate Port connection more than one turn past hand tight
- DO NOT... operate vessel without connecting both Permeate Ports internally to complete set of elements or otherwise plug ports internally so that external piping connection is not subjected to feed pressure
- DO NOT...install Spacer on downstream end of vessel
- DO NOT...operate vessel without Thrust Cone installed downstream
- DO NOT...pressurize vessel until double-checking to verify that the Locking Ring is in place and fully seated.
- DO NOT...operate vessel at pressure and temperature in excess of its rating.
- DO NOT...operate vessel with permeate pressure in excess of 125 psi at 190°F (0.86 Mpa at 88°C)
- DO NOT...tolerate leaks or allow end closures to be routinely wetted in any way
- DO NOT...operate outside the pH range 3-10.

**ORDERING:**

Using the chart below, please check the features you require

**VESSEL LENGTH CODE – please check one**

MODEL 80H15  -1  -2  -3  -4  -5  -6  -7  -8

**MEMBRANE BRAND AND MODEL**

Please supply adapters for the following membrane brand and specific model  
Brand \_\_\_\_\_ Model \_\_\_\_\_

**CERTIFICATION REQUIRED**

- ASME Stamped and National Board Registered.
- CE Marked Standard.
- Certified by Pentair water.
- In compliance with the ASME Sec X but not Code Stamped.
  - Hydro testing at 1.1 times the design pressure
  - Hydro testing at 1.5 times the design pressure

ADAPTER KITS	
UP STREAM	DOWN STREAM

**PERMEATE PORT SELECTION**

Serial Number End

Size of the Permeate Port  1"  1.25"  1.5"  
Type of Connection  FNPT  MNPT  BSPTM  BSPTF  IPS GROOVED  
Material of Construction  PET/Noryl  SS316L  Zeron 100

Non Serial Number End

Size of the Permeate Port  1"  1.25"  1.5"  
Type of Connection  FNPT  MNPT  BSPTM  BSPTF  IPS GROOVED  
Material of Construction  PET/Noryl  SS316L  Zeron 100

**Note:**

- Standard offering is 1.0" FNPT in PET/Noryl.
- 1.25" & 1.5" BSPTF, 1.25" & 1.5" FNPT connections cannot be offered.

**STRAP ASSEMBLY**

Standard SS304  Optional SS316  Optional SS316L

**FEED/CONCENTRATE PORT SELECTION**

Material of Construction  CF3M  Optional Duplex SS (CD3MN)  
 Optional Super Duplex SS (CD3MWCuN)

Configuration  Standard - CF3M 1G5G

Optional – Multi ports :( Refer SPEC.SHEET/PM/1.5"-3"for Multi port selection)  
Ports not available in 90° configurations.

Serial number end

Opposite end

PORT SIZE CODE	
D	1½" GROOVED END
E	2" GROOVED END
F	2½" GROOVED END
G	3" GROOVED END

**BEARING PLATE MATERIAL**

Standard – 6061 T6 Aluminium  
 Optional – Stainless Steel 316L

**Note:** Refer page-3 for optional Part numbers.

BEARING PLATE PART NUMBERS		
PERMEATE PORT SIZE	ALUMINIUM	SS316L
1.0"/1.25"	96156	97346
1.5"	96879	97350

SEALING PLATE PART NUMBERS	
Standard used for Aluminium BP	96159
Optional used for SS316L BP	97404

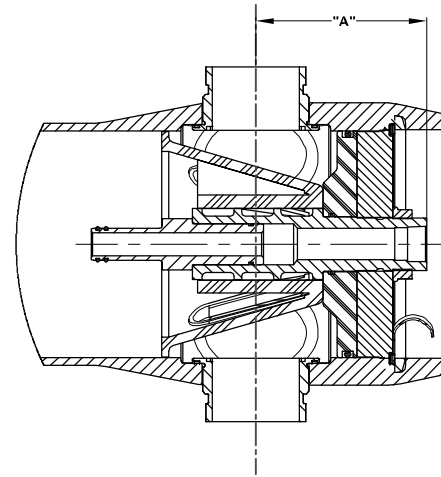
PERM PORT RETAINER RING & PORT NUT PART NUMBERS		
1.0" / 1.25"	Standard Port Nut	45066
1.5"	Port Retainer Ring	45247

STRAP ASSEMBLY PART NUMBERS		
SS304	SS316	SS316L
45042	46926	94371

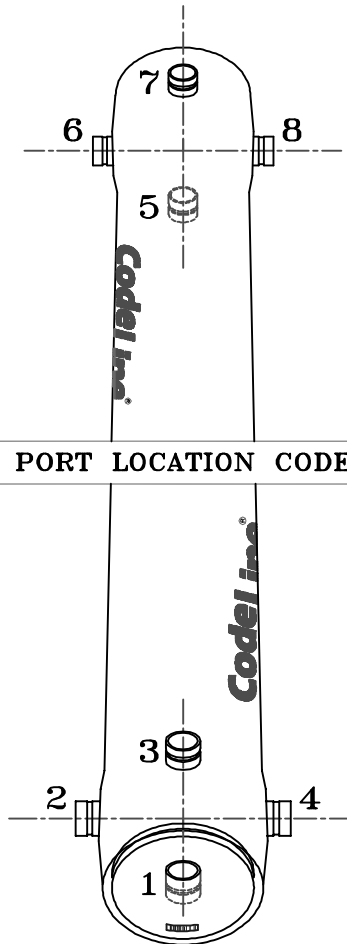
F/C PORT & SEAL PART NUMBER				
SIZE	*CF3M	**CD3MN	***CD3MWCuN	SEAL
3"	96120	97408	96327	96119
2.5"	96229	97407	96385	96079
2.0"	96485	97406	96645	96078
1.5"	96564	97405	96469	96077

PERMEATE PORT PART NUMBERS & PERMPORT TO F/C PORT OFFSET DISTANCE											
SIZE	MATERIAL	FNPT		MNPT		BSPTF		BSPTM		IPS GROOVED	
		PART NUMBER	DIM "A"	PART NUMBER	DIM "A"	PART NUMBER	DIM "A"	PART NUMBER	DIM "A"	PART NUMBER	DIM "A"
1.0"	PET/NORYL	96161	6.008	97378	7.008	97381	6.008	97384	7.008	97387	7.308
	SS316L	97247	6.008	97379	7.008	97382	6.008	97385	7.008	97388	7.308
	#ZERON 100	97295	6.008	97380	7.008	97383	6.008	97386	7.008	97389	7.308
1.25"	PET/NORYL	NA	NA	97134	7.008	NA	NA	97010	7.008	97394	7.308
	SS316L	NA	NA	97390	7.008	NA	NA	97392	7.008	97167	7.308
	#ZERON 100	NA	NA	97391	7.008	NA	NA	97393	7.008	97395	7.308
1.5"	PET/NORYL	NA	NA	97396	6.608	NA	NA	97399	6.608	97485	7.238
	SS316L	NA	NA	97397	6.608	NA	NA	97400	6.608	97448	7.238
	#ZERON 100	NA	NA	97398	6.608	NA	NA	97401	6.608	97403	7.238

NOTES  
 DIMENSION IN INCHES (MM APPROX.)  
 \* GRADE CF3M PER ASME SA-351/316L AS PER SA-479  
 \*\* GRADE CD3MN AS PER ASME SPEC SA-995 (UNS-J92205)  
 \*\*\* GRADE CD3MWCuN AS PER ASME SPEC SA-995 (J 93380)  
 # GRADE ZERON 100 AS PER ASTM-479



SECTION THROUGH END CLOSURE



PORT LOCATION CODE

Serial Number End



Pentair Water  
CodeLine - 80H15

MEMBRANE HOUSING

DRAWN	KPS	16 OCT 10		DATE		DWG. NO.		REV.
CHECKED	RD	16 OCT 10		27 JAN 12		99165		E
APPROVED	RM	16 OCT 10		ECN	2402	SCALE	SIZE	SHEET
						NONE	A3	3 OF 3