



Alfa Laval M6 W

Gasketed plate-and-frame heat exchanger for demanding applications

Alfa Laval Industrial semi-welded line is used when gaskets are not suitable for one of the process media. The semi-welded line can also withstand a higher design pressure compared to fully gasketed plate-and-frame heat exchangers.

Suitable for a wide range applications, this model is available with a large selection of plate and gasket types.

Applications

- Chemicals
- Energy and Utilities
- Food and Beverages
- HVAC and Refrigeration
- Marine and Transportation
- Mining, Minerals and Pigments
- Pulp and Paper
- Steel
- Water and Waste treatment

Benefits

- High energy efficiency – low operating cost
- Flexible configuration – heat transfer area can be modified
- Easy to install – compact design
- High serviceability – easy to open for inspection and cleaning and easy to clean by CIP
- Access to Alfa Laval's global service network

Features

Every detail is carefully designed to ensure optimal performance, maximum uptime and easy maintenance. Selection of available features:

- Corner guided alignment system
- Chocolate pattern distribution area
- Clip-on gasket
- Leak chamber
- Fixed bolt head
- Key hole bolt opening
- Lifting lug
- Lining
- Lock washer
- Tightening bolt cover



Extending performance

with Alfa Laval 360° Service Portfolio

Our extensive services ensure top performance from your Alfa Laval equipment throughout its life cycle. The availability of parts and our team's commitment and expertise bring you peace of mind.

Start-up

- Installation
- Installation Supervision
- Commissioning

Maintenance

- Cleaning Services
- Reconditioning
- Repair
- Service Tools
- Spare Parts

Support

- Exclusive Stock
- Technical Documentation
- Telephone Support
- Training
- Troubleshooting

Improvements

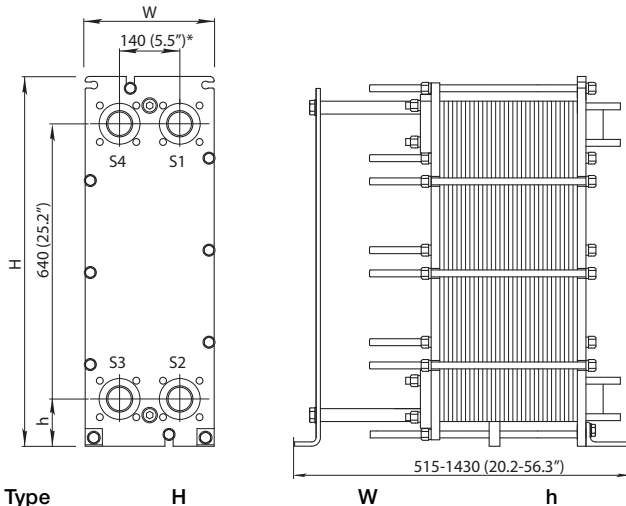
- Equipment Upgrades
- Redesign
- Replacement and Retrofit

Monitoring

- Condition Audit
- Performance Audit

Dimensional drawing

Measurements mm (inches)



Type	H	W	h
M6-FG	920 (36.2")	320 (12.6")	140 (5.5")
M6-FD	940 (37.0")	330 (13.0")	150 (5.9")

The number of tightening bolts may vary depending on pressure rating.

Technical data

Plates

Name	Type	Free channel, mm (inches)
M6-MW	Semi-welded	2.8 (0.098)

Materials

Heat transfer plates	316/316L, 254 C-276, C-2000 G-30 Ni, Ti
Field gaskets	NBR, EPDM
Ring gaskets	NBR, EPDM, FKM, CR
Flange connections	Carbon steel Metal lined: stainless steel, titanium
Frame and pressure plate	Carbon steel, epoxy painted

Other materials may be available on request.

All option combinations may not be configurable.

Operational data

Frame, PV-code	Max. design pressure (barg/psig)	Max. design temperature (°C/°F)
FG, ASME	10.3/150	160/320
FD, ASME	20.7/300	160/320
FD, PED	25.0/362	180/356

Extended pressure and temperature rating may be available on request.

Flange connections

FG, ASME	ASME B16.5 Class150 NPS 2
FG, PED	EN 1092-1 DN50 PN16
FD, ASME	ASME B16.5 Class 300 NPS 2
FD, PED	EN 1092-1 DN50 PN25

Standard EN1092-1 corresponds to GOST 12815-80 and GB/T 9115.